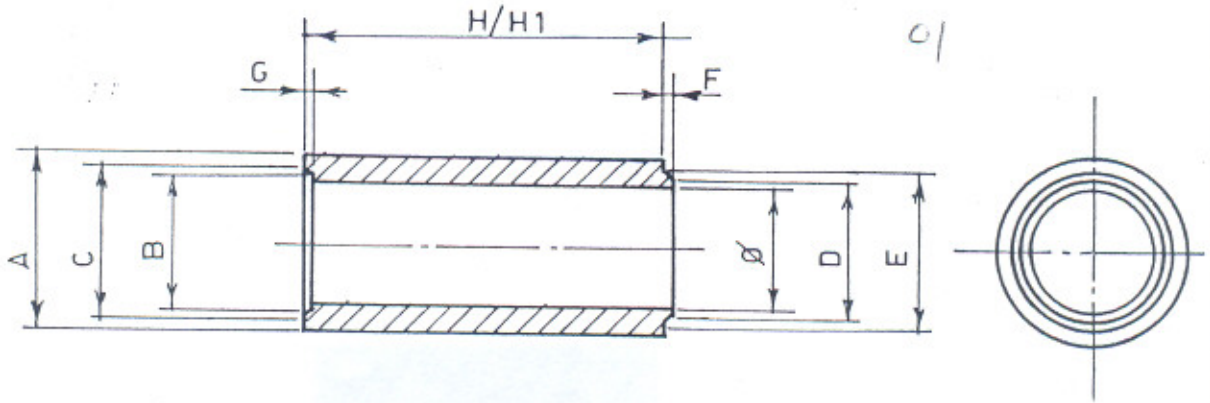


(ALL DIMENSIONS ARE IN mm)



DIMENSIONS IN mm														
S.NO.	Ø	A	B	C	D	E	F	G	H	$\frac{A-\phi}{2}$	SECTION Cm ²	VOLUME Dm ³	H1	VOL 1
1	30	55	40	42	38	40	6	5	200	12.5	7.1	0.333	100	0.17
2	40	65	50	52	48	50	6	5	200	12.5	12.6	0.412	100	0.21
3	50	75	62	64	60	62	6	5	200	12.5	19.7	0.491	100	0.25
4	60	85	72	74	70	72	6	5	200	12.5	28.3	0.570	100	0.285
5	70	100	85	87	83	85	6	5	200	15	38.5	0.802	100	0.40
6	80	110	95	97	93	95	6	5	200	15	50.3	0.896	100	0.45
7	90	125	107	110	104	107	8	7	300	17.5	63.6	1.774	100	0.59
8	100	140	120	123	117	120	8	7	300	20	78.5	2.262	100	0.754
9	120	165	142	145	139	142	8	7	300	22.5	113.1	3.023	100	1.01
10	150	200	175	178	172	175	8	7	300	25	176.7	4.126	100	1.71

TOLERANCE: ±2% OR ±2mm WHICHEVER IS GREATER
ALL DIMENSIONS ARE IN MM

REV 04 DATE 10-4-02
MATERIAL REVISED

REV 03	DATE 6-3-01	ALTD. CHD	REV 02	DATE 18-9-98	ALTD. CHD	REV 01	DATE 30-5-96	ALTD. CHD
MATERIAL CHANGED			H1 AND VOL 1 ADDED			(i) MATERIAL GRADE ADDED. (ii) NOTE-SUPERSEDED WITH SAME DRG NO-ELIMINATED		



BHARAT HEAVY ELECTRICALS LTD.
UNIT : CENTRAL FOUNDRY FORGE PLANT.
HARDWAR.

DEPT. FDY-TECHY	SCALE NTS	WEIGHT (KGS)	MATERIAL- AS PER FF 06010 REV 01			
TITLE REFRACTORY SLEEVES			DRAWN	NAME	SIGN.	DATE
			WORKED	ANIT SINGH.	<i>Asit</i>	20-3-98
			CHECKED	A.K. CHAKRABERTY.	<i>A.K.</i>	3-11-98
			APPROVED	N.KHAN.	<i>N.Khan</i>	11/4/98
DRAWING NO. 03/009/1			REV. 01			
SHEET NO 01			NO. OF SHEETS 01			