



REV (C)	DATE 10.4.02	ALTD. CHD	MATERIAL REVISED
REV (B)	DATE 15.9.01	ALTD. CHD.	MATERIAL GRADE MODIFIED.

SNO	Ø	A	B	C	D	E	F	G	$\frac{A-\delta}{2}$	SECTION Cm ²	VOLUME Dm ³
1	30	60	40	42	70	45	25	5	15	7.1	0.200
2	40	70	50	52	85	55	30	5	15	12.6	0.309
3	50	80	62	64	108	70	38	5	15	19.7	0.479
4	60	90	72	74	118	75	43	5	15	28.3	0.622
5	70	100	85	87	135	85	50	5	15	38.5	0.810
6	80	110	95	97	145	90	55	5	15	50.3	1.003
7	90	125	107	110	163	100	63	7	17.5	63.6	1.466
8	100	140	120	123	175	105	70	7	20	78.5	2.005
9	120	165	142	145	203	120	83	7	22.5	113.1	3.165
10	150	200	175	178	250	150	100	7	25	176.7	5.489

TOLERANCE $\pm 2\%$ OR ± 2 mm WHICHEVER IS GREATER.
ALL DIMENSIONS ARE IN MM.

REV. DATE ALTERED
 © 9129 CHECKED
 MISSING DIMENSIONS PROVIDED



BHARAT HEAVY ELECTRICALS LTD.
 UNIT : CENTRAL FOUNDRY FORGE PLANT.
 HARDWAR.

DEPTT. FDY TECHY	SCALE NTS	WEIGHT (KGS)	MATERIAL GRADE :- FF 06010, REV 01			
TITLE REFRACTORY KNEES			DRAWN	NAME	SIGN.	DATE
			WORKED	AJIT SINGH.	<i>Ajit Singh</i>	18.3.97
			CHECKED	Y.N.V. RAO	<i>Y.N.V. Rao</i>	18.3.97
			APPROVED	N. KHAN.	<i>N. Khan</i>	18.3.97
			DRAWING NO. 03/009/2		REV. - C	
			SHEET NO. 01	NO. OF SHEETS 01		