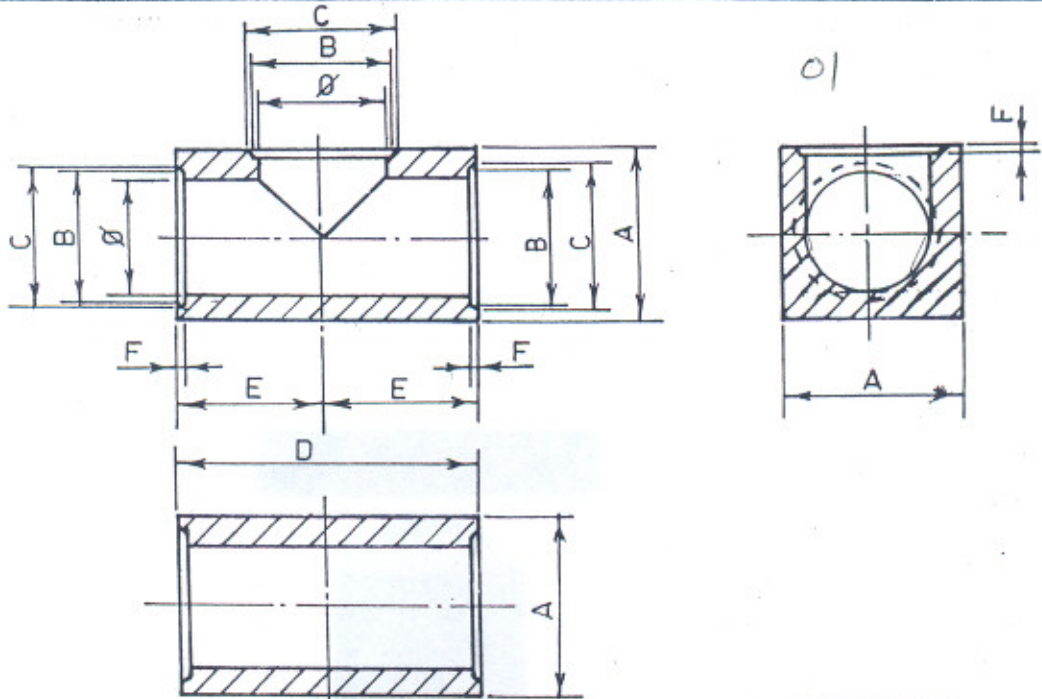


(ALL DIMENSIONS ARE IN mm)



S NO	ϕ	A	B	C	D	E	F	$\frac{A-\phi}{2}$	SECTION Cm ²	VOLUME Dm ³
1	30	60	40	42	90	45	5	15	7.1	0.247
2	40	70	50	52	110	55	5	15	12.6	0.381
3	50	80	62	64	140	70	5	15	18.7	0.530
4	60	90	72	74	150	75	5	15	28.3	0.748
5	70	100	85	87	170	85	5	15	38.5	1.026
6	80	110	95	97	180	90	5	15	50.3	1.170
7	90	125	107	110	200	100	7	17.5	63.6	1.672
8	100	140	120	123	210	105	7	20	78.5	2.211
9	120	165	142	145	240	120	7	22.5	113.1	3.430
10	150	200	175	178	300	150	7	25	176.7	5.588

TOLERANCE $\pm 2\%$ OR ± 2 mm WHICHEVER IS GREATER.
ALL DIMENSIONS ARE IN MM.

REV 03	DATE 10-4-02	REV 02	DATE 6-3-01	ALTD. CHD	REV 01	DATE 30-5-96	ALTD. CHD
MATERIAL REVISED		MATERIAL CHANGED		MATERIAL GRADE ADDED NOTE SUPERSEDED WITH SAME DRG NO ELIMINATED			



BHARAT HEAVY ELECTRICALS LTD.
UNIT : CENTRAL FOUNDRY FORGE PLANT.
HARDWAR.

DEPTT. FDY.TECHY.	SCALE NTS	WEIGHT (KGS.)	MATERIAL- AS PER FF.06010; REV 01			
TITLE REFRACTORY TEES			DRAWN	NAME	SIGN.	DATE
			WORKED	AJIT SINGH	Ajit	20-3-96
			CHECKED	A.K. CHAKRABORTY		12-2-96
			APPROVED	N.KHAN		11/4/96
			DRAWING NO. 03/009/3		REV. 0/3	
			SHEET NO. 01		NO. OF SHEETS 01	