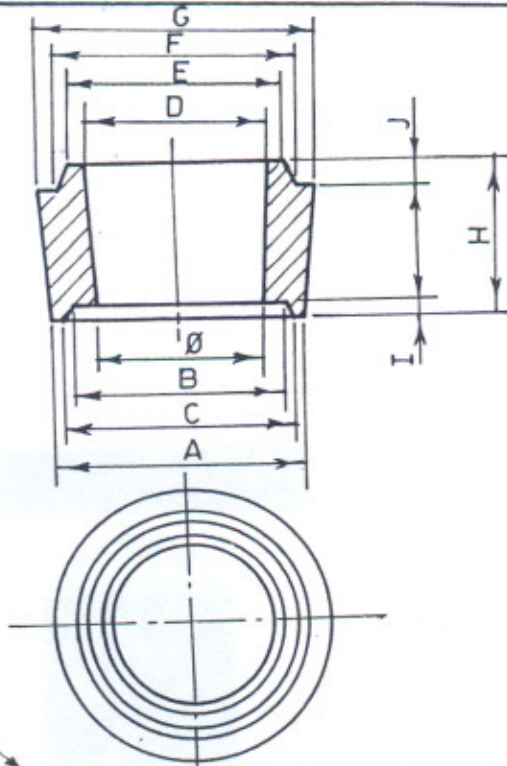


(ALL DIMENSIONS ARE IN mm)

01



S NO	Ø	A	B	C	D	E	F	G	H	I	J	$\frac{A-\delta}{2}$	$\frac{G-D}{2}$	VOLUME DM ³
1	30	55	40	42	40	48	50	65	50	5	6	12.5	12.5	0.081
2	40	65	50	52	50	60	62	75	50	5	6	12.5	12.5	0.113
3	50	75	62	64	60	70	72	85	50	5	6	12.5	12.5	0.132
4	60	85	72	74	70	83	85	100	50	5	6	12.5	15	0.170
5	70	100	85	87	80	93	95	110	50	5	6	15	15	0.212
6	80	110	95	97	90	104	107	125	50	5	6	15	17.5	0.258
7	90	125	107	110	100	117	120	140	50	7	8	17.5	20	0.334
8	100	140	120	123	120	139	142	165	50	7	8	20	22.5	0.440
9	120	165	142	145	150	172	175	200	80	7	8	22.5	25	0.950
10	150	200	175	178	200	222	225	250	130	7	8	25	25	2.042

TOLERANCE: ±2% OR ±2mm WHICHEVER IS GREATER
ALL DIMENSIONS ARE IN MM

REV 03	DATE 10-4-02	ALTD CHD	REV 02	DATE 6-3-01	ALTD CHD	REV 01	DATE 30-5-96	ALTD CHECKED
MATERIAL REVISED			MATERIAL CHANGED			(i) MATERIAL GRADE ADDED. (ii) NOTE SUPERSEDED WITH SAME DRC NO ELIMINATED		



BHARAT HEAVY ELECTRICALS LTD.
UNIT: CENTRAL FOUNDRY FORGE PLANT.
HARDWAR.

DEPTT. FDY. TECHY.	SCALE NTS	WEIGHT (KGS.)	MATERIAL - AS PER FF06010 REV 01			
TITLE REFRACTORY REDUCERS			DRAWN	NAME	SIGN.	DATE
			WORKED	AJIT SINGH.	As with	20.3.96
			CHECKED	A.K. CHAKRABORTY.		27.3.96
			APPROVED	H. KHAN.		11/4/96
			DRAWING NO 03/009/8		REV. 03.	
			SHEET NO. 01		NO. OF SHEETS 01	