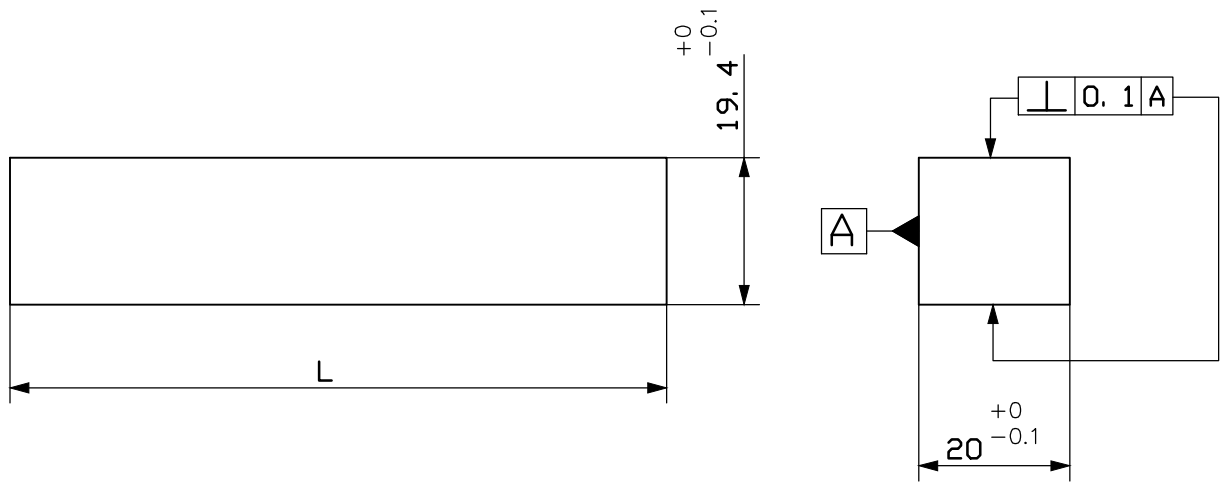


APPLICABLE SPECIFICATION : PC-M-964

3.2

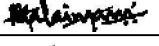
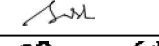
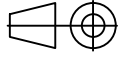


NOTES: -

1. DIMENSIONS, TOLERANCES & SURFACE FINISH INDICATED MAY BE ACHIEVED EITHER BY ROLLING OR MACHINING.
2. APPLICABLE SPECIFICATION : PC-M-964 WITH AMENDMENTS IF ANY.
3. MATERIAL SPECIFICATION : 16Mo3
4. THE SURFACE OF THE COMPONENT SHALL BE PROTECTED BY A PEELABLE PLASTIC COATING WHICH CAN BE EASILY REMOVED.
5. SURFACE FINISH, IF NOT SPECIFIED, SHALL BE 3.2 OR BETTER.

REV	DATE	ALTERED :
		CHD&APPD :

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		700MWe/GHAVP-1&2						
 05-229/D	Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		DRN	NAME N.K	SIGNATURE 	DATE 120814	NO. OF VAR	
			CHD	NKK/SM		120814		
			APPD	AS		120814		
DEPT NC	GRADE OF UNTOL DIM C/M/F		SCALE NTS	WEIGHT (Kg) --	REF TO ASSY / OLD DWG		ITEM NO	No OF ITEMS
CODE 150	TITLE MANUFACTURING FORM TOLERANCES FOR PROFILE OF GRID SPACERS			CARD CODE U 01	DRAWING NO : 3-93-170-05305		REV 00	