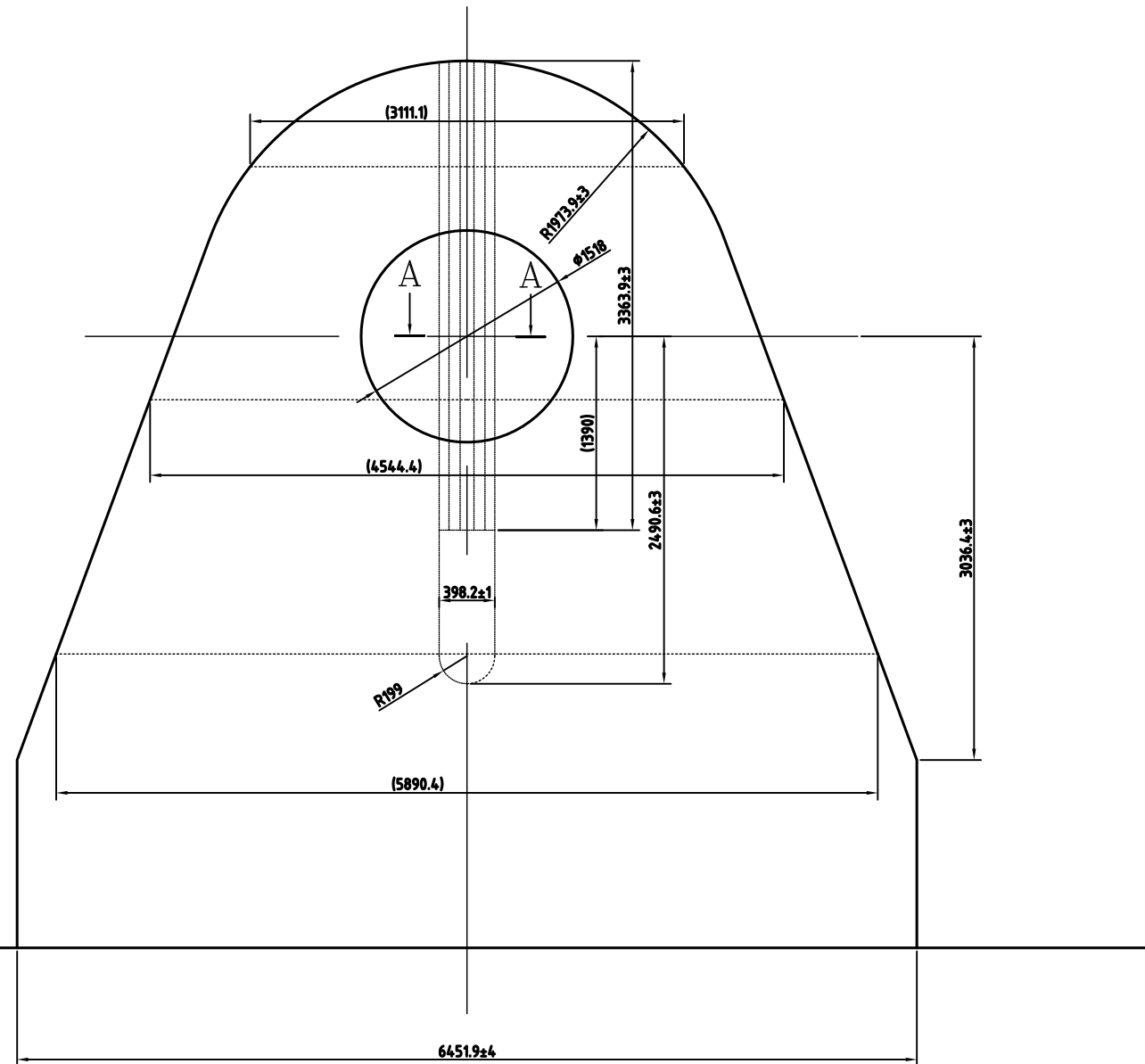
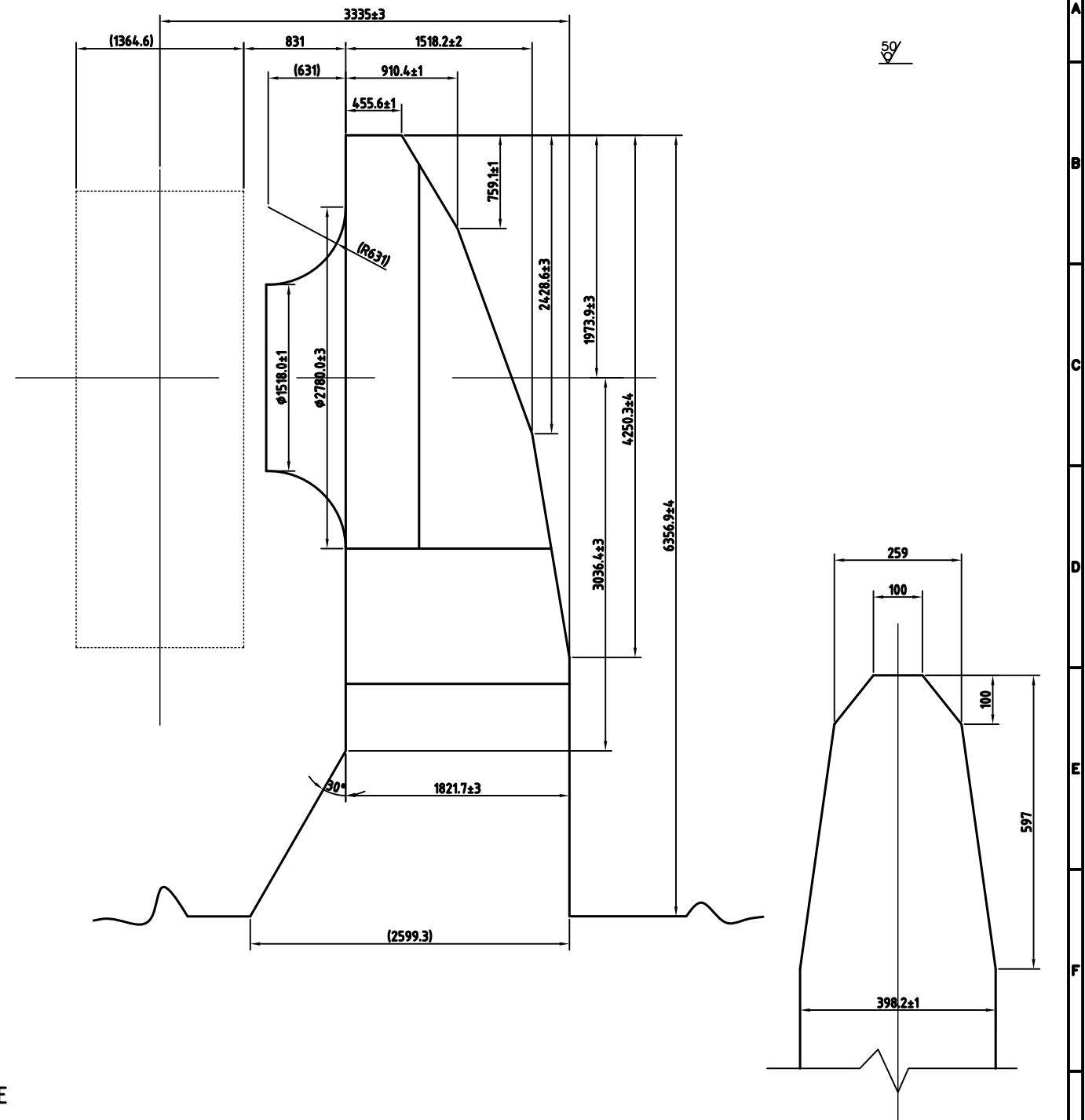


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY



NOTE:

1. THE CONCRETE SURFACE OF WATER PASSAGE SHALL BE FINISHED SMOOTHLY. THE SURFACE INEQUALITIES SHALL NOT BE GREATER THAN 0.1 INCH OVER A MINIMUM LENGTH OF 3 INCHES.
2. THE CONCRETE SURFACE OF WATER PASSAGE SHALL BE PAINTED AT SITE BASED ON PAINTING SCHEDULE.
3. THIS DRAWING SHOWS THE FINISHED DIMENSIONS AND TOLERANCES AFTER CONCRETING. THE FORMWORK VENDOR SHALL DECIDE THE DIMENSIONS AND TOLERANCES FOR FORMWORK AND SHALL SUBMIT FORMWORK DRAWINGS AND INSTALLATION PROCEDURE TO BHEL.



SECTION AA

ITEM	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE		NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY		

<p>THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...</p> <p>1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.</p> <p>2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.</p> <p>3. INTERNAL M/CD CORNER RADI 1 TO 0.7.</p> <p>4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.</p>	<p>TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT</p> <p>BIHUSAWAL TPS, U-VI CONCRETE VOLUTE PUMP</p>	
	<p>भारत हेवी इलेक्ट्रिकल्स लि.</p> <p>भारत हेवी इलेक्ट्रिकल्स लि.</p> <p>HYDERABAD</p>	
	<p>DEPT. PUMPS</p> <p>CODE 410</p>	<p>SCALE N.T.S</p> <p>WEIGHT (KGS) NA</p>
	<p>TITLE</p> <p>NEATLINES OF SUCTION CHANNEL</p>	
	<p>DRAWING NO. 3 182 65 1 0026</p> <p>REV. 00</p>	

NAME	SIGN.	DATE	NO.OF VAR.
DRNL. SUDHEER	-sd-	01.08.19	
CHD. SATISH	-sd-	01.08.19	
APPLD. K.H.R.K	-sd-	01.08.19	

REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
-NA-	-NA-	-NA-

SHEET NO.	NO.OF SHEETS

Mar Fri 6 15:36 2020

MOST RIGHT CORNER OF THE DRG.

SHEET NO.	NO. OF SHEETS
9	10

This Drawing is printed from Engineering Digital Archive System (EDAS).
 Therefore signatures are not essentially required.