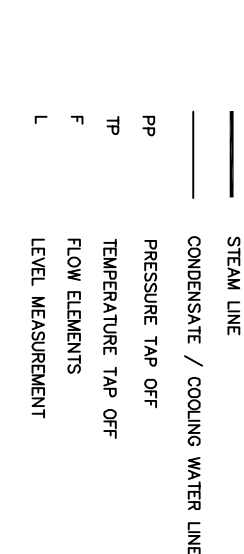


6. OVERALL DIMENSIONS OF FLOW ELEMENTS / SPOOL PIECES				
	F1	F2	F3	F4
FLANGE TO FLANGE LENGTH (mm)	7800	7800	3000	3000
END CONNECTION FLANGES	10 inch ANSI RF, CL 300	12 inch ANSI RF, CL 300	6 inch ANSI RF, CL 300	6 inch ANSI RF, CL 300



STEAM LINE	CONDENSATE / COOLING WATER LINE
PP	PRESSURE TAP OFF
TP	TEMPERATURE TAP OFF
F	FLOW ELEMENTS
L	LEVEL MEASUREMENT

1. P.G.TEST CODE IS ASME PTO6
2. FOR PRESSURE MEASUREMENT, IMPULSE PIPING IS TO BE TAKEN AND ARE TO BE GROUPED TOGETHER AT CONVENIENT LOCATION IN EACH FLOOR
3. ALL TAPPING POINTS FOR THERMOWELLS SHALL END WITH M20x1.5 FEMALE. THERMOWELL BORE SHALL BE 7mm.
4. PIPING SUPPLIER SHALL PROVIDE STUBS ON PIPE TO M30x2 (INTERNAL THREADING) TO SUIT TO THERMOWELL
5. FLOW ELEMENTS F1,F2,F3,F4 WILL BE SUPPLIED BY B.H.E.L. HYD., WHICH ARE TO BE INSTALLED BEFORE CARRYING OUT THE P.G.TEST THESE FLOW ELEMENTS ARE WITH FLANGED ENDS. UNTIL THESE FLOW ELEMENTS ARE INSTALLED, SPOOL PIECES ARE TO BE INSTALLED IN POSITION WHICH WILL BE ARRANGED BY PIPING SUPPLIER.
6. F5 IS PLANT FLOW ELEMENT & THE MEASUREMENT IS INFORMATIVE
7. OVERALL DIMENSIONS OF FLOW ELEMENTS / SPOOL PIECES

FLANGE TO FLANGE LENGTH (mm)	F1	F2	F3	F4
7800				
7800				
3000				
3000				

[illegible]

NAME OF CUSTOMER M/s. OPC Power Gujarat Pvt. Ltd.					
NAME OF PROJECT Bhadreshwar, Kutch - Gujarat					
CONSULTANTS : TCE CONSULTING ENGINEERS LTD. MUMBAI					
BHARAT HEAVY ELECTRICALS LTD					
HYDERABAD					
DEPT. CODE 418	UNIT/DWG. <i>40-4-9</i>	SCALE 	WEIGHT (KG)	REF. TO ASSY. Dwg.	N/A-
TITLE PERFORMANCE GUARANTEE TEST SCHEME	DRAWING NO. 2-30300-90121	CARBON CODE N.A.	SHT. No	I	NO. OF SHT. I
10	11	12			