

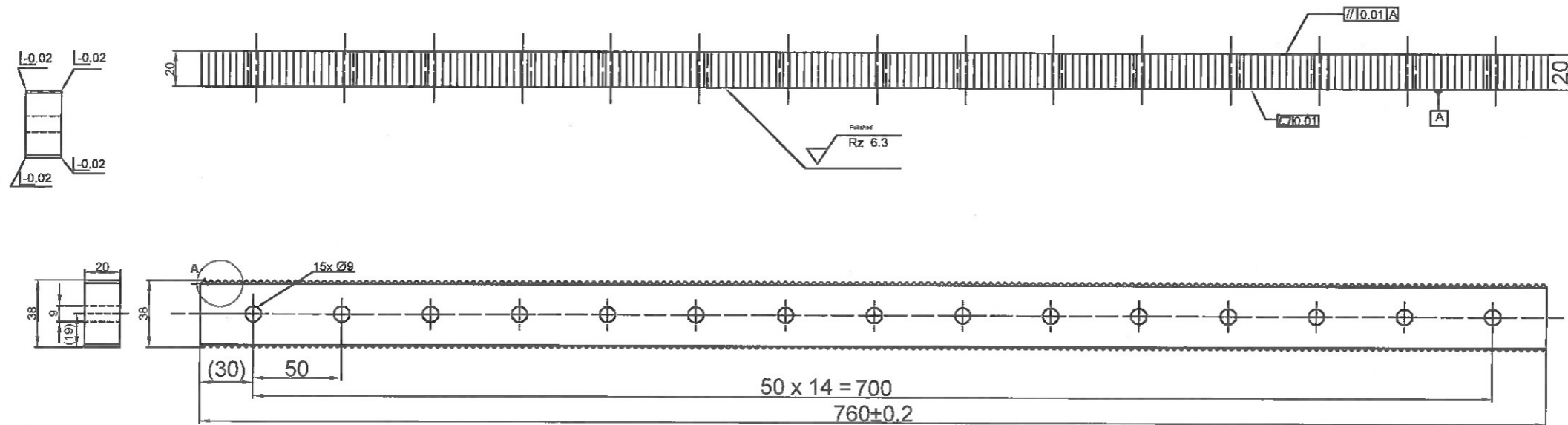
FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm.

REV 01 10-09/20-1-986-3  
3-985-1-05-760-01  
DRG No.

**1. Upper Tool**

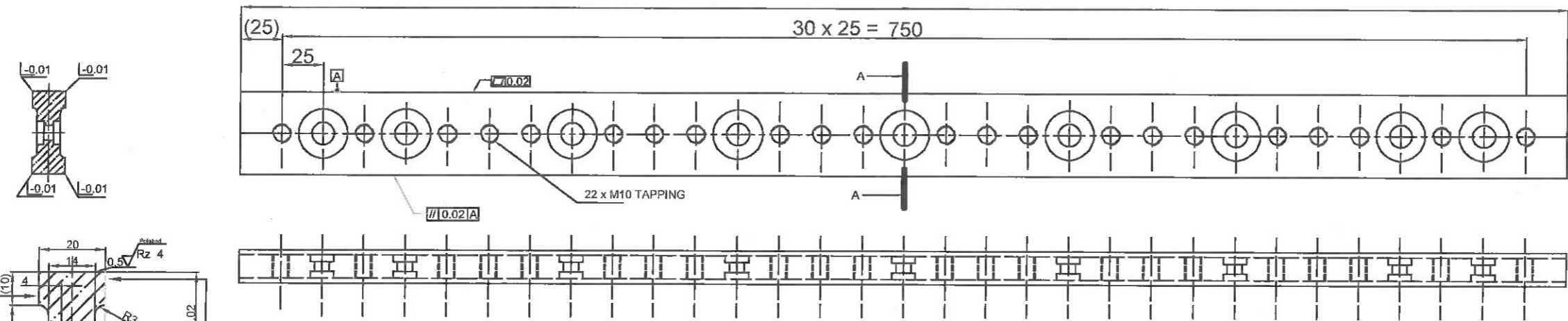
Weight: 4.18Kg.(approx)



MATERIAL : HSS (S600)  
Hardened and tempered  
58 + 4 HRC

**2. Lower Tool**

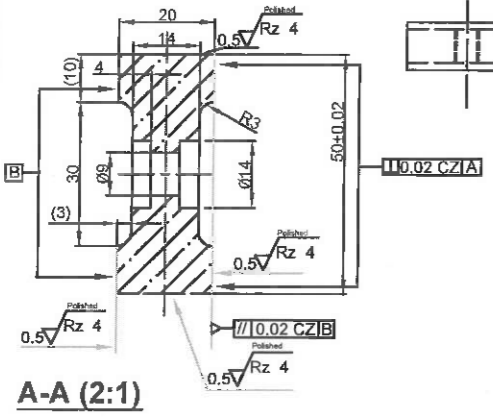
Weight: 4.94Kg.(approx)



MATERIAL : HSS (S600)  
Hardened and tempered  
60 + 2 HRC

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SIGN AND DATE REF. DRG. No.



		<b>BHARAT HEAVY ELECTRICALS LTD.,</b> ELECTRIC & PHOTOVOLTAIC DIVISION BANGALORE - 560 012		NAME	SIGN	DATE
DEPT SCR	GRADE OF TOL DIM	SCALE	WEIGHT (kg)	DRN		
CODE 1800	C/M/F	1:3	(Approx)	CHD		01/09/20
TITLE				APPD		01/09/20
EXPANDED METAL TOOL			CARD CODE	REF TO ASSY.DRG	ITEM No.	No.OF ITEMS
					2	
				DRAWING No.	REV.	
				3-985-1-05-760-01	01	
				SHEET No. 1	No.OF SHEETS	1

NOTE:  
UNSPECIFIED TOLERANCE AS PER  
DIN ISO 2768 - f  
DIN EN ISO 13920 - B

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED