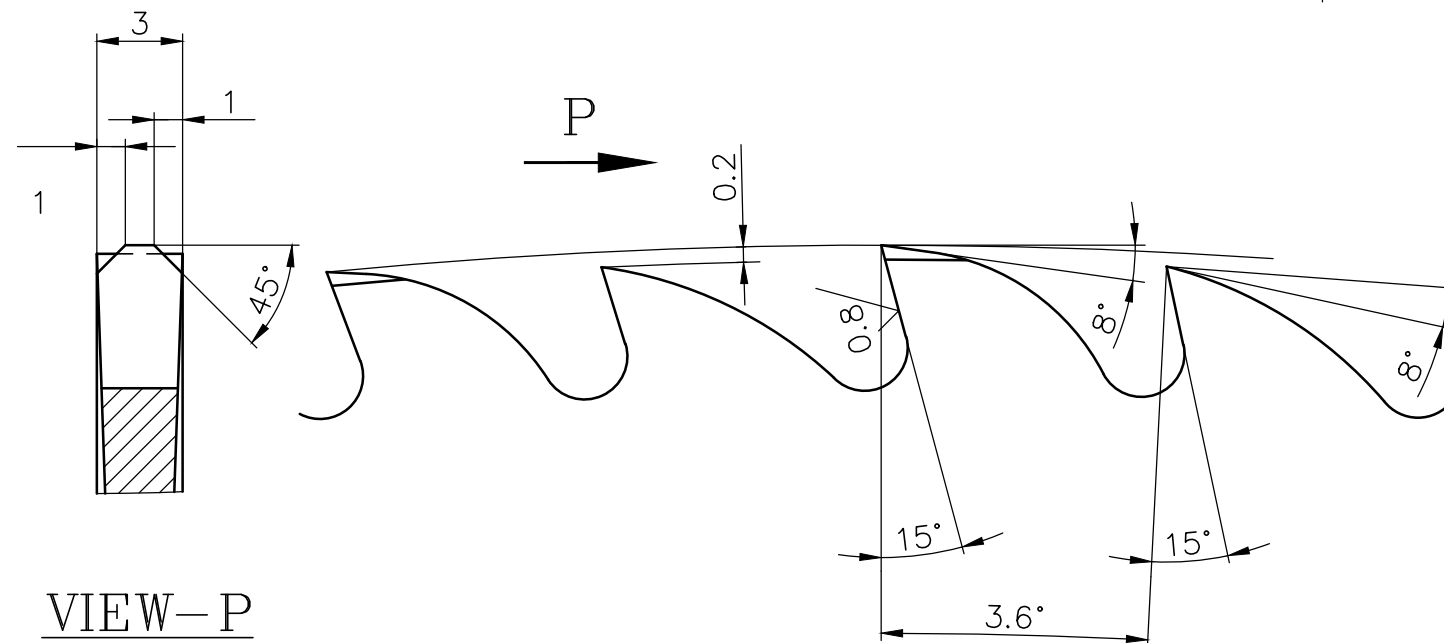
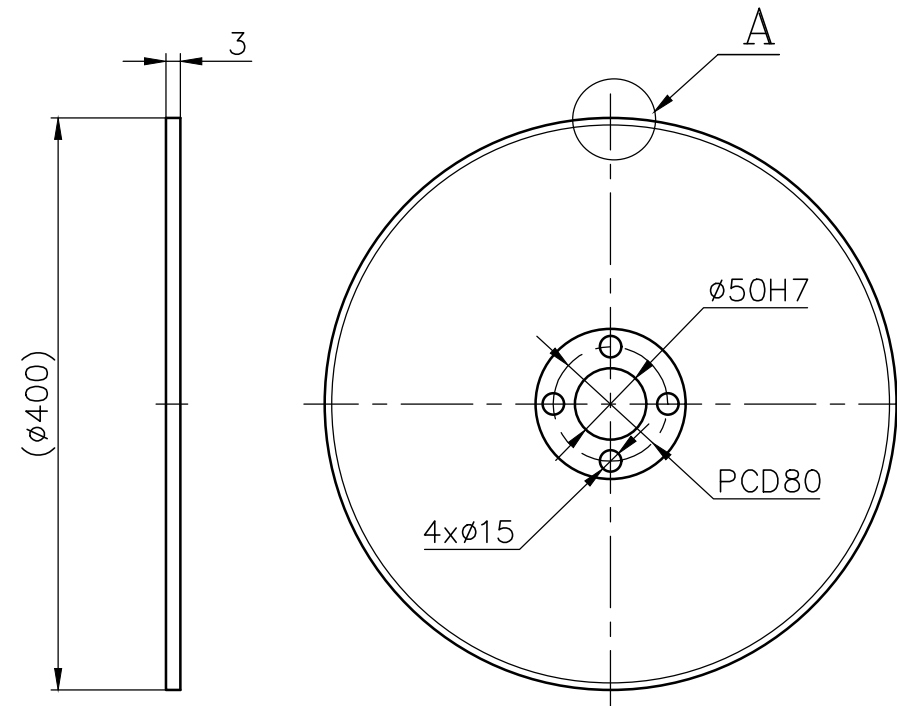


1.6/ 0.8/

| TOLERANCE FOR UNTOLERANCED DIMENSIONS |            |
|---------------------------------------|------------|
| UPTO 6 MM                             | = ±0.1 MM  |
| > 6 UPTO 120 MM                       | = ±0.2 MM  |
| MORE THAN 120 MM                      | = ±0.5 MM  |
| ANGULAR TOLERANCE                     | = ±0.5 Deg |
| CHAMFER                               | = ±0.5 Deg |



VIEW-P

DETAIL-A

"HZ" PROFILE  
NO. OF TEETH(Z)=100  
DIMENSION GIVEN IN THE DETAIL "A" IS FOR REFERENCE ONLY.  
RAKE AND CLEARANCE ANGLE TO BE RE-SHARPENED ONLY

THIS DRAWING IS FOR RE-SHARPENING PURPOSE ONLY

|                                                                                                                                                                                                                                                                                                                     |             |                              |                   |                                                        |               |                |                  |                 |          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------|-------------------|--------------------------------------------------------|---------------|----------------|------------------|-----------------|----------|
| RL. NO. 1283(400x3)                                                                                                                                                                                                                                                                                                 |             | HSS-M35 TiCN<br>RL. NO. 1283 |                   | 2.9                                                    |               |                |                  |                 |          |
| NO. OF<br>PIECES                                                                                                                                                                                                                                                                                                    | DESCRIPTION | SEM. PRO/SEQ. NO.            | INT. MAT/SEQ. NO. | FINAL MATERIAL                                         | SCRAP<br>SORT | NET<br>WT.(KG) | GROSS<br>WT.(KG) | DRAWING NO      | ITEM NO. |
| COMP. DRG. No.                                                                                                                                                                                                                                                                                                      |             | FOR NEW ATCEP M/C            |                   | <b>TOOL NO :- 35-65349-00</b><br>FOR NEW ATCEP MACHINE |               |                |                  |                 |          |
| COMP. DESC.                                                                                                                                                                                                                                                                                                         |             | TUBES                        |                   |                                                        |               |                |                  |                 |          |
| GROUP: 11                                                                                                                                                                                                                                                                                                           |             | WC: 5959                     |                   |                                                        |               |                |                  |                 |          |
| <b>BHARAT HEAVY ELECTRICALS LTD.,</b><br><b>BOILER PLANT UNIT, TIRUCHIRAPALLI-14</b>                                                                                                                                                                                                                                |             |                              |                   |                                                        |               |                |                  |                 |          |
| FIRST ANGLE.                                                                                                                                                                                                                                                                                                        |             | SCALE                        |                   | DRAWN                                                  |               | H.GOPI GANESH  |                  | TOTAL NET WT.KG |          |
| NTS                                                                                                                                                                                                                                                                                                                 |             | NTS                          |                   | CHECKED                                                |               | N.ELANGOVAN    |                  | TYPE            |          |
|                                                                                                                                                                                                                                                                                                                     |             |                              |                   | APPROVED                                               |               | G.SUBRAMANIAN  |                  |                 |          |
| ALL DIMENSIONS IN MILLIMETRES.                                                                                                                                                                                                                                                                                      |             |                              |                   | DATE                                                   |               | 07.12.2016     |                  | NEW/OLD DRG NO. |          |
| <b>CAUTION</b><br>THE INFORMATION CONTAINED IN THIS<br>DRAWING IS THE PROPERTY OF<br>BHARAT HEAVY ELECTRICALS LTD<br>BOILER PLANT UNIT,TIRUCHY-14<br>AND SHALL NOT BE USED WITHOUT THEIR<br>EXPRESS WRITTEN PERMISSION IN ANY<br>FORM OR PART THEREOF FOR ANY OTHER<br>PURPOSE THAN FOR WHICH IT IS SENT<br>TO YOU. |             |                              |                   | TITLE.                                                 |               |                |                  |                 |          |
|                                                                                                                                                                                                                                                                                                                     |             |                              |                   | CIRCULAR SAW DIA.400xDIA.50H7x3THK-100 TEETH- HZ       |               |                |                  |                 |          |
|                                                                                                                                                                                                                                                                                                                     |             |                              |                   | DRAWING NO.                                            |               |                |                  |                 |          |
|                                                                                                                                                                                                                                                                                                                     |             |                              |                   | <b>30-T-35-43098</b>                                   |               |                |                  |                 |          |