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# **TENDER SPECIFICATION**

**TENDER NO. BHEL/ NR/SCT/ ANPARA D/ C&I / 875**

**FOR**

**“ERECTION, TESTING, COMMISSIONING, TRIAL OPERATION AND  
HANDING OVER OF ALL CONTROL & INSTRUMENTATION (C&I) EQUIPMENTS OF  
UNIT NO. 6 & 7 AT 2X500 MW ANPARA-D TPS, DISTT. SONEBHADRA, U.P.”**

## **PART I – TECHNICAL BID**



**Bharat Heavy Electricals Limited**  
(A Govt. Of India Undertaking)  
**Power Sector – Northern Region,**  
**Plot No. 25 , Sector - 16A ,**  
**Distt. Gautam Budh Nagar, NOIDA – 201 301(INDIA)**



ISO 9001, ISO 14001 and  
OHSAS 18001 certified  
company  
SubContract and Purchase  
Deptt.

**Bharat Heavy Electricals Limited**  
(A Govt. Of India Undertaking)  
**Power Sector – Northern Region,**  
**Plot No. 25 , Sector - 16A ,**  
**Distt. Gautam Budh Nagar, NOIDA – 201 301(INDIA)**  
**Phone: 0091-0120-2416540 / 2416273 /**  
**Fax 091-0120-2416528 / 2515467**  
Email: [swapan@bhelpsnr.co.in](mailto:swapan@bhelpsnr.co.in)

**TENDER NO. BHEL/ NR/SCT/ ANPARA D/ C&I / 875**

**IMPORTANT NOTE**

PURCHASER OF THIS TENDER DOCUMENT IS ADVISED TO CHECK AND ENSURE COMPLETION OF ALL PAGES OF TENDER DOCUMENT AND REPORT ANY DISCREPANCY TIMELY FOR CORRECTIVE ACTION, IF ANY, TO THE ISSUING AUTHORITY BEFORE THE BIDS ARE SUBMITTED. ORIGINAL COPY OF TENDER DOCUMENT COMPLETE IN ALL RESPECTS MUST BE SUBMITTED BACK AS PART OF THE BID WITHOUT WHICH THE SAME IS LIABLE TO BE REJECTED BY BHEL.

THIS TENDER SPECIFICATION ISSUED TO:

M/S-----  
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Rev 00  
6<sup>th</sup> July  
2010

# NOTICE INVITING TENDER

(Document No PS:MSX:NIT)

**Bharat Heavy Electricals Limited**





ISO 9001, ISO 14001 and  
OHSAS 18001 certified  
company  
SubContract and Purchase  
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**Bharat Heavy Electricals Limited**  
(A Govt. Of India Undertaking)  
**Power Sector – Northern Region,**  
**Plot No. 25 , Sector - 16A ,**  
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**Phone: 0091-0120-2416273 / 2416296**  
**Fax 091-0120-2416528 / 2515467**  
**Email: swapan@bhelsnr.co.in**

### NOTICE INVITING TENDER

**LAST DATE OF SUBMISSION: 28.05.2012: 1500 hrs (IST)**  
**DUE DATE OF BID OPENING: 28.05.2012: 15:30 hrs (IST)**

#### NIT NO. / DESCRIPTION OF WORK

#### TENDER NO. BHEL/ NR/SCT/ ANPARA D/ C&I / 875

Sealed tenders are invited from the contractors fulfilling qualifying requirements as given in tender document for the Work of **“ERECTION, TESTING, COMMISSIONING, TRIAL OPERATION AND HANDING OVER OF ALL CONTROL & INSTRUMENTATION (C&I) EQUIPMENTS OF UNIT NO. 6 & 7 AT 2X500 MW ANPARA-D TPS, DISTT. SONEBHADRA, U.P”**

#### NOTES

1. Please visit our website at **www.bhel.com** for details.
2. All corrigenda, addenda, amendments and clarifications to this Tender will be hosted in this web page and not in the newspaper.
3. Parties qualified in the tender may be considered for registration also, for similar work & category.

**SDGM / SCT**

**NOTICE INVITING TENDER (NIT)**  
**NOTE: BIDDER MAY DOWNLOAD FROM WEB SITES**  
**OR**  
**PURCHASE TENDERS FROM THIS OFFICE ALSO**

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To

Dear Sir/Madam,

**Sub : NOTICE INVITING TENDER**

Sealed offers in two part bid system are invited from reputed & experienced bidders (meeting PRE QUALIFICATION CRITERIA as mentioned in Annexure-I) for the subject job by the undersigned on the behalf of BHARAT HEAVY ELECTRICALS LIMITED as per the tender document. Following points relevant to the tender may please be noted and complied with.

**1.0 Salient Features of NIT**

| SL NO | ISSUE                               | DESCRIPTION  |
|-------|-------------------------------------|--|
| i     | TENDER NUMBER                       | <b>BHEL/ NR/SCT/ ANPARA D/ C&amp;I / 875</b>   |
| ii    | Broad Scope of job                  | THE WORK OF "ERECTION, TESTING, COMMISSIONING, TRIAL OPERATION AND HANDING OVER OF ALL CONTROL & INSTRUMENTATION (C&I) EQUIPMENTS OF UNIT NO. 6 & 7 AT 2X500 MW ANPARA-D TPS, DISTT. SONEBHADRA, U.P"  |
| iii   | <b>DETAILS OF TENDER DOCUMENT</b>   |  |
| a     | Volume-IA                           | <i>Technical Conditions of Contract (TCC) consisting of Scope of work, Technical Specification, Drawings, Procedures, Bill of Quantities, Terms of payment, etc</i> <span style="float: right;">Applicable</span>  |
| b     | Volume-IB                           | <i>Special Conditions of Contract (SCC)</i> <span style="float: right;">Applicable</span>  |
| c     | Volume-IC                           | <i>General Conditions of Contract (GCC)</i> <span style="float: right;">Applicable</span>  |
| d     | Volume-ID                           | <i>Forms and Procedures</i>  |
| e     | Volume-II                           | <i>Price Schedule (Absolute value).</i> <span style="float: right;">Applicable</span>  |
| iv    | Issue of Tender Documents           | <ol style="list-style-type: none"> <li>1. <b><u>Sale from BHEL PS Regional office at :</u></b><br/><b>Start : 05.05.2012 , Time : 09.30 Hrs</b><br/><b>Closes: 28.05.2012 , Time : 12.30 Hrs</b></li> <li>2. From BHEL website (<a href="http://www.bhel.com">www.bhel.com</a>)</li> </ol> Tender documents can however be downloaded from website till due date of submission <span style="float: right;">Applicable</span> |
| v     | DUE DATE & TIME OF OFFER SUBMISSION | <b>Date : 28.05.2012 , Time : 15.00 Hrs</b><br><b>Place : BHEL/ PSNR/ NOIDA</b> <span style="float: right;">Applicable</span>  |
| vi    | OPENING OF TENDER                   | <b>1/2 hour after the latest due date and time of Offer submission</b><br>Notes:<br>(1) In case the due date of opening of tender becomes a non-working day, tenders shall be opened on next working day at the same time.<br>(2) Bidder may depute representative to witness the opening of tender <span style="float: right;">Applicable</span>  |
| vii   | EMD AMOUNT                          | <b>Rs 2,00,000/-</b> <span style="float: right;">Applicable</span>   |
| viii  | COST OF TENDER                      | Rs 2000/- <span style="float: right;">Applicable/Not Applicable</span>   |
| ix    | LAST DATE FOR                       | Date: 16.05.2012   |

|     |   |   |                                   |
|-----|---|---|-----------------------------------|
|     | <b>SEEKING CLARIFICATION</b>  | <i>Along with soft version also, addressing to undersigned &amp; to others as per contact address given below</i>   | <i>Applicable</i>                 |
| x   | <b>SCHEDULE OF Pre Bid Discussion (PBD)</b>                               | <i>Date :</i>   | <i>Applicable/Not applicable.</i> |
| xi  | <b>INTEGRITY PACT &amp; DETAILS OF INDEPENDENT EXTERNAL MONITOR (IEM)</b> |   | <i>Applicable/Not Applicable</i>  |
| xii | <b>Latest updates</b>   | Latest updates on the important dates, Amendments, Correspondences, Corrigenda, Clarifications, Changes, Errata, Modifications, Revisions, etc to Tender Specifications will be hosted in BHEL webpage ( <a href="http://www.bhel.com">www.bhel.com</a> -->Tender Notifications →View Corrigendums) <b>and not in the newspapers</b> . Bidders to keep themselves updated with all such information |                                   |

2.0 The offer shall be submitted as per the instructions of tender document and as detailed in this NIT. Bidders to note specifically that all pages of tender document, including these NIT pages of this particular tender together with subsequent correspondences shall be submitted by them, duly signed & stamped on each page, as part of offer. **Rates/Price including discounts/rebates, if any, mentioned anywhere/in any form in the techno-commercial offer other than the Price Bid, shall not be entertained.**

3.0 Unless specifically stated otherwise, bidder shall remit cost of tender and courier charges if applicable, in the form of Demand Draft drawn in favour of Bharat Heavy Electricals Ltd, payable at Power Sector Regional HQ at Delhi/ Noida issuing the Tender, along with techno-commercial offer. Bidder may also choose to deposit the Tender document cost by cash at the Cash Office as stated above against sl no iv of 1, on any working day; and in such case copy of Cash receipt is to be enclosed with the Techno Commercial offer. Sale of tender Documents shall not take place on National Holidays, holidays declared by Central or State Governments and BHEL PS HQ at Delhi/ Noida, Sundays and second/ last Saturdays

4.0 Unless specifically stated otherwise, bidder shall deposit EMD through Demand Draft/Pay Order in favour of Bharat Heavy Electricals Ltd, payable at NOIDA. For other details and for 'One Time EMD' please refer General Conditions of Contract.

5.0 **Procedure for Submission of Tenders:** The Tenderers must submit their Tenders to Officer inviting Tender, as detailed below:

- PART-I consisting of 'PART-I A (Techno Commercial Bid)' & 'PART-I B (EMD/COST of TENDER)' in two separate sealed and superscribed envelopes (ENVELOPE-I & ENVELOPE-II)
- PART-II (Price Bid) – in sealed and superscribed envelope (ENVELOPE-III)

6.0 The contents for ENVELOPES and the superscription for each sealed cover/Envelope are as given below. **(All pages to be signed and stamped)**

| Sl no | Description   | Remarks |
|-------|---|---------|
|       | <b>Part-I A</b>   |         |
|       | <b>ENVELOPE – I superscribed as :</b><br>PART-I (TECHNO COMMERCIAL BID)<br>TENDER NO :<br>NAME OF WORK :<br>PROJECT:<br>DUE DATE OF SUBMISSION: |         |

|       |   |               |
|-------|---|---------------|
|       | <b>CONTAINING THE FOLLOWING:-</b>   |               |
| i.    | Covering letter/Offer forwarding letter of Tenderer.  |               |
| ii.   | Duly filled-in 'No Deviation Certificate' as per prescribed format to be placed after document under sl no (i) above.<br><br><b>Note:</b><br>a. In case of any deviation, the same should be submitted separately for technical & commercial parts, indicating respective clauses of tender against which deviation is taken by bidder. The list of such deviation shall be placed after document under sl no (i) above. It shall be specifically noted that deviation recorded elsewhere shall not be entertained.<br>b. BHEL reserves the right to accept/reject the deviations without assigning any reasons, and BHEL decision is final and binding.<br>i). In case of acceptance of the deviations, appropriate loading shall be done by BHEL<br>ii). In case of unacceptable deviations, BHEL reserves the right to reject the tender |               |
| iii.  | Supporting documents/ annexure/ schedules/ drawing etc as required in line with Pre-Qualification criteria.<br><br>It shall be specifically noted that all documents as per above shall be indexed properly and credential certificates issued by clients shall distinctly bear the name of organization, contact ph no, FAX no, etc.   |               |
| iv.   | All Amendments/Correspondences/Corrigenda/Clarifications/Changes/ Errata etc pertinent to this NIT.   |               |
| v.    | Integrity Pact Agreement (Duly signed by the authorized signatory)  | If applicable |
| vi.   | Duly filled-in annexures, formats etc as required under this Tender Specification/NIT   |               |
| vii.  | Notice inviting Tender (NIT)  |               |
| viii. | Volume – I A : <u>Technical</u> Conditions of Contract (TCC) consisting of Scope of work, Technical Specification, Drawings, Procedures, Bill of Quantities, Terms of payment, etc  |               |
| ix.   | Volume – I B : Special Conditions of Contract (SCC)   |               |
| x.    | Volume – I C : General Conditions of Contract (GCC)   |               |
| xi.   | Volume – I D : Forms & Procedures   |               |
| xii.  | Volume – II (UNPRICED – without disclosing rates/price, but mentioning only 'QUOTED' or 'UNQUOTED' against each item  |               |
| xiii. | Any other details preferred by bidder with proper indexing.   |               |

|    |  |  |
|----|--|--|
|    | <b>PART-I B</b>  |  |
|    | <b>ENVELOPE – II superscribed as:</b><br>PART-I (EMD/COST of TENDER)<br>TENDER NO :<br>NAME OF WORK :<br>PROJECT:<br>DUE DATE OF SUBMISSION:<br><br><b>CONTAINING THE FOLLOWING:-</b>  |  |
| i. | 1. Earnest Money Deposit (EMD) in the form as indicated in this Tender<br><b>OR</b><br>Documentary evidence for 'One Time EMD' with the Power Sector-Northern Region of BHEL floating the Tender<br><br>2. Cost of Tender ( Demand Draft or copy of Cash Receipt as the case may be) |  |

| <b>PART-II</b> |  |
|----------------|--|
|                | <b>PRICE BID</b> consisting of the following shall be enclosed   |
|                | <b>ENVELOPE-III</b><br>superscribed as:<br>PART-II (PRICE BID)<br>TENDER NO :<br>NAME OF WORK :<br>PROJECT:<br>DUE DATE OF SUBMISSION: |
|                | <b>CONTAINING THE FOLLOWING</b>  |
| i              | Covering letter/Offer forwarding letter of Tenderer enclosed in Part-I   |
| ii             | Volume II – PRICE BID ( Duly Filled in Schedule of Rates – rate/price to be entered in words as well as figures)                       |

| <b>OUTER COVER</b> |   |
|--------------------|---|
|                    | <b>ENVELOPE-IV</b> (MAIN ENVELOPE / OUTER ENVELOPE)<br>superscribed as:<br>TECHNO-COMMERCIAL BID, PRICE BID & EMD<br>TENDER NO:<br>NAME OF WORK:<br>PROJECT:<br>DUE DATE OF SUBMISSION: |
|                    | <b>CONTAINING THE FOLLOWING:</b>  |
| i                  | <ul style="list-style-type: none"> <li>○ Envelopes I</li> <li>○ Envelopes II</li> <li>○ Envelopes III</li> </ul>  |

**SPECIAL NOTE:** All documents/ annexures submitted with the offer shall be properly annexed and placed in respective places of the offer as per enclosure list mentioned in the covering letter. BHEL shall not be responsible for any missing documents.

7.0 No Deviation with respect to tender clauses and no additional clauses/ suggestions/ in Techno-commercial bid/ Price bid shall normally be considered by BHEL. Bidders are requested to positively comply with the same.

8.0 BHEL reserves the right to accept or reject any or all Offers without assigning any reasons thereof. BHEL also reserves the right to cancel the Tender wholly or partly without assigning any reason thereof. Also BHEL shall not entertain any correspondence from bidders in this matter (except for the refund of EMD).

### 9.0 **Assessment of Capacity of Bidders:**

**Bidders capacity for executing the job under tender shall be assessed as per the following:**

- I. **Assigning Weightages (A) for Similar Jobs Under-Execution:** Weightages shall be worked out and assigned based on the average number of Similar Works under execution including works yet to be commenced by the agency, in the following manner:
  - i). **Number of Similar Jobs**
    - a) No. of jobs in BHEL, PSER : Say 'J'
    - b) No. of jobs in BHEL, PSSR : Say 'K'
    - c) No. of jobs in BHEL, PSWR : Say 'L'
    - d) No. of jobs in BHEL, PSNR : Say 'M'
    - e) No. of jobs with other customers\* : Say 'N' (\*: Other than BHEL PSER, PSSR, PSWR & PSNR)
    - f) Average No. of Jobs is 'P' = (J+K+L+M+N) divided by 5

- ii) Weightage "A" assigned to bidders based on Average Number of jobs "P":
- If 'P' = 0-1, "A" will be equal to '3'
  - If 'P' = 2-3, "A" will be equal to '2'
  - If 'P' = 4-5, "A" will be equal to '1'
  - If 'P' is Above 5, "A" will be equal to '0'
- II. **Weightage "B" for Quarterly Performance Reports of Vendors:** This shall be based on the averages of the net weighted score obtained by the bidder for the similar jobs under execution (excluding works not commenced) for the quarter previous to the last quarter reckoned from the date of latest due date of submission, in all four Regions i.e BHEL PSER, PSSR, PSWR & PSNR, in the following manner.
- i). Ratings by Power Sector Region:
- PS ER's Rating 'Rer' =  $(X_1 + X_2 + \dots + X_n)$  divided by n
  - PS WR's Rating 'Rwr' =  $(X_1 + X_2 + \dots + X_n)$  divided by n
  - PS SR's Rating 'Rsr' =  $(X_1 + X_2 + \dots + X_n)$  divided by n
  - PS NR's Rating 'Rnr' =  $(X_1 + X_2 + \dots + X_n)$  divided by n
  - Over all Power Sector Region Rating 'R<sub>BHEL</sub>' = (Rer+ Rwr+ Rsr+ Rnr) divided by 4; (No. of Regions as applicable)**
- (where "X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>...X<sub>n</sub>" is the net weighted score obtained by the bidder as per the "Evaluation of Contractor Performance (Quarterly)" against the various contracts 'n' under execution in the respective Region).
- ii) Weightage "B" assigned to bidders based on Overall Power Sector Rating (R<sub>BHEL</sub>):
- If R<sub>BHEL</sub> is 80% and above, "B" will be equal to '6'
  - If R<sub>BHEL</sub> is > 70% < 80%, "B" will be equal to '5'
  - If R<sub>BHEL</sub> is > 60% < 70%, "B" will be equal to '4'
  - If R<sub>BHEL</sub> is = < 60%, "B" will be equal to '0'
- III. **Evaluation of Bidders capacity to execute the job under tender:** shall be based on the sum of scores obtained in 'A' and 'B', as below:
- 6 or above : Considered 'Qualified' for the job under tender
  - Less than 6: Considered 'NOT Qualified' for the job under tender
- IV. **Explanatory note:**
- Similar work means Boiler or Turbine or Civil or Electrical or CI, etc irrespective of rating of Plant
  - Quarter shall be as per the quarter defined in the "Evaluation of Contractor performance (Quarterly)". For contracts where annexed Quarterly Evaluation performance was not part of the contract, 'Quarterly Performance Reports' previous to the last quarter reckoned from the date of latest due date of submission, given by the respective project site against the contract will be the basis for evaluation.
  - Vendors who are not executing any jobs presently in the Region and first timers to the Region, may be considered subject to satisfying all other tender conditions
  - 'Under execution' shall mean works in progress upto Boiler Steam Blowing (for Boiler and Auxilliaries) or Synchronisation (for all other jobs including Civil) shall be considered.

- 10.0 Since the job shall be executed at site, bidders must visit site/ work area and study the job content, facilities available, availability of materials, prevailing site conditions including law & order situation etc before quoting for this tender. They may also consult this office before submitting their offers, for any clarifications regarding scope of work, facilities available at sites or on terms and conditions. No additional claim shall be entertained by BHEL in future, on account of non-acquaintance of above.
- 11.0 For any clarification on the tender document, the bidder may seek the same in writing or through e-mail, as per specified format, within the scheduled date for seeking clarification, from the office of the undersigned. BHEL shall not be responsible for receipt of queries after due date of seeking clarification due to postal delay or any other delays. Any clarification / query received after last date for seeking clarification may not be normally entertained by BHEL and no time extension will be given.
- 12.0 BHEL may decide holding pre-bid discussion [PBD] with all intending bidders as per date indicated in the NIT. The bidder shall ensure participation for the same at the appointed time, date and place as may be decided by BHEL. Bidders shall plan their visit accordingly. The outcome of pre-bid discussion (PBD) shall also form part of tender.
- 13.0 In the event of any conflict between requirement of any clause of this specification/ documents/drawings/data sheets etc or requirements of different codes/standards specified, the same to be brought to the knowledge of BHEL in writing for clarification before due date of seeking clarification (whichever is applicable), otherwise, interpretation by BHEL shall prevail. Any typing error/missing pages/ other clerical errors in the tender documents, noticed must be pointed out before pre-bid meeting/submission of offer, else BHEL's interpretation shall prevail.
- 14.0 Unless specifically mentioned otherwise, bidder's quoted price shall deemed to be in compliance with tender including PBD.
- 15.0 Bidders shall submit Integrity Pact Agreement (Duly signed by authorized signatory who signs in the offer), **if applicable**, along with techno-commercial bid. This pact shall be considered as a preliminary qualification for further participation. **The names and other details of Independent External Monitor (IEM) for the subject tender is as given at point (xi) of 1 above.**
- 16.0 The Bidder has to satisfy the Pre Qualifying Requirements stipulated for this Tender in order to be qualified. The Price Bids of only those bidders will be opened who will be qualified for the subject job on the basis of pre-qualification evaluation/ techno-commercial bids, approval/ acceptance of customer (as applicable), etc. and date of opening of price bids shall be intimated to only such bidders.
- 17.0 In case BHEL decides on a 'Public Opening', the date & time of opening of the sealed PRICE BID shall be intimated to the qualified bidders and in such a case, bidder may depute one authorised representative to witness the price bid opening. BHEL reserves the right to open 'in-camera' the 'PRICE BID' of any or all Unsuccessful/Disqualified bidders under intimation to the respective bidders.
- 18.0 Validity of the offer shall be for **six months** from the latest due date of offer submission (including extension, if any) or specified otherwise in SCC of tender.
- 19.0 BHEL reserves the right to decide the successful bidder on the basis of Reverse Auction process. In such case all qualified bidders will be intimated regarding procedure/ modality for Reverse Auction process prior to Reverse Auction and price will be decided as per the rules for Reverse Auction. .
- However, if reverse auction process is unsuccessful as defined in the RA rules/procedures, or for whatsoever reason, then the sealed 'PRICE BIDS' will be opened for deciding the successful bidder. BHEL's decision in this regard will be final and binding on bidder.
- 20.0 On submission of offer, further consideration will be subject to compliance to tender & qualifying requirement and customer's acceptance, as applicable.
- 21.0 In case the bidder is an "Indian Agent of Foreign Principals", 'Agency agreement has to be submitted along

with Bid, detailing the role of the agent along with the terms of payment for agency commission in INR, along with supporting documents.

22.0 The bidders shall not enter into any undisclosed M.O.U. or any understanding amongst themselves with respect to tender.

23.0 In case Consortium Bidding is allowed as per Pre Qualifying Requirement, then Prime Bidder and Consortium Partner shall enter into Consortium Agreement. Validity period of Consortium Agreement shall be 6 months after which the same can be re validated.

'Stand alone' bidder cannot become a **'prime bidder' or a 'consortium bidder' in a consortium bidding.** Prime bidder shall neither be a consortium partner to other prime bidder nor take any other consortium partners. However, consortium partner may enter into consortium agreement with other prime bidders. In case of non compliance, consortium bids of such Prime bidders will be rejected. .

24.0 The bidder shall submit documents in support of possession of 'Qualifying Requirements" duly self certified and stamped by the authorized signatory, indexed and properly linked in the format for PQR. In case BHEL requires any other documents/proofs, these shall be submitted immediately.

25.0 The bidder may have to produce original document for verification if so decided by BHEL.

26.0 Order of Precedence

In the event of any ambiguity or conflict between the Tender Documents, the order of precedence shall be in the order below:

- a. Amendments/Clarifications/Corrigenda/Errata etc issued in respect of the tender documents by BHEL
- b. Notice Inviting Tender (NIT)
- c. Price Bid
- d. Technical Conditions of Contract (TCC)—Volume-1A
- e. Special Conditions of Contract (SCC) —Volume-1B
- f. General Conditions of Contract (GCC) —Volume-1C
- g. Forms and Procedures —Volume-1D

for BHARAT HEAVY ELECTRICALS LTD

(SCT)

**Enclosure**

01. Annexure-1: Pre Qualifying criteria.
02. Annexure-2: Check List .
- 03 Other Tender documents as per this NIT.

**ANNEXURE - 1**

**PRE QUALIFYING CRITERIA**

| SL. NO | PRE QUALIFICATION CRITERIA  | Bidders claim in respect of fulfilling the PQR Criteria |
|--------|---|---|
|        |   | Name and Description of qualifying criteria             |
| A      | Submission of Integrity Pact duly signed.   | Not Applicable  |
| B      | Assessment of Capacity of Bidder to execute the work as per sl no. 9 of NIT (if applicable)   | Applicable  |
| C      | <b><u>FINANCIAL CRITERIA</u></b>  |   |
| C1     | Tenderers should have an average annual turnover of minimum of Rs 102 Lac (Rs One Hundred and Two Lac only) based on the audited accounts of last three financial years (2008-09, 2009-10 & 2010-11). Bidders shall submit audited annual accounts (balance sheets and profit & loss account) in support of this. |   |
| C2     | <b>NETWORTH</b><br>Net worth of the Bidder based on the latest Audited Accounts as furnished for 'C1' above should be positive  |   |
| C3     | <b>PROFIT</b><br>Bidder must have earned cash profit in any one of the three Financial Years as applicable in the last three years defined in 'C1' above based on latest Audited Accounts.  |   |
| D      | <b>Technical</b>  |   |
| D1     | Bidder who wish to participate should have executed,<br>1) C&I works for BTG/GT 'OR' C&I works consisting of DCS/DDC/Station C&I in one unit of atleast 190 MW rating.  |   |
|        | 'OR'  |   |
|        | 2) Execution of atleast one contract of C&I works consisting of DCS/DDC/Station C&I in any Industry with its executed value of Rs 190 Lakhs or more.  |   |
| E      | Approval of Customer (if applicable)<br>Note: Names of bidders who stand qualified after compliance of criteria A to D shall be forwarded to customer for their approval. Price bid of only those bidders shall be opened who are approved by customer.   | Applicable  |

| <b>F</b>  | <b>Consortium criteria (if applicable)</b> | <b>Not Applicable</b> |
|---|--|-----------------------|
| <p><b>NOTES:</b></p> <p>(1) Time period for achievement of the Qualification Requirement is in the last 7 years ending on the 'latest date of Bid submission'.</p> <p>(2) 'Executed' means the vendor should have achieved the criteria specified in the QRs even if the Contract has not been completed or closed.</p> |  |                       |

BIDDER SHALL SUBMIT ABOVE PRE-QUALIFICATION CRITERIA FORMAT, DULY FILLED-IN, SPECIFYING RESPECTIVE ANNEXURE NUMBER AGAINST EACH CRITERIA AND FURNISH RELEVANT DOCUMENT IN THE RESPECTIVE ANNEXURES IN THEIR OFFER.

**ANNEXURE - 2**

**CHECK LIST**

**NOTE:- Tenderers are required to fill in the following details and no column should be left blank**

|    |  |  |              |
|----|--|--|--------------|
| 1  | Name and Address of the Tenderer   |  |              |
| 2  | Details about type of the Firm/Company   |  |              |
| 3  | Details of Contact person for this Tender  | Name : Mr/Ms<br>Designation:<br>Telephone No:<br>Mobile No:<br>Fax No:   |              |
| 4  | EMD DETAILS  | DD No:                      Date :<br>Bank :                      Amount:<br>Please tick ( √ ) whichever applicable:-<br>ONE TIME EMD / ONLY FOR THIS TENDER |              |
| 5  | Validity of Offer  | TO BE VALID FOR SIX MONTHS FROM DUE DATE   |              |
|    |  | APPLICABILITY  | BIDDER REPLY |
| 6  | Whether the format for compliance with <b>PRE QUALIFICATION CRITERIA</b> (ANNEXURE-I) is understood and filled with proper supporting documents referenced in the specified format | Applicable   | YES / NO     |
| 7  | Audited profit and Loss Account for the last three years   | Applicable/Not Applicable  | YES/NO       |
| 8  | Copy of PAN Card   | Applicable/Not Applicable  | YES/NO       |
| 9  | Whether all pages of the Tender documents including annexures, appendices etc are read understood and signed   | Applicable/Not Applicable  | YES/NO       |
| 10 | Integrity Pact   | Applicable/Not Applicable  | YES/NO       |
| 11 | Declaration by Authorised Signatory  | Applicable/Not Applicable  | YES/NO       |
| 12 | No Deviation Certificate   | Applicable/Not Applicable  | YES/NO       |
| 13 | Declaration confirming knowledge about Site Conditions   | Applicable/Not Applicable  | YES/NO       |
| 14 | Declaration for relation in BHEL   | Applicable/Not Applicable  | YES/NO       |
| 15 | Non Disclosure Certificate   | Applicable/Not Applicable  | YES/NO       |
| 16 | Bank Account Details for E-Payment   | Applicable/Not Applicable  | YES/NO       |
| 17 | Capacity Evaluation of Bidder for current Tender   | Applicable/Not Applicable  | YES/NO       |
| 18 | Tie Ups/Consortium Agreement are submitted as per format   | Applicable/Not Applicable  | YES/NO       |
| 19 | Power of Attorney for Submission of Tender/Signing Contract Agreement  | Applicable/Not Applicable  | YES/NO       |
| 20 | Analysis of Unit rates   | Applicable/Not Applicable  | YES/NO       |

NOTE: STRIKE OFF 'YES' OR 'NO', AS APPLICABLE

**DATE :**

**AUTHORISED SIGNATORY**  
**(With Name, Designation and Company seal)**

# **TECHINICAL CONDITIONS OF CONTRACT (TCC)**

**TENDER NO. BHEL/ NR/SCT/ ANPARA D/C&I/875**

**FOR**

**“ERECTION, TESTING, COMMISSIONING, TRIAL OPERATION AND  
HANDING OVER OF ALL CONTROL & INSTRUMENTATION (C&I)  
EQUIPMENTS OF UNIT NO. 6 & 7 AT 2X500 MW ANPARA-D TPS, DISTT.  
SONEBHADRA, U.P.”**



**Bharat Heavy Electricals Limited  
(A Govt. Of India Undertaking)  
Power Sector – Northren Region,  
Plot No. 25 , Sector - 16A ,  
Distt. Gautam Budh Nagar, NOIDA – 201 301 (INDIA)**

| S.No. | DESCRIPTION  | Chapter No.  | PAGE NO. |
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## Chapter - 1: Project Information

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### 1. PROJECT INFORMATION

|                          |   |   |
|--------------------------|---|---|
| Name of the Owner        | : | Uttar Pradesh Rajya Vidyut Utpadan Nigam Ltd (UPRVUNL)                  |
| Address                  | : | Anpara-D Thermal Power station<br>District- Sone bhadra<br>Uttarpradesh |
| Installed capacity       | : | New Project   |
| Nearest Railway station: |   | Singrauli -- 20 km<br>Renukoot -- 40 km<br>Varanasi -- 200 km           |
| Nearest City             | : | Varanasi-200 Km   |
| Nearest Airport          | : | Varanasi - 200 km   |
| Maximum Temperture       | : | 48 Deg C  |
| Minimum temperture       | : | Approx 2 Deg C  |

## Chapter - 2: SCOPE OF WORKS

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### 2.0 SCOPE OF WORK

2.1 Scope of these specifications cover complete work of handling, transportation of materials from Project storage yard / stores to erection site / place of erection , storage at erection site, preservation, watch and ward, dressing, chipping and levelling of foundations, cleaning , checking, testing, pre-assembly, erection, calibration, alignment, welding, wherever required, preservative/ touch-up painting including supply of paints etc. earthing of equipment, including other activities required for erection, testing, commissioning, post commissioning, trial operations & handing over of all Electrical & C&I equipment of **Unit No.6 &7 at 2x500 MW Anpara D TPS** as indicated in the rate schedule covered within the scope of these specifications for this tender.

### 2.2 SCOPE OF WORK FOR C&I PACKAGE IN GENERAL

The Scope of C&I work covered in the above packages shall be as follows:

1. Erection and commissioning of all types of Control room mounted instruments like Recorders, Indicators, Microprocessor based panels, DCS system and its accessories like system panels, PC, printers, furniture etc.
2. Erection and commissioning of control panels.
3. Erection and commissioning of All Types of Field Instruments like Temperature, Pressure and Flow instruments (local & remote) and special instruments like EWLI, SWAS System, Flue Gas analyser etc.
4. Erection and commissioning Man Machine Interface & Data Acquisition System consists of Operator Workstations (max Station), Engineering station (common for SG/TG/GT), Computers / PLC based Equipments, Laser printers (B/W-A3), Ethernet Switches
5. Erection & Testing of all types of control/instrumentation cables etc
6. Erection of all types of Hardware like impulse pipes, cable trays & tray supports etc.
7. Fabrication and installation of steel supports, wherever required
8. Erection Installation of canopy for outdoor pushbutton stations/motors/panels/ instrumentation.

9. Commissioning of all Types of Electrical/ Pneumatic operated Valves/Actuators/ Controllers and Relief Valves.
10. Supply of adequate quantity of touch up paint and paints as required for items covered in scope of works
11. Erection and commissioning of UPS, ACDB, Battery, Battery Charger, DCDB etc.

## 2.3 GENERAL

**The scope of the work will comprise of but not limited to the following:**

- 2.3.1 Identification of equipment at storage yard, technical assistance for checking and making the shortage/damage reports, taking delivery from storage yard/stores and calibration, erection, aligning, fastening, supporting, cleaning, checking, testing, commissioning, troubleshooting and carrying out statutory tests as required, trial operation, up to the time of completion of commissioning activities and commercial operation of the unit and handing over to customer or till completion of contract period whichever is earlier, along with the supply of all consumables, tools and tackles and testing instruments.
- 2.3.2 It is not the intent to specify herein all details of material. Any item related to this work not covered, but necessary to complete the system will be deemed to have been included in the scope of the work.
- 2.3.3 All the work shall be carried out as per instructions of BHEL engineer. BHEL engineer's decision regarding the correctness of the work and method of working shall be final and binding on the contractor.
- 2.3.4 Contractor shall erect all items/materials etc. as per sequence prescribed by BHEL at site. BHEL engineer depending upon the availability of materials/work fronts etc will decide the sequence of erection/commissioning methodology. No claims for extra payment from the contractor will be entertained on the grounds of deviation from the methods of erection/commissioning adopted in erection/commissioning of similar job or for any reasons whatsoever.
- 2.3.5 Site testing wherever required shall be carried out for all items/materials installed by the contractor to ensure proper installation and functioning in accordance with drawings, specifications and manufacturer's recommendations.
- 2.3.6 The contractor shall co-ordinate and provide assistance for satisfactory testing, pre-commissioning, commissioning and trial run of the connected equipment under overall guidance of BHEL and shall locate any cause of malfunction and rectify the same for proper operation. Testing shall also include any additional tests, which the Engineer feels necessary because of site conditions and also to meet system specification.
- 2.3.7 The work shall be executed under the usual conditions without affecting power plant construction and in conjunction with other operations and contracting agencies at site. The contractor and his personnel shall co-operate with the personnel of other agencies, co-ordinate his work with others

and proceed in a manner that shall not delay or hinder the progress of work as a whole.

- 2.3.8 The contractor shall take delivery of item, materials, from the storage yard / stores/ sheds of BHEL / customer which are within plant premises. He shall also make arrangements for, safe custody, watch and ward of equipment after it has been handed over to him till they are fully erected, tested and commissioned till the contract period. The contractor shall note that items/materials shall be transported to erection site / assembly yard etc. by the prescribed route without disturbing and causing damage to other works in the most professional manner. All items, Hardware, etc. shall be stored in appropriate manner as per BHEL's instructions.
- 2.3.9 The contractor shall take delivery of items/materials, and consumables from the stores/ storage area / sheds of BHEL / customer after getting approval of engineer / customer in the prescribed indent forms of BHEL / customer.
- 2.3.10 After completing all the works, contractor shall hand over all remaining extra materials with proper identification tags in packed condition to BHEL stores. In case of any use over actual design requirements, BHEL reserves the right to recover the cost of material used in excess or misused. Decision of BHEL engineer in this regard will be final and binding on the contractor.
- 2.3.11 Contractor shall, transport all materials to site and unload at site / working area, or pre-assembly yard for inspection and checking. All material handling equipment required shall be arranged by the contractor.
- 2.3.12 Contractor shall retain all T&P/Testing instrument/Material handling instrument etc at site as per advice of BHEL engineer and same shall be taken out from site only after getting the clearances from engineer in charge.
- 2.3.13 Contractor shall remove all scrap materials periodically generated from his working area in and around power station and collect the same at one place earmarked for the same. Load of scraps is to be shifted to a place earmarked by BHEL. Failure to collect the scrap is likely to lead to accidents and as such BHEL reserves the right to collect and remove the scrap at contractor's risk and cost if there is any failure on the part of contractor in this respect. All the package materials, including special transporting frames, etc. shall be returned to the BHEL stores / customer's stores by the contractor.
- 2.3.14 If any item or equipment not covered but requires being erected/commissioned, same shall be carried out by the contractor. Equivalent or proportional unit rate shall be considered wherever possible from the BOQ. The rates quoted by the contractor shall be uniform as far as possible for similar items appearing in rate schedule.
- 2.3.15 The contractor at his cost shall arrange necessary security measures for adequate protection of his machinery, equipment, tools, materials etc. BHEL shall not be responsible for any loss or damage to the contractor's

construction equipment and materials. The contractor may consult the Engineer-in-Charge on the arrangements made for general site security for protection of his machinery equipment tools etc.

2.3.16 The contractor shall ensure that his premises are always kept clean and tidy to the extent possible. Any untidiness noted on the part of the contractor shall be brought to the attention of the contractor's site representative who shall take immediate action to clean the surroundings to the satisfaction of the Engineer-in- Charge.

2.3.17 The Contractor may have to execute work in such a place and condition where other agencies also will be under such circumstances.

2.3.18 Scope of work covered under this specification requires quality workmanship, engineering and construction management. The contractor shall ensure timely completion of work. The contractor shall have adequate tools, measuring instruments, calibrating equipment etc. in his possession. He shall also have adequate trained, qualified and experienced engineers, supervisory staff and skilled personnel. The manpower deployed by contractor shall match with above scope of works.

2.3.19 All the surplus, damaged, unused materials, package materials, containers, special transporting frames, etc. shall be returned to the BHEL stores / customer's stores by the contractor.

2.3.20 Any wrong erection shall be removed and re-erected promptly to comply with the design requirements to the satisfaction of Site Engineer.

2.3.21 BHEL will provide vendor's technical support for commissioning of various proprietary type special instruments/systems like Analysers, Vibration Monitoring System, Microprocessor based relays, Flame Scanners etc. The contractor shall carry out the works as per instructions of BHEL/ Vendor Engineer.

#### **2.4 Contractor shall ensure following:**

- I. Contractor has to maintain contact with local hospital having ambulance facility, scanning & other ultra modern medical facilities required during emergency.
- II. Contractor has to ensure pre employment medical check for all staff & workers.
- III. Contractor has to ensure that adequate First Aid facilities with trained nurse are available at work site for emergency purpose. This emergency set-up should include, but not limited to, following
  - Male nurse (in shifts)

- Oxygen set up
- Breathing apparatus
- Eye wash facility
- Stretcher
- Trauma blanket
- Medicines.

In addition to above, BHEL (through its other contractor) has arranged ambulance at work site for emergency purpose, which can be utilized by the contractor in case of emergency. The charges for the same will be decided mutually at site. In case, under unavoidable circumstances, if the ambulance is not available / being used elsewhere, the contractor will have to arrange for the same as under clause 2.3 (l).

**2.5 The contractor shall comply with following towards Social Accountability;**

- a) The contractor shall not employ any employee less than 15 years of age in pursuant to ILO convention. If any child labour were found to have been engaged, the Contractor shall be levied with expenses of bearing his education expenditure which will include stipend to substantiate appropriate education or employ any other member of family enabling to bear the child education expenditure.
- b) The contractor shall not engage Forced/ Bonded Labour and shall abide by abolition of Bonded Labour System (Abolition) Act, 1976.
- c) The contractor shall maintain Health & safety requirement as stipulated in the Contract and Contract Labour (Regulation & Abolition) Act, 1970.
- d) The Contractor shall abide by UN convention w.r.t. Human Rights and shall be liable for Discrimination/ Corporal punishment for failure in meeting with relevant requirements.
- e) The Contractor shall abide the requirement of Contract Labour (Regulation & Abolition) Act, 1970 for working hours.
- f) The Contractor shall abide by the Statutory requirement of Minimum Wages Act 1948, payment of Wages Act 1936.
- g) The Contractor shall arrange potable drinking water to its employees & workers.

**2.6** In order to meet the environmental concerns it is expected that the contractor shall plant, protect and maintain at least 100 trees or equivalent in the vicinity of the project as per the available space and as per the advice of Engineers.

**2.7 The scope of specification covers the installation, testing and commissioning of the equipments, instrument, hardware along with accessories as detailed in Bill of Quantities (BOQ).**

**Note:**

The quantity indicated in the BOQ/ Rate Schedule is tentative only and is liable for variation. Payment will be made as per actual quantum of job executed at the unit rate accepted by BHEL.

**2.8 The contractor's scope of work is further described in the clauses hereafter:**

The work will comprise of, but not limited to the following:

**A. INSTALLATION OF PANELS (max DNA based/C&I /DCS panel/UCP etc.)**

1. Panels to be install are microprocessor based max DNA control, DCS, UCP etc supplied in suit of either one/two/three or loose shipping sections with integral base frame or loose base frame. These panels may have to be installed as stand-alone or in-group consisting of number of panels in each row, depending upon the plant layout and foundation arrangement.
2. Installation of panel shall include fixing of base frame, leveling, alignment, fixing of anti-vibration pads, removal of side covers, fixing of cubical interconnection hardware, interconnection of bus bar /bus bar jointing, wiring interconnection, welding and grouting of panels and base frames, mounting of panel canopy wherever supplied as part of panel, drilling of gland plates, sealing of panels/ cable entries. Where the base frame is not supplied as part of panel supply, the contractor shall fabricate the base frame from structural items at site. Payment for such fabrication will be effected on measured quantity at the rate applicable for structural steel fabrication and installation. Proper sealing of all the holes and cable entries (even if the cable has been laid by others) in the panel is in the contractor's scope
3. Panels have to be shifted to their locations through floor openings, temporary openings like floor grills, door etc. This shall be a part of work and no claim whatsoever will be entertained with regard to non-availability of opening as per shortest route etc. Panels have to be erected at different locations and elevation in power house building, Central control room,unit control room etc.
4. The contractor shall set each section of equipment on its foundation or supporting structures. The contractor shall assemble equipment as required. Skilled craftsmen arranged by the contractor shall install all equipment with parallel, horizontal and vertical alignment.
5. Normally the panels shall be supplied with complete Relays / Instruments and other Components mounted and wired. However, any minor

modifications like dismantling of the existing Relays / Instruments / Components and mounting of new Relays /instruments / components and rewiring to suit operating conditions, will be carried out without any extra cost. Similarly if any Relays/ Instruments /component supplied as loose for safety transit, same shall be mounted and wired as per site requirement at free of cost as part of scope of the job.

6. All T&P, Material handling equipment including cranes and Relay Testing / HV Testing / Calibration equipment / Instruments shall be arranged by contractor. Three phase current injection kit required for calibration of relays shall be arranged by the contractor. The contractor shall carry out testing and commissioning works using their own testing equipment and Testing Engineers under the supervision of BHEL Engineer
7. All the panels and JB's shall be electrically earthed to the nearest earth grid by means of GI wire/Flats as per the instructions of BHEL engineer
8. The contractor shall prepare all erection/ commissioning log sheets, protocols / test certificates as per field quality plan, get it signed by the concerned BHEL / UPRVUNL Engineer and submit the same to BHEL Engineer as per his instruction.
9. The charged and commissioned equipment shall be maintained by the contractor till the same is taken over by M/s UPRVUNL
10. Any items like lamps, lens, fuse / relays / instruments missed from the custody if the contractor shall be replaced by the contractor at free of cost.
11. The contractor shall close unused opening at the panel bottom plate with suitable material in consultation with Site Engineer at free of cost.
12. If any removal / Re-fixing of contactors / relays becomes necessary for the completion of the system, the same shall be done by the contractor at free of cost.
13. Scope of work shall also cover drilling of bottom gland plates for cable entry as required.
14. The contractor shall calibrate and commission all panel mounted instruments, protection relays, transducers, Recorders, Indicators, energy meters etc.
15. Unit rate shall also include Testing, Calibration and adjustment of relays, electronic cards and instruments, transducers mounted on the panels.
16. If panels are supplied with monitor, printers, furniture, controller etc. or any loose items or equipments, the erection of above shall be part of respective panel. No separate rate shall be payable for loose supplied items unless specifically given in the BOM.

**B. UPS, BATTERY AND BATTERY CHARGER**

The batteries are of heavy duty type capable of providing normal and emergency DC loads. The cells will be mounted on insulators carried on suitable wooden stands. The chargers are fully thyristorised and shall comprise of Silicon Controlled Rectifier with transformer, switchgear and automatic regulation. The float and boost chargers will be housed in separate cubicles and mounted side by side. Tentative details are given in the BOM.

Lumpsum shall be quoted for Erection and commissioning of UPS and Battery. No additional payment shall be made for any variation in the number of cells. The unit rate quoted for erection of UPS and battery will include the following works.

**SCOPE OF WORK FOR BATTERY**

1. Collecting the batteries and all the accessories from stores and assembling on the wooden racks and fixing the all loose items supplied with the battery charger as per drawings and making any minor modifications or changes in wiring, if required, without any extra cost.
2. Filling the shells with loose supplied alkali/acid- if applicable.
3. Arranging for suitable load for charging and discharging during charging and discharging cycles.
4. Arranging manpower in shift during charging and discharging cycles which is to be carried out round the clock as per the code of practice and conducting other routine test as per the IS under the supervision of the BHEL engineer.
5. Arranging necessary tools, T&P, Testing & calibration instruments required for erection and commissioning of the above electrical equipment/panel.

**SCOPE OF WORK FOR BATTERY CHARGER PANELS**

The scope of work will be in line with scope of work for control panels, as detailed under Clause A.

**C. CABLE TRAYS/CABLE DUCTS**

1. Various types of sheet metal, galvanized cable tray, i.e. perforated, ladder type, sheet metal duct, solid bottom trays, pre-fabricated structural trays etc., will be supplied in standard lengths along with accessories and hardware viz; coupler plate, tray covers and tray clamps etc.
2. **Erection of cable tray/cable duct shall include cutting, laying, jointing, fixing tee/reducers/ bends/clamps, fixing of tray covers, hardware, fabrication & welding of tray supports as per tray route layout etc.**
2. Fabrication of bends/tee/ reducers from straight length of tray is within the scope of work and rate quoted shall be inclusive in unit rate (in running meter). All site welds of cable trays shall be painted with approved primer and cold galvanizing paint, which shall be arranged by the contractor.
3. In case structural cable trays, bends, tees, reducers etc., are required to be fabricated from structural steel and installed, unit rate applicable for fabrication and installation of structural steel shall be applicable in such instances.
4. Cable trays/duct etc may have to be routed underground in cable trench, over head on structure, along the walls, floors etc.
5. ***Installation of tray/duct covers, wherever provided, will be done as a part of tray erection and no extra rates will be payable.***

**D. CABLE LAYING - (POWER/CONTROL / INSTRUMENTATION/ COMPENSATING/ FIBRE OPTIC/ ETHERNET SHIELDED/ UNSHIELDED CABLES / PLUG-IN CABLES / Coaxial / UTP / STP /DATA HIGHWAY, ARMOURED / UN-ARMOURED,SINGLE / MULTI-CORE, PVC / HR PVC / FRLS / TEFLON / XLP INSULATION)**

1. Cable laying includes cutting to the required length, laying in overhead Cable racks / underground cable trenches, pipes, flexible conduits, dressing/clamping in tray, drilling of holes in gland plates in panels and junction box, glanding, splicing, dressing of spliced wire inside the panel and JB's, providing printed ferrules (ferrule printing machines to be provided by contractor for printing necessary cross ferruling details) / PVC numerical / alphabetical ferrules (where printed ferrules not possible at all) machine engraved ferrules sleeve/ ferrule, termination by using crimp type copper tinned/aluminium lugs, insulated/un-insulated, crimp and soldered termination, plug-in connections with insert type crimping, providing identification cable tags of PVC/aluminium at both the ends and at appropriate interval ( Approximately 30meters) throughout the route length, continuity checking, insulation resistance checking. Contractor to arrange adequate numbers of his own ferrule printing machines.

2. Entry to the panels, JB's may be at top, side or bottom. All cable are required be supported and clamped near to the panel.
3. **PVC cable ties, PVC ferrules, PVC button and tapes, cable identification tag of PVC/metal as per site requirement, clamping and dressing material such as suitable cable ties/ clamps etc with hardware, PVC sleeves etc. shall be supplied by contractor within the quoted rate for cable laying. Only Cable Lugs & Glands Shall Be Issued By BHEL As Free Issue Item.**
4. All care should be taken to avoid abrasion, tension, twisting, kinking and stretching of cables during installation.
5. Cable shielding – all signal cables are supplied with bare shielded copper wire/with braided wire shield. Generally, shield wire is kept isolated at instrument/field device end and continuity is maintained through JB's and earthed at panel end only. While terminating the shield wire in either panel or JB's, PVC sleeves are to be used to avoid two-point earthing.
6. Wherever cables run through ducts, conduits, valves, etc., they shall be sealed using fire/weather proof compound. In addition to this, cable entry in panels, MCCs, instruments, electrical actuators etc., are also required to be sealed. The required material for doing so shall be included by contractor in the cabling
7. Contractor shall carefully plan the cutting schedule of each cable drum in consultation with BHEL site engineer such that wastages are minimized. Recovery will be made in case the wastages are exceeding the wastage allowances fixed in this contract.

#### **E. CABLE TERMINATION**

1. The Cost Of Cable Laying As Per BOQ Cum Rate Schedule Shall Also Include The Cost Of Termination With Suitable Crimping Type Lugs & Ferrules
2. Only Cable Lugs & Glands Shall Be Issued By BHEL as Free Issue Item. Drilling of holes in gland plates of control panels, JB's etc as per requirement shall also be part of cabling at no extra cost to BHEL.
3. The contractor shall carryout insulation testing, simulation testing etc. as per the instructions of Engineer at site.
4. Screen of signal cables shall run in insulated sleeve (to be arranged by contractor at no extra cost) and shall be terminated as per the instructions of the BHEL Engineer.

## F. SCOPE OF WORK FOR FIELD INSTRUMENTS

1. The type of instruments to be erected and commissioned shall be as detailed below:
  - a. All types of transmitters like temperature, pressure, flow, level transmitters etc. Local mounted pressure gauges, DP gauges, thermocouples, RTDs, temperature gauges, temperature switches, pressure switches, DP switches, flow switches and limit switches and flow indicator level switches etc.
  - b. Air filter regulators, Air lock off valves etc.
  - c. Panels / Control desk mounted Instruments like indicators, recorder, console and electronic modules etc.
  - d. I / P converters and local controllers.
  - e. Pneumatic operated control valves, trip valves, solenoid valves, power cylinders, etc. and electrically operated valves.
  - f. Special instruments like vibration sensors, electronic water level indicator, Gas analyser, PC based instruments, etc.
2. Prior to installation, all the local & remote Instruments, thermocouples/RTDs, I/P converters, etc. shall be calibrated. Similarly, limit switches, flow switches, level switches, solenoid valves, air filter regulator, purge meters, etc. shall be checked for proper operation.
3. The scope of work for each instrument shall include calibration, installation, loop checking, commissioning and troubleshooting until satisfactory performance as per operational and system requirement and maintenance till the end of contract period or trial operation whichever is earlier.
4. **In case any instrument requires recalibration to achieve the expected performance, the same shall be carried out at no extra cost.** If any re-calibration or replacement of instruments and rechecking of cable termination is found necessary during commissioning, the same shall be done at free of cost.
5. If any instrument is to be relocated for satisfactory performance, the same shall be carried out by the contractor.
6. Fabrication and installation of racks and supports for instruments, wherever required, shall be carried out by the contractor. Steel materials required for fabrication shall be supplied by BHEL.

7. The scope shall also include marking Tag numbers on the instruments or racks, either by paint or a separate tag plate as per BHEL Engineer's directive.
8. For field mounted instruments, pre-fabricated canopies shall be provided by BHEL. Mounting of canopies shall be done by the contractor as part of scope.
9. The scope of work for pressure/differential pressure transmitters, gauges, switches, shall include fixing the instruments on the racks / supports along with manifolds, and associated fittings and clamps.
10. The scope of work for Temperature transmitters, I/P converters, Air filter/Air lock off valves, Purge meters, Rotameters, position transmitter, probes etc shall include fixing the instruments on the racks / supports along with associated fittings and clamps.
11. The scope of work for control room mounted instruments shall cover mounting of instruments on panels / desk wiring, minor grinding on the cut out of panels for proper fixing.
12. The scope of work for erection of Casing temperature thermocouple of turbine/ metal temperature thermocouple (MTM) shall cover laying, dressing and clamping, supply and fixing of tag plates, etc.
13. The scope of work for erection and checking of thermocouple, RTD etc. shall include cleaning of thermo well stubs threads using tap sets, fixing of thermo wells, seal welding of thermo well, wherever required as per BHEL directive of site engineers.
14. The scope of work for temperature switches, gauges shall include providing suitable support for capillary type temperature Gauges/switches besides the works covered above for RTD & T/C.
15. The scope of work for erection and commissioning of float type Level switches includes fixing of switches on float chambers and fixing of float chambers on stand pipe, any minor modification required to match Float chamber with tapping point, providing supports wherever required etc.
16. The scope of work for Electronic type Level switches includes fixing of Electrode standpipe, Electrodes, Electronic unit, any minor modification required to match Float chamber/ Electrode standpipe with tapping point, integration of all loose supplied items etc .
17. The scope of work for special instruments like, Electronic water level indicator, Flue Gas analysers, SWAS Analyser, etc. shall include installation of all loose items which are not explicitly mentioned, but comes as part of the system, integration of total system and commissioning. The quantities of loose supplied items are approximate only. No extra payment

will be applicable for any variation in quantity or for any additional items supplied as part of equipments.

18. For Special Instruments like, Analysers, SWAS System, DCS/PLC vendor support shall be provided by BHEL for commissioning. The contractor shall provide necessary assistance for commissioning activities.

19. All instruments are generally covered in the BOM. However, if any instruments not covered, but requires being erected/commissioned, same shall be carried out by the contractor.

20. In case of Instruments that are mounted and supplied along with main equipment, the contractor shall carry out removal, calibration, re-fixing and commissioning of same, as per requirement.

#### **G. RIGID & FLEXIBLE CONDUITS**

1. Cables shall normally be laid on cable trays. However, in case of shorter routes where trays are not possible, suitable GI pipe/flexible conduits shall be used.

ii. The scope of works for flexible conduit includes drilling of the holes on the plates, fixing of the end connectors, providing suitable supports and fixing tag marks wherever specified as required by BHEL. The supply of suitable clamps, fasteners and tag plates are in contractor's scope.

iii. Fixing end connectors shall be part of scope of flexible conduit laying.

#### **H. JUNCTION BOXES/CJCBs/PUSH BUTTON BOXES**

Different type of Junction boxes/CJCBs/Bush button boxes shall be supplied by BHEL. The scope of installation of Junction boxes/Bush button boxes shall be as follows:

1. The unit rate quoted for erection of junction boxes/push button boxes shall include providing necessary supports, drilling of bottom gland plates for cable glands as required, Painting the tag No of JB or fixing a separate tag plate as required on junction boxes/push button boxes, minor chipping, grouting as required for mounting the JB/PB and supply of all bolts and nuts (Fasteners) including grouting bolts as required for mounting the junction box/push button.
2. Fabrication and fixing of supports shall be on tonnage basis.
3. The contractor shall close all unused holes on the gland plates using suitable material in consultation with Site Engineer at free of cost.
4. All bolts and nuts (Fasteners) required for mounting the junction box shall be arranged by the contractor.

**I. SCOPE OF WORK FOR IMPULSE PIPES**

1. Fabrication and erection of channel / angle / slotted angle supports, cleaning impulse pipe with wire brush and compressed air, edge preparation, cold bending, laying to the required slopes, clamping, welding of isolation / drain valves and fittings by butt / socket welding / swoze lock joints. Servicing of valves, connecting with the process end and to the instruments, NDT, Hydraulic testing the impulse lines, and painting the lines as per requirement of BHEL engineer. The impulse line may have to be cleaned chemically for removing grease / rusting. Proper tagging of valves and impulse lines on both ends shall be done for proper identification. No extra charges will be claimed by contractor for any modification carried out after laying of Impulse / draft pipe lines due to site requirement in general.

**J. SCOPE OF WORK FOR COPPER/ SS TUBES**

1. Fabrication and erection of single angle supports / tray supports for single multi run tube. Laying tubes in the angles / trays from the panel to the equipment, instrument to instrument, air supply line to drive / instrument, air line connections, clamping properly as per standard ferruling and termination at both ends. This includes all fittings and needle valves, stop valves etc. also. Proper tagging of valves and pneumatic tubes on both ends shall be done for proper identification. No extra charges will be claimed by contractor for any modification carried out after laying of pneumatic tubes / draft pipe lines due to site requirement in general.

**K. SCOPE OF WORK FOR PRE-FABRICATED/ SEMI-FABRICATED LIR/ LIE/ GAUGE BOARDS**

1. If the frame or rack is supplied as a pre-fabricated item like LIR, same shall be erected, grouted and painted as per site requirement.
2. If any frame or support or rack supplied as semi fabricated item, same shall be assembled at site either by welding or bolting and erected, grouted and painted as per site requirement.
3. Unit rate quoted for such pre-fabricated /semi fabricated items like LIE/LIR and enclosure shall be on Number basis. Unit rate shall cover installation, grouting, painting and supply of nuts, bolts, anchor fasteners, grouting materials such as cement, sand etc as required. Unit rate shall also include full painting of impulse line fitted and supplied along with LIR/LIE/LGB.
4. Wherever LIR/LGB/LIE are supplied with instruments mounted on them, the rate quoted for LIR/LGB/LIE shall include calibration of all the instruments mounted on them as detailed in the BOQ. However if the instruments supplied as loose items, the instruments shall be calibrated and mounted on the LIR/LGB/LIE and separate calibration/erection

/commissioning charges shall be applicable in line with other instruments erection

**L. SCOPE OF WORK FOR ELECTRIC & PNEUMATIC ACTUATORS**

1. Pneumatic actuators shall be calibrated at site
2. For calibration of any Pneumatic Actuator at field, temporary air supply, if required, shall be arranged by the contractor.
3. All calibration instruments required for calibration of actuators shall be arranged by the contractor.
4. For all electrical actuators of the valves, functioning, setting and performance of limit switches/torque switches of various positions shall be checked before and after installation of the actuators. The position transmitters for inching applications shall also be calibrated.

**M. SCOPE OF WORK FOR THE INSTRUMENTS MOUNTED AND SUPPLIED ALONG WITH EQUIPMENT/ SKIDS**

1. Scope of work covers removal, re-calibration, re-fixing, re-termination of cables, checking the continuity, replacing any defective parts or replacing the total instrument, if required.
2. The scope also covers collecting the replacement instruments/parts from BHEL/customer stores, stockyard etc.

**N. SCOPE OF EARTHING**

1. The scope of earthing covered in this contract is above ground earthing i.e equipment earthing. Scope of earthing covers earthing of field Instruments, JB's, Branch trays, LIR/LIE, JB, Push Button boxes etc. All DCS and its accessories, PLC/Instrumentation panels/systems etc, shall be earthed to a separate Electronic earth grid.
2. Different type of earthing materials shall be supplied and same shall be erected as per site requirement.
3. The scope of work shall include supply of fasteners, lugs, minor civil works etc.
4. All connections from the equipment to the main earthing conductors shall be made as illustrated in earthing drawings. A copy of earthing drawing shall be provided to the contractor at site.

**O. COMPUTERS / PLC BASED EQUIPMENTS**

All computer related items / equipment like various operator /engineer station, CRT, monitors, printers, key boards, pre-fabricated connecting leads etc shall be installed in control room and control desk as per direction of BHEL Engineer. **Cost of installation as per BOQ Cum Rate Schedule shall also include the cost of installation / placement of furniture (to be issued by BHEL as free issue item) as per requirement /instruction of BHEL Engineer.** The Software installation and commissioning is not included in the scope of this contract. However, any assistance required for testing / commissioning have to be provided by the contractor within the quoted price. Hardware found defective during testing / commissioning and till handing over to Customer, have to be removed for repair / replacement and reinstalled within the quoted rates

**P. STRUCTURAL FABRICATION AND INSTALLATION****INSTRUMENT/ JUNCTION BOX FRAME/ PANEL BASE FRAME / CABLE TRAY & MISC STRUCTURES FABRICATION**

1. Structural steel material like MS angles, channels, beams, flats, plates etc. shall be supplied in running meter and the same shall be used for misc. fabrication if required and the same shall be used for fabrication of panel base frame, cable tray supports, Canopies for instruments/panels/ drives/JB's/Push Buttons etc., Instrument/Junction box frames, Impulse Pipe/Instrument Air Pipe supports and instruments etc.
2. This shall include cutting to size, contouring of ends for connections if required, welding, grinding of excess weld deposits/burrs, drilling of holes for mounting of device/instrument, installation at location, leveling, alignment, providing bracings and painting etc. No gas cut holes will be permitted.
3. All the fabricated supports/frames for instruments, trays, pipes, electrical equipment, etc., shall be painted after thoroughly cleaned by wire brush, scraping or any other method as per requirement of BHEL/UPRVUNL. Paints and other associated items are in the scope of the contractor.
4. Frame installation at site may involve mounting either on concrete floor by grouting / using anchor fasteners or on steel structure by welding etc. All consumables including anchor fasteners shall be arranged by the contractor. Where required, as part of work, concrete floors may have to be chipped out to reinforcement depth for anchoring the frames. Wherever grouting is required, contractor shall arrange all the required material including cement / grout mix, shuttering etc., necessary labour and meet all other requirements as part of work.
5. In case, structural cable trays, bends, tees, reducers etc., are required to be fabricated from structural steel and installed, unit rate applicable for fabrication and installation of structural steel shall be applicable in such instances.

6. In certain packages, members of frames/rack for mounting of junction boxes/ instruments may be supplied readymade. These have to be assembled prior to installation. The installation rate as quoted shall include assembly of the frames.
7. Gas cutting of tray/impulse pipe support and holes in frame is not permitted. Only hacksaw cutting/ drilled hole shall be permitted.

#### Q. POWER CYLINDER ERECTION

Platforms on which Power Cylinders are to be mounted are usually provided by the Civil Contractor / other agency. However minor structure work required shall form a part of the work within the quoted rate of the the respective cylinder . Fabrication / erection of stands for mounting of the cylinders The work also includes minor rectifications/alterationin the tubing , servicing of accessories , setting of limit switches , calibration of actuators and feedback position transmitters

#### R. C&I LAB

Scope of work includes the setup & handing over of C&I lab having the following equipments:

|                                       |   |
|---------------------------------------|---|
| Function Genarator 1Hz-80 Mhz         | 1 |
| Frequency Counter 5Hz-100 Mhz         | 1 |
| Insulation Tester 250,500 or 1000v DC | 2 |
| Digital multimeters                   |   |
| 3 1/2 Digit display (hand held)       | 2 |
| 4 1/2 Digit display (hand held)       | 2 |
| 4 1/2 Digit display (desk top )       | 1 |
| 5 1/2 Digit display (desk top )       | 1 |
| 6 1/2 Digit display (desk top )       | 1 |
| Multifunction instrument calibrator   | 2 |
| RCL bridge                            | 1 |
| Table mounted mv calibrator           | 1 |
| Portable milivolt calibrator          | 1 |
| Table mounted mA calibrator           | 1 |
| Portable millicurrent calibrator      | 1 |
| Standard items                        |   |
| Tool maker clamp jaw                  |   |
| 50mm wide                             | 1 |
| 100mm wide                            | 1 |

|  |    |
|--|----|
| Hand operated wire wrap tool                   | 1  |
| Bench vice                                     | 2  |
| Magnetic screw driver                          | 2  |
| SS & copper tube cutter/bender                 | 1  |
| Std Tool box                                   | 2  |
| Coil Winding Machine                           | 1  |
| Electrically operated wire wrap 0.2mm to 1.0mm | 1  |
| Soldering iron:                                |    |
| 10 watts                                       | 2  |
| 18 watts                                       | 2  |
| 40 watts                                       | 1  |
| Solder sucker                                  | 1  |
| Soldering station , 160 deg. To 480 deg. C     | 1  |
| De-soldring station , 160 deg .C to 480 deg .C | 1  |
| Decade Resistance Box                          | 1  |
| Stop watches                                   | 2  |
| Potentometer/Rheostat                          | 1  |
| AC Power Meter                                 | 1  |
| Logic Analyzer                                 | 1  |
| Auto Transformer                               | 2  |
| Digital Oscilloscope                           | 1  |
| Electronic test bench                          | 1  |
| Penumatic test bench                           | 1  |
| Presure & Vacume air pump                      | 1  |
| Portable Calibrator for Pressure (Low & High)  | 2  |
| Test Pressure Gauge (Different range)          | 13 |
| Table mounted Pressure Calibrator (Low & High) | 5  |
| Portable Calibrator for Vacuum                 | 1  |
| Table mounted Vacuum Calibrator                | 1  |
| Fortin Barometer ,28.3 to 31.8 inches of Hg    | 1  |
| U-tube manometers (Hg filled)                  | 2  |
| Test manometer (Hg well type)                  | 2  |
| Hg thermometer                                 | 13 |
| Table mounted TC, RTD calibrator               | 3  |
| Portable T/C ,RTD Calibrator/Simulator         | 3  |
| Temperature bath                               | 1  |
| Test RTD                                       | 1  |
| Portable Infrared Radiation Thermometer        | 1  |
| Vibation /Shock pulse analyzer                 | 1  |
| Portable Conductivity Indicator                | 1  |
| Dead Weight Tester - 0-600 kg /cm2             | 1  |
| Vacuum Tester                                  | 1  |

|  |   |
|--|---|
| Tachometer   | 1 |
| Torximitor   | 1 |
| Wet & Dry Bulb Hygrometer  | 1 |
| Aneroid Barometer  | 1 |
| Jeweller Lathe   | 1 |
| Radial Drilling Machine  | 1 |
| Air Set  | 4 |
| T/C Test furnace   | 1 |
| Flowmeter calibrator (squeeze bulb type):  |   |
| 0-1000 mm wcl  | 1 |
| 0-6000 mm wcl  | 1 |
| 0-30000 mm wcl   | 1 |
| Logic probe  | 1 |
| Sound Level Monitor  | 1 |
| Portable ultrasonic flow meter for measuring flow in the pipes ( 100 dia to 1600 mm dia) | 2 |

## 2.9 SCOPE OF CIVIL WORKS

2.9.1. The scope of civil works covers minor civil works like drilling, chipping and punching & opening in concrete floors, slabs, brick walls, grouting of foundation bus duct columns, base frame of panels, Transformer etc. Scope of civil works also covers minor civil works required for installation of push button stations, Junction Boxes.

2.9.2 Scope of civil works includes supply of grouting materials like cement, sand, etc., and cleaning of all debris at free of cost.

## 2.10 WELDING, NON-DESTRUCTIVE TESTING ETC.

2.10.1 Installation of equipment involves good quality welding, NDE checks etc.

2.10.2 Welder deployed for aluminium welding shall have experienced and approved by BHEL and BHEL's Customer after due qualification process/testing.

2.10.3 Welding of all structural steel & aluminium shall be done only by the qualified and approved welders.

2.10.4 All the welders shall be tested and approved by BHEL engineer/ Customer's quality engineer before they are actually engaged on work though they may possess IBR/other certificate. BHEL reserves the right to reject any welder without assigning any reason.

- 2.10.5 The welded surface shall be cleaned of slag and painted with primer paint to prevent corrosion. For this paint will be supplied by the contractor.
- 2.10.6 Welding electrodes have to be stored in enclosures having temperature and humidity control arrangement. This enclosure shall meet BHEL specifications.
- 2.10.7 Certain types of coated welding electrodes, prior to their use, call for baking for specified period and will have to be held at specified temperature for specified period. Also, during execution, the coated welding electrodes have to be carried in portable ovens.

## **2.11 MEASUREMENTS & WASTAGE & CUTTING ALLOWANCES**

- 2.11.1 For all payment purposes, measurement shall be made on the basis of the actual execution of work in line with drawings/documents/site requirements. Physical measurements shall be made by the contractor in the presence of the Engineer.
- 2.11.2 The measurement for cable, impulse pipes/tubes, GI pipe, conduits, flexible conduits, trays etc., shall be made on the basis of length actually laid.
- 2.11.3 All the surplus, scrap and serviceable materials, out of the quantity issued to the contractor shall be returned to BHEL in good condition and as directed by the engineer.
- 2.11.4 All materials returned to stores should carry aluminium tag indicating the size and type. Cables more than 15 meters length is termed as serviceable material and shall be returned size wise and category wise to the owner's stores/yard. Cable of serviceable length being returned to the stores in drums shall have their free ends sealed and the balance lengths on the drum(s) shall be noted and certified by the Engineer-in-charge. This shall be applicable only for the purpose of accounting the cables issued for installation.
- 2.11.5 While carrying out material reconciliation with contractor, all the above points will be taken into account. All serviceable material returned by the contractor shall be deducted from the quantities issued for the respective sizes and categories and the balance quantity (ies) will be taken as the net quantity (ies) issued to the contractor. Material reconciliation shall be done and allowable scrap quantity calculated as per wastage allowance percentage specified above. Any scrap/wastage generated by the contractor in excess of the allowable percentage shall be charged at the rates decided by the Engineer whose decision shall be final and binding on the contractor.**

- 2.11.6 For all site-fabricated steel items such as supports, racks, frame, Canopy etc. physical measurement shall be made and then converted to tonnage. For steel material supplied to the contractor, all scrap shall be returned to BHEL stores with due accounting.
- 2.11.7 Every month the contractor shall submit an account for all the materials issued to him by BHEL in the standard Performa prescribed for this purpose by the site in charge.
- 2.11.8 The erection contractor shall make every effort to minimize wastage during erection work. Cutting and wastage allowance shall be computed on length, weight of material actually used, measured and accepted. In any case, the wastage shall not exceed the following limits;

| Sl.No. | Item                                    | % Wastage on issued Qty |
|--------|---|-------------------------|
| 01.    | Each iron/steel section                 | 2                       |
| 02.    | Each size of control / shielded cable   | 2                       |
| 03.    | Each size of power cables               | 1                       |
| 04.    | Impulse pipe/tubes/GI pipes/copper tube | 1                       |

- 2.11.9 If the actual wastage is more than the specified figure, then equivalent price of the excess portion will be deducted from the contractor's bill.
- 2.11.10 The cable take off from drums shall be planned strategically such that jointing in the run of cables and wastage are avoided. For this purpose the exact route length between various equipment/panels as per the cable schedule shall be measured and the route length recorded before laying of the cables. Depending upon the route length and the type of cable required for various destinations, the cable drums shall be suitably selected for cable laying. Any jointing shall have to be approved by BHEL engineer. All the cut pieces/bits of cables, which are not used, shall be returned to the purchaser for accounting towards wastage. The cables damaged by the contractor shall have to be replaced by the contractor at his own cost.

## 2.12 FINAL PAINTING

- 2.12.1 The contractor shall provide all the primer, paint, and other consumables like brush, cleaning agents etc. All T&P, manpower, supervision is in contractor's scope. Painting shall be carried out as per colour scheme approved by BHEL/UPRVUNL
- 2.12.2 All metal parts of the equipment including supports, structures, etc., as applicable shall be painted after thoroughly cleaning the surface from dust, rust, greases, oils, scales, etc, by wire brush, scrapping etc; as specified in

relevant erection documents. The above parts shall then be painted with specified two coats of specified paint over the shop primer/paint.

2.12.3 Also, where the shop primer/paint has peeled off, the affected area shall be cleaned thoroughly by the specified method and then primer coat applied. Similarly, certain components may be supplied without any primer/paint coat from shop. The surface of such items shall be cleaned as per specifications, coated with suitable primer and then coated with final paint coats. The dry film thickness after final coat should be as per specification. The color, shade etc. shall be as per specification.

2.12.4 Paint and other materials so purchased shall be ISI marked and as per drawing, documents and specifications and painting should be as per colour scheme and quality approved / specified by Engineer. Painting schedule will be furnished at site. Valid Test certificate for the paint so supplied shall be made available before use of the same on work.

**In order to have consistency in painting system, it is preferable that all the supplies are sourced from one single manufacturer.**

2.12.5 All the fabricated frames, racks, supports, panel base frame etc. wherever applicable shall be painted with two coats of primer and followed by two coats of paint as specified earlier herein. In case of G I Structure, The cold galvanizing paint to be applied as touch up where ever needed. This is to be done as per instruction of BHEL engineer. The Paint required for this purpose is in scope of Contractor

2.12.6 The painters have to undergo test on a mock plate of size 1m\*1m and only qualified painters will be allowed to work.

2.12.7 The contractor shall ensure availability of Ford Cup-4 to measure consistency of paint, Automatic magnetic gauge to measure the dry film thickness and SSPC Visual standards to assess degree of cleanliness of surfaces to be painted.

2.12.8 Touch-up painting of MCC \ Control Panels or any other equipment /devices wherever necessary.

2.12.9 The primer shall be compatible with the final coat paint schedule.

2.12.10 Colour Banding, Legend and Identification Marking, Direction marking etc. shall be in scope of the contractor. Letter writing shall be done in Hindi / English or in both languages. The painters have to undergo test and only qualified painters will be allowed to work.

## 2.13 TESTING, PRE-COMMISSIONING, AND POST COMMISSIONING

1. The scope of commissioning works covers commissioning of all instruments/equipment/systems covered in the BOQ including loop checking and establishing the operation of instruments/equipment/systems to meet plant commissioning/operation. BHEL will provide vendor supports for special or proprietary type instruments/systems and contractor engineers/supervisors shall associate with the vendors and provide necessary manpower, T&P etc. The contractor shall be responsible for overall commissioning of all the instruments and systems covered in the BOQ.
2. Scope of commissioning starts with the commissioning of various equipment/ instruments/ systems erected by the contractor and making them available, as required, for the various commissioning activities of the main plants. The commissioning activities of the main plant shall be as below:
  - i. Trial run of various equipment.
  - ii. Light up of boiler.
  - iii. Boiler acid cleaning.
  - iv. Boiler alkali boil out.
  - v. Turbine barring gear.
  - vi. Steam blowing of piping
  - vii. Turbine rolling.
  - viii. Safety valve floating.
  - ix. First synchronization of unit.
  - x. Full load operation of unit.

The above commissioning activities, tests, trial runs may have to be repeated till satisfactory results are obtained to the satisfaction of customer / consultant / statutory authorities like boiler inspector, electrical inspector etc.

The contractor shall co-ordinate with other contractor's during the above main plant commissioning activities to ensure successful commissioning of total plant.

3. The pre commissioning activities of the plant will start with run of various equipment prior to light up of boiler and commissioning operations shall continue till the unit is handed over to customer. The contractor shall simultaneously

start commissioning activities for the equipment erected to match with the various milestone activities of commissioning programme of the project.

4. Contractor shall arrange specialized commissioning engineers, supervisors, electricians, instrument mechanics in each area to be associated with BHEL commissioning staff. Contractor shall earmark separate manpower for various commissioning activities. The manpower shall not be disturbed or diverted. It shall be specifically noted that above employees of the contractor may have to work round the clock along with BHEL commissioning engineers involving considerable payment of overtime, which forms part of Contractors Scope
5. The mobilization of these commissioning groups shall be such that planned activities are taken up in time and also completed as per schedule and the work undertaken round the clock if required. It is the responsibility of contractor to discuss on day to day / weekly / monthly basis the requirement of manpower, consumables, tools and tackles with BHEL engineer and arrange for the same.
6. If at any time the requisite manpower, consumables, T & P are not arranged by the contractor to meet the schedule, BHEL shall make alternate arrangements and recover the cost with overhead from the running bills of the contractor.
7. After erection of various equipment prior to commissioning and after commissioning, protocols have to be made with BHEL's customer. The formats will be given by BHEL and have to be printed by the contractor in adequate numbers.
8. For electrical works, 415 volts and above, the contractor has to bring qualified electricians and the total work has to be certified by electrical license holder.
9. In case any rework/repair/rectification/modification/fabrication etc. is required because of contractor's faulty erection which is noticed during commissioning at any stage, the same has to be rectified by the contractor at his cost. If during commissioning, any improvement / repair / rework / rectification / fabrication / modification due to design improvement / requirement is involved, the same shall be carried out by the contractor promptly and expeditiously. Claims if any, for such works from the contractor shall be governed by clauses covered elsewhere.
10. During commissioning activities and carrying out various tests, if any of the instruments has to be temporarily erected and commissioned to suit the commissioning activities, the contractor have to carry out the erection of the same. After completion of activities the temporary systems have to be removed and returned to stores and no extra rate shall be paid for this
11. Minimum requirement of Man Power for commissioning works per unit shall be as follows:

Engineer (C&I) – 4  
Supervisor C&I) – 10  
Technician (C&I) – 22

The above commissioning group shall be identified at the Pre-commissioning and commissioning time. The above commissioning group shall have the knowledge of various systems referred in the tender and also should have adequate experience. The above manpower for commissioning is only tentative and for any additional manpower as per site requirement the same shall be arranged by the contractor.

12. If the contractor fails to deploy the above Engineer/Supervisor/ Technician at appropriate time of commissioning, no payment shall be made against commissioning activities as per terms of payment.
13. All the T&P instruments required for commissioning are to be arranged by the contractor. (However, any special instruments, which are of proprietary nature, shall be arranged by BHEL.)
14. It shall be the responsibility of the contractor to arrange and complete all the testing, pre-commissioning and commissioning activities for the particular equipment as per relevant standard, code of practice, manufacturer's instructions and BHEL norms. All the above will be witnessed by the BHEL engineers and reports signed shortly. Contractor shall follow checklist of BHEL and testing & commissioning activities shall be carried out in accordance with the checklist.

## Chapter - III: Facilities in the scope of Contractor/BHEL

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### 3.0 FACILITIES IN THE SCOPE OF CONTRACTOR/BHEL

| S.No.          | Description  | Scope /to be taken care by |            | Remarks  |
|----------------|--|----------------------------|------------|--|
|                |  | BHEL                       | CONTRACTOR |  |
| <b>1.1.0</b>   | <b>ESTABLISHMENT</b>                                       |                            |            |  |
| <b>1.1.1</b>   | <b>FOR CONSTRUCTION PURPOSE</b>                            |                            |            |  |
| <b>A.</b>      | Open space for office                                      | <b>YES</b>                 |            | <b>Free of charge.</b> As & where made available by M/s UPRVUNL/BHEL |
| <b>B.</b>      | Open space for storage                                     | <b>YES</b>                 |            | <b>Free of charge.</b> As & where made available by M/s UPRVUNL/BHEL |
| <b>1.1.2</b>   | <b>FOR LABOUR COLONY</b>                                   |                            |            |  |
| <b>A</b>       | Open space   |                            | <b>YES</b> | <b>Free of charge.</b> As & where made available by M/s UPRVUNL/BHEL |
| <b>1.2.0</b>   | <b>ELECTRICITY</b>   |                            |            |  |
| <b>1.2.1.</b>  | Electricity for construction purposes<br>(chargeable/free) |                            |            | <b>Free of Charge.</b>   |
| <b>1.2.1.1</b> | Single point source  | <b>YES</b>                 |            |  |
| <b>1.2.1.2</b> | Further distribution for the work to be done               |                            | <b>YES</b> |  |

|                |  |  |            |  |
|----------------|--|--|------------|--|
|                | which include supply of materials & execution  |  |            |  |
| <b>1.2.2</b>   | Electricity for the office, stores, canteen etc of the bidder which include:                               |  |            |  |
| <b>1.2.2.1</b> | Distribution from single point including supply of materials & service                                     |  | <b>YES</b> |  |
| <b>1.2.2.2</b> | Supply, Installation & connection of material of energy meter including operation & maintenance            |  | <b>YES</b> |  |
| <b>1.2.2.3</b> | Duties & deposits including statutory clearances for above   |  | <b>YES</b> |  |
| <b>1.2.2.4</b> | Demobilization of the facilities after completion of works   |  | <b>YES</b> |  |
| <b>1.2.2.5</b> | Electricity for living accommodation of the bidder's Staff, engineers, supervisors etc. on the above lines |  | <b>YES</b> | <b>Chargeable basis</b><br>at the rate as fixed<br>by BHEL's<br>Customer M/s<br>UPRVUNL. |
| <b>1.3.0</b>   | <b>WATER SUPPLY</b>  |  |            |  |
| <b>1.3.1</b>   | <b>FOR CONSTRUCTION &amp; LABOUR COLONY:</b>   |  |            |  |
| <b>1.3.1.1</b> | Making the water available at single point   |  | <b>YES</b> | <b>FREE OF CHARGE.</b>   |
| <b>1.3.1.2</b> | Further distribution as per the requirement of work including supply of materials & execution              |  | <b>YES</b> |  |
| <b>1.4.0</b>   | <b>LIGHTING</b>  |  |            |  |

|       |  |     |     |                           |
|-------|--|-----|-----|---------------------------|
| 1.4.1 | For construction work (supply of all materials)<br>1. At office storage area<br>2. At preassembly area<br>3. At construction site/area                 |     | YES |                           |
| 1.4.2 | For construction work (execution of lighting work/arrangements)<br>1. At office storage area<br>2. At preassembly area<br>3. At construction site/area |     | YES |                           |
|       | Providing the necessary consumables like bulbs, Switches, etc during the course of construction  |     | YES |                           |
| 1.5.0 | <b>Communications facilities for site operations of the bidder</b>   |     |     |                           |
|       | Telephone, fax , internet ,intranet, email etc.  |     | YES |                           |
| 1.6.0 | <b>COMPRESSED AIR SUPPLY</b>   |     |     |                           |
| 1.6.1 | Supply of compressor and all other equipments required for compressor & compressed air system including pipes, valves, storage system etc.             |     | YES |                           |
| 1.6.2 | Installation of the above system and operation & maintenance of the same   |     | YES |                           |
| 1.6.3 | Supply of all the consumables for the above system during the contract period.   |     | YES |                           |
|       | <b>ERECTION FACILITIES</b>   |     |     |                           |
| 2.1.1 | Providing erection drawings for all the Equipments covered under this scope  | YES |     |                           |
| 2.1.2 | Drawings for construction method   | YES | YES | In consultation with BHEL |

|        |   |     |     |    |
|--------|---|-----|-----|----|
| 2.1.3  | As-built-drawings-where ever deviations Observed & executed and also based on Decisions taken at site   |     | YES | do |
| 2.1.4  | Shipping lists etc for reference & planning the activities  | YES | YES | do |
| 2.1.5  | Preparation of site erection schedules and other input requirements   |     | YES | do |
| 2.1.6  | Review of performance & revision of site erection schedules in order to achieve the end dates & commitments   | YES | YES | do |
| 2.1.7  | Weekly erection schedule based on SI. No.2.1.5  |     | YES | do |
| 2.1.8  | Daily erection/work plan based on SI. No.2.1.7  |     | YES | do |
| 2.1.9  | Periodic visit of senior official of bidder to site to review the progress so that works are completed as per schedule. It is suggested this review by the senior official of the bidder should be done once in every two month |     | YES |    |
| 2.1.10 | Preparation of preassembly bay  |     | YES |    |
|        |   |     |     |    |

- 3.1** BHEL will not be responsible for any loss or damage to the contractor's equipment as a result of variation in voltage or frequency or interruptions in power supply.
- 3.2** The Contractor shall be responsible for providing all necessary facilities like residential accommodation, transport, electricity, water, medical facilities etc. at his own cost as required under various labour laws and statutory rules and regulations framed there under to the personnel employed by him.
- 3.3** Provision of distribution lines of both electrical power and water from the central points to the required place with proper distribution boards observing the safety rules laid down by the electrical authorities of the state shall be done by the contractor, supplying all the materials like cables, distribution board, switch boards, TPN, CBS, ELCBS/ MCCBS/ Copper / Brass clamps, copper conductor, change over switches pipes etc. at his own cost. If any failure is caused in supply of the power and water, it is the responsibility of the contractor to make alternate arrangements at his cost. The contractor shall

adjust his working shifts / hours accordingly and deploy additional manpower if necessary so as to achieve the targets.

- 3.4** The contractor while drawing construction power supply from Distribution Board should strictly adhere to following points.
- a) All electrical installations should be as per Indian Electricity rules.
  - b) All distribution Boards installed by the contractor should be constructed with fireproof materials viz. Steel frames, Bakelite sheets etc.
  - c) Connection for single phase should be taken from phase and neutral. Nowhere the connection should be taken with earth as neutral.
  - d) All electrical connections should be made through connectors, nuts and bolts, switches, plug and sockets. Loose connections or hooking up of wires shall not be permitted.
  - e) Contractor have to make their own earthing arrangement for their equipment / DB earthing.
  - f) All electrical equipment / tools and plants should be properly earthed. DBs to be earthed diagonally opposite at two points.
  - g) Contractor should use “MCCB” and “ELCB” either on incoming or outgoing connections to the DBs.
  - h) Contractor should ensure that all the CBs / TPNs/ Fuses/ MCCB / ELCB cables etc. should be of adequate rating/ capacity.
  - i) For permission of supply connections contractor has to submit a test report of their installations with a single line diagram of connected/ proposed loads.
- 3.5** ELCB will be tested once in a week or as directed by BHEL by actually simulating the earth leakage for all installations and the same shall be recorded in the logbook to be maintained by the contractor.
- 3.6** In case of power cuts / load shedding no compensation for idle labour or extension of time for completion of work will be given to contractor.
- 3.7** On completion of work or as and when required by BHEL, all the temporary buildings, structures, pipe lines, cables etc. shall be dismantled and levelled and debris shall be removed, as per instructions of BHEL, by the contractor at his cost. In the event of his failure to do so, the Engineer will get it done and expanses incurred shall be recovered from the contractor along with prevailing overheads. The decision of BHEL Engineer in this regard shall be final.
- 3.8** Compressor required capacity for construction purposes shall be arranged by Contractor.
- 3.9** **Contractor should install a PC ALONG WITH MODEM to connect with our server (LAN) AT SITE.**

## Chapter - IV: T&Ps and MMEs to be deployed by Contractor

### 4.0 T&P AND MMD DEPLOYED BY CONTRACTOR

| S.NO. | EQUIPMENT  | CAPACITY   | QTY           |
|-------|--|------------|---------------|
| 1.    | Welding Generators & Transformers, Rectifiers & TIG Welding sets     |            | APR           |
| 2.    | Chain pulley blocks  | 5/10 T     | APR           |
| 3.    | Trailer with Pulling Unit  | 10 / 20 MT | 1 No.         |
| 4.    | Hydra crane  | 12/14 MT   | 1 No.         |
| 5.    | Copper tube bender and cutter sizes 6mm, 8mm, 1/2", 1/4"             |            | 1 No. each    |
| 6.    | Pipe bending machine – 2" size                                       |            | 2 Nos.        |
| 7.    | Dye sets for threading upto 2" pipe.                                 |            | 1 Set         |
| 8.    | Tap sets for both BSP and NPT threads upto 1" each                   |            | 1 Set each    |
| 9.    | Crimping tools up to all size of cables under scope of work          |            | Adequate nos. |
| 10.   | Hydraulic crimping tool  |            | 1 No.         |
| 11.   | Vacuum Cleaner (Industrial)  |            | 1 no          |
| 12.   | Grinding Machine   |            | 02 Nos        |
| 13.   | Drilling Machines  |            | APR           |
| 14.   | Electric Winches   |            | APR           |
| 15.   | Phase sequence indicator   |            | 1 No.         |
| 16.   | Digital Multimeters<br>3½ digit of reputed make                      |            | 10 Nos.       |
| 17.   | Digital, 4 1/2 digit Motwane/HIL/Fluke                               |            | 4 nos.        |
| 18.   | Analog multimeter  |            | 4 nos.        |
| 19.   | 250V/500 V / 1000V rated Hand operated megger Mains/battery operated |            | 1 no. each    |
| 20.   | Insulation tester mains operated 2500/5000V                          |            | 2 No.         |
| 21.   | Tong Testers AC 5/10,25/60/300 ,Amp Range ,of reputed make           |            | 1 No. each    |

|     |  |  |   |
|-----|--|--|---|
| 22. | Tong Testers DC 30/60/300 A  |  | 1 No.   |
| 23. | Stop watch   |  | 2 No.   |
| 24. | Tele talk 2 wire system  |  | 6 sets  |
| 25. | Torque wrench(12-60 Nm,50-225 Nm)  |  | 1 No. each  |
| 26. | Ferrule printing machine   |  | 1 no.   |
| 27. | Dead Weight Tester rated 400 Kg/cm <sup>2</sup> with weights & test gauge facility   |  | 1 no.   |
| 28. | Oil temperature bath suitable to calibrate the instruments range 0-300 deg. C with standard temp. gauges & thermostatic control  |  | 2 nos.  |
| 29. | Standard gauges 12" dial size make   |  |   |
| 30. | A) 0-1 kg/cm <sup>2</sup> pressure gauge(vacuum gauge)<br>B) 0 – 5 or 6 kg/cm <sup>2</sup> pressure gauge<br>C) 0 – 10 kg/cm <sup>2</sup> – do –<br>D) 0 – 25 kg/cm <sup>2</sup> – do –<br>E) 0 – 60 kg/cm <sup>2</sup> – do –<br>F) 0 – 100 kg/cm <sup>2</sup> –do –<br>G) 0 – 250 kg/cm <sup>2</sup> – do –<br>H) 0 – 600 kg/cm <sup>2</sup> – do –<br>I) 0.2 to 1 kg -- do -- |  | 1 no.<br>1 no.<br>1 no.<br>1 no.<br>1 no.<br>1 no.<br>1 no.<br>1 no.<br>1 no. |
| 31. | Manometers (+/-) 1000 mm water column With hand bulb for lab and small manometers for field purpose.   |  | 2 nos.  |
| 28. | Manometer (+/-) 500mm mercury column with hand bulb for lab and small manometer for field purpose.   |  | 1 no.   |
| 32. | Inclined manometer (+/-) 300 mm water column   |  | 1 no.   |
| 33. | Portable air compressor with drier and regulator rated for 7 to 10 kg/cm <sup>2</sup>  |  | 2 nos.  |
| 34. | Vacuum pump  |  | 1 no.   |
| 35. | Standard milliamps / millivolts source of reputed make. Range 0to 50 ma and 0 to 100 mv  |  | 2 nos.  |
| 36. | DC power supply 0-50 VDC, 5 A make "Aplab" or equivalent (variable source)   |  | 2 nos.  |
| 37. | Single phase variac 250 V, 8 amp   |  | 1 no.   |
| 34. | 3 phase variac rating 5 amps   |  | 1 no.   |
| 35. | Glass thermometer 0-120 deg. C, 0-200 deg.c and 0-600 deg.c  |  | 1 no. each  |

|     |   |  |        |
|-----|---|--|--------|
| 36. | Primary current injection kit                               |  | 1 no.  |
| 37. | Secondary current injection kit up to 300 amp               |  | 1 no.  |
| 38. | DC shunt 400 amp 75 mv                                      |  | 1 no.  |
| 39. | Tachometer non-contact type 0 to 4000 rpm                   |  | 1 no.  |
| 40. | Decade resistance box                                       |  | 2 sets |
| 41. | Relay testing kit   |  | 1 no.  |
| 42. | Equipment and consumables for LPI/MPI test on impulse pipes |  | 1 no.  |

**\*APR- Contractor have to deploy as per the requirement of the BHEL site as decided by BHEL Engineer**

**NOTES:**

- 1. The above list specifies only major T&P/MMD (may not be complete) to be deployed by the contractor. All additional/ other tools and plants which are required for satisfactory & timely completion of work shall also be deployed by the contractor within finally accepted rate/ price.**
2. If works gets delayed due to non-availability of T&P and MMD, BHEL reserves the right to get work done at the risk & cost of contractor without prejudice to right of BHEL as in GCC
3. All testing instruments shall have calibration certificate issued by recognized /accredited agencies.
4. Contractor shall maintain calibration records as per the BHEL format and produce them whenever called for by BHEL Engineers.
5. Wherever frequent calibration is required, contractor shall arrange adequate number of instruments such that the work does not suffer for want of test instruments.
6. Contractor must re-ascertain/ recheck range and accuracy of each IMTE from BHEL Engineer well in advance before arranging calibration/ deployment.
7. Other terms and conditions regarding above items shall be as per T&P clause in SCC

## Chapter - V: T&P AND MMD DEPLOYED BY BHEL ON SHARING BASIS

### 5.0 T&P AND MMD DEPLOYED BY BHEL ON SHARING BASIS

#### LIST OF T&P and MMD being provided by BHEL for use of contractor free of hire charges on sharing basis.

| S.NO.           | EQUIPMENT               | CAPACITY | QTY         |
|-----------------|-------------------------|----------|-------------|
| <b>T&amp;Ps</b> |                         |          |             |
| 1.              | EOT crane in TG Hall    |          | As required |
| 2.              | Suitable capacity crane |          | APR         |

#### **NOTES:**

1. Any other special T&P if supplied by the manufacturer and available with the customer will also be provided to the contractor free of hire charges as and when made available. Special tools and tackles are to be used only for the purpose for which these are meant and to be returned in good condition.
2. Other terms and conditions regarding above items shall be as per T&P clause in SCC

## Chapter - VI: TIME SCHEDULE

### 6.0 TIME SCHEDULE

- 6.1 The contractor is required to commence the work within 15 days from the date of issue of LOI unless BHEL decides to fix any other later date. However, the actual date of start of work, to fix up the zero date of the contract, will be certified by BHEL Engineer after adequate mobilisation of manpower and T&Ps by the contractor.
- 6.2 Entire work as detailed in the tender specifications shall be completed **within 14 months** from the Zero date as per programme/ milestones indicated by BHEL Engineer. Contractor has to mobilise adequate resources to meet BHEL's commitments to their customer as indicated from time to time.
- 6.3 The contractor has to augment his resources in such a manner that following tentative dates of major milestones of erection & commission are achieved on specified schedules:

| MILE STONES     | MONTHS    |
|-----------------|-----------|
| Erection Start  | ZERO      |
| Boiler Light up | 04 months |
| Barring gear    | 07 months |
| Synchronization | 08 months |
| Full Load/TO    | 09 months |
| Handing Over    | 11 months |

**The milestones of unit-2 shall follow with a time lag of THREE months.**

- 6.4 In order to meet above schedule in general, and any other intermediate targets set, to meet customer/ project schedule requirements, contractor shall arrange & augment all necessary resources from time to time on the instructions of BHEL.
- 6.5 The contractor has to ensure that work is completed in all respects leaving no pending points. However the punch list/ pending points, which are possible to be attended at site, shall be fully liquidated within two months from successful trial operation of the unit.
- 6.6 The work under the scope of this contract is deemed to be complete in all respects, only when the contractor has discharged all the responsibilities laid down in the contract. The decision of BHEL on completion date shall be final and binding on the contractor.

## Chapter - VII: TERMS OF PAYMENT

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### 7.0 TERMS OF PAYMENT

7.1 The 'Engineer' will certify regarding the actual work executed in the measurement books and bills, which shall be accepted by the contractor in measurement book.

7.2 Contractor shall submit bills for the work completed under the specification, once in a month detailing work done during the month. The format for billing shall be approved by BHEL before raising invoices.

7.3 Subject to any deduction which BHEL may be authorised to make under the contract, the contractor on the certificate of the Engineer at site be entitled for payment at different stages of erection as explained hereunder:

**7.4 Interest bearing recoverable advance : Applicable as per Clause No. 2.13 of GCC**

### 7.5 PROGRESSIVE PAYMENT ON PRORATA BASIS

I. **85 %** of contract value payable on fulfillment of following conditions:

**(A) For Equipment / items such as Panels, Battery & Charger, UPS, Cable, Cable Trays, JB's, impulse pipe, tubing etc. where no calibration is required**

- (i) 50% of item rate shall be payable on erection \ installation /cable laying
- (ii) 20% of item rate on final alignment, welding, clamping, termination etc.
- (iii) 10% of item rate on testing, pre-commissioning, charging etc.
- (iv) 5 % of item rate on pending point clearance

**(B) For equipment/items where calibration and testing is required.**

- i) 20% of item rate on calibration and testing
- ii) 30% of item rate on erection, installation alignment and termination wherever involved.
- iii) 15% of item rate on individual device loop checking/hydro test/ charging of installation and panels.
- iv) 15% of item rate on system loop checks, pre-commissioning checks by simulation/ field calibration or with actual system operation.
- v) 5% of item rate on pending points clearance.

**C. STAGE/MILESTONE PAYMENTS (15% of Contract value)**

|     |   |        |
|-----|---|--------|
| 1.  | Boiler Light up   | 2X0.5% |
| 2.  | Barring Gear (TG)   | 2X0.5% |
| 3.  | Rolling and Synchronisation   | 2X1.5% |
| 4.  | Full Load   | 2X1%   |
| 5.  | Trial Operation of Unit   | 2X1%   |
| 6.  | Painting (including arrow marking, nomenclature, etc                    | 2X1%   |
| 7.  | Area cleaning, temporary structures cutting/removal and return of scrap | 2X0.5% |
| 8.  | Punch List points/pending points liquidation                            | 2X0.5% |
| 9.  | Material Reconciliation   | 2X0.5% |
| 10. | Completion of Contractual Obligations                                   | 2X0.5% |

**Note:**

1. If the commissioning activities could not be carried out due to no fault of contractor, BHEL Site in-charge, at his discretion, after recording reasons for exercising such option, can split and release payment up to 50% of milestone payment on completion of work, to the extent possible, required for carrying out that particular milestone/ commissioning activity.
2. Payment of retention amount and final bill shall be as per clause No. 2.22 and 2.23.2 of GCC.

## Chapter - VIII: TAXES, DUTIES, LEVIES

### 8.0 TAXES, DUTIES, LEVIES

The contractor shall pay all (save the specific exclusions as enumerated in this contract) taxes, fees, license charges, deposits, duties, tools, royalty, commissions or other charges which may be levied on the input goods & services consumed and output goods & services delivered in course of his operations in executing the contract. In case BHEL is forced to pay any of such taxes, BHEL shall have the right to recover the same from his bills or otherwise as deemed fit.

However, provisions regarding **Service Tax and Value Added Tax (VAT)** on output services and goods shall be as per following clauses.

#### 8.1 Service Tax & Cess on Service Tax

Service Tax and Cess on Service Tax as applicable on output Services are excluded from contractor's scope; therefore contractor's price/rates shall be exclusive of Service Tax and Cess on Output Services.

Contractor shall obtain prior written consent of BHEL before billing the amount towards such taxes. The Service Tax Rules permit more than one option or methodology for discharging the liability of tax/levy/duty and BHEL will have the right to adopt the appropriate one considering the amount of tax liability on BHEL/Client as well as procedural simplicity with regard to assessment of the liability. The option chosen by BHEL shall be binding on the

Contractor for discharging the obligation of BHEL in respect of the tax liability to the Contractor. Contractor shall submit to BHEL documentary evidence of Service Tax registration certificate specifying name of services covered under this contract. For the purpose of claiming any Service Tax from BHEL, the following procedure shall be adopted :

Contractor shall submit serially numbered Service Tax and Cess Invoices, signed by him or a person authorized by him in respect of taxable service provided, and shall contain the following, namely:

1. The name, address and registration number of the contractor
2. The name and address of the party receiving taxable service (BHEL)
3. Description, classification and value of taxable service provided and
4. The Service Tax payable thereon.

All the four conditions shall be fulfilled in the invoice for payment of Service Tax by BHEL.

Where more than one nature of Service under Service Tax Rules is involved, the invoice mentioned above shall contain the break up of all values for each nature of Service.

## **8.2 VAT (Sales Tax /WCT)**

The rates quoted by the Contractor shall be inclusive of VAT/Sales Tax and BHEL shall not reimburse any amount on this account due to any reason whatsoever.

The Contractor shall register himself with the respective Sales Tax authorities of the state and submit proof of such registration to BHEL along with the first RA bill.

Deduction of tax at source shall be made as per the provisions of law unless otherwise found exempted.

In case tax is deducted at source as per the provisions of law, this is to be construed as an advance tax paid by the contractor and no reimbursement thereof will be made unless specifically agreed to.

Contractor has to make his own arrangement at his cost for completing the formalities, if required, with Sales Tax/VAT Authorities, for bringing all their material, plant and equipment etc at site for the execution of the work, including arrangement of Road Permits if and as applicable under the relevant VAT Act.

### **8.2.1 Modalities of Tax Incidence on BHEL**

Wherever the relevant tax laws permit more than one option or methodology for discharging the liability of tax/levy/duty, BHEL will have the right to adopt the appropriate one considering the amount of tax liability on BHEL/Client as well as procedural simplicity with

regard to assessment of the liability. The option chosen by BHEL shall be binding on the Contractor for discharging the obligation of BHEL in respect of the tax liability to the contractor.

### **8.2.2 New Taxes/Levies**

In case the Government imposes any new levy/tax on the output service/goods/work after award of the contract, the same shall be reimbursed by BHEL at actual.

In case any new tax/levy/duty etc. becomes applicable after the date of Bidder's offer, the Bidder/Contractor must convey its impact on his price duly substantiated by documentary evidence in support of the same before opening of Price Bid. Claim for any such impact after opening the Price Bid will not be considered by BHEL for reimbursement of tax or reassessment of offer.

No reimbursement/recovery on account of increase/reduction in the rate of taxes, levies, duties etc. on input goods/services/work shall be made. Such impact shall be taken care of by the Price Variation/Adjustment Clause (PVC) if any. In case PVC is not applicable for the contract, Bidder has to make his

own assessment of the impact of future variation if any, in rates of taxes/duties/ levies etc. in his price bid.

## Chapter - IX: Others

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### **9.0 OTHERS**

- 9.1** For reverse auction/ for Price Bid opening, only those bidders will be considered who will be qualified for the subject job on the basis of pre-qualification evaluation/ Techno-commercial bids. BHEL reserves the right to reject the bidders with unsatisfactory past performance in the execution of a contract. BHEL's decision in this regard shall be final & binding.

## Chapter - X: BOQ

| SL NO | ITEM DESCRIPTION  | UNIT | QTY |
|-------|---|------|-----|
|       | <b>PANELS/RACKS/CONSOLES</b>  |      |     |
| 1     | Control Panel- suit of one panel<br>750x750x2415 mm, Approx. weight 400KG         | No.  | 06  |
| 2     | Control Panel (mm) -suit of two panels<br>1500x800x2415 mm, approx. weight 800kg, | No.  | 20  |
| 3     | Control Panel- suit of three panels<br>2250x800x2415 mm, approx. weight 1200kg,   | No.  | 64  |
| 4     | Control Panel- suit of four panels<br>3000x800x2415 mm, approx. weight 1600 kg.   | No.  | 20  |
| 5     | Control Panel-suit of five panels<br>3750x800x2415 mm, approx. weight 2000kg      | No.  | 02  |
| 6     | IP Relay Panel<br>750x800x2415 mm   | No.  | 03  |
| 7     | Transducer &AVT Panel<br>750x800x2415 mm  | No.  | 02  |
| 8     | Unit control Panel<br>750x800x2415 mm   | No.  | 02  |
| 9     | Electrical Control Panel<br>750x800x2415 mm                                       | No.  | 02  |
| 10    | Generator instrumentation Cabinet<br>1000X800X2200 mm                             | No.  | 02  |
| 11    | Gen. End Winding Vibration Monitoring Panel                                       | No.  | 02  |

|    |  |     |    |
|----|--|-----|----|
|    | 1000L X 2200H X 800W   |     |    |
| 12 | Gas Analyser cabinet<br>1200x800x2110 mm   | No. | 02 |
| 13 | Steam leak detection panel(STLD)<br>800x800x2415 Mm  | Set | 04 |
| 14 | Vibration Monitoring Panel<br>800X800X2415 mm  | No. | 06 |
| 15 | Acoustic pyrometer remote cabinet<br>including PC station<br>(approx. 1400 x 2365 x800 mm)   | Set | 02 |
| 16 | EWLI Local Assertor Panel (including mounting of Loose<br>supplied electrodes ,along with PTFE cables for<br>interconnecting assertor box & Panel)<br>600x600x350 mm | No. | 04 |
| 17 | FTP LOCAL STARTER Box<br>650x1000x300 mm   | No. | 04 |
| 18 | DC SCANNER AIR FAN STARTER<br>900x1120x375 mm  | No. | 02 |
| 19 | HART PANEL<br>1200X800X2415 mm   | No. | 06 |
| 20 | Fire Alarm Control Panel<br>900x400x1800 mm  | No. | 01 |
| 21 | EWLI REMOTE DISPLAY UNIT<br>99x194x81 mm   | No. | 04 |
| 22 | SOOT BLOWER MCC<br>(15200 L X2250 H X1000 W )  | No. | 02 |
| 23 | Furnace Flame Viewing System –Remote Panel<br>700x700x2100 mm  | No  | 02 |
| 24 | Furnace Flame Viewing System –Local Panel<br>1220x1470x610 mm  | No  | 08 |

|    |  |      |     |
|----|--|------|-----|
| 25 | GRAVIMETRIC FEEDER PANEL -Gravimetric Feeder Remote Power Cabinet including keyboard and display<br>Size: 1100 x 510 x 2365 mm; weight: 400 kg each  | No.  | 20  |
| 26 | NETWORK PANEL<br>800x800x2415 mm   | No.  | 8   |
| 27 | Starter cabinet for DC Jacking Oil Motor, Emergency Lube Oil Motor, DC seal oil Motor<br>1000X800X2200 mm  | No.  | 06  |
| 28 | Max engineer/max storian/max operator/max link stations/station supervisor/shift in charge terminal/PADO work station/LVS PC/TSC PC/22" TFT monitor  | Nos. | 68  |
| 29 | PRINTERS(A4 & A3 COLOUR LASER JET, INKJET, DOT MATRIX) WITH PRINTER TABLE and accessories  | No.  | 29  |
| 30 | LARGE VIDEO SCREEN(67") ,1360x800x2220 mm  | No.  | 10  |
| 31 | Ethernet switches  | Set  | 02  |
| 32 | Control Desk   | No.  | 03  |
| 33 | Local Instrument racks (LIR)   | No.  | 122 |
| 34 | Local Instrument enclosures (LIE)  | No.  | 86  |
| 35 | Local Gauge Boards(LGB)<br>Approx. Size 1400x550x1900 mm   | No.  | 20  |
| 36 | <b>TURBINE SUPERVISORY SYSTEM FOR MAIN TURBINE</b><br>Control Cabinet (fully wired), along with 21" monitor, server, printer, Ethernet to FO convertor, interconnecting cables, etc.<br>Approx. Size and Weight of the Panel 800 x 800 x 2415 mm; 600 kg.. | Set  | 02  |
| 37 | 24 V Ni Cd battery(515 Ah,20 cells) for SG ,TG & BOP<br>Approx. size 2050x600x1600 mm  | Set  | 12  |
| 38 | 300 A FCBC Battery charger with DCDB for SG,TG & BOP<br>DCDB; 1300x1200x2200 mm (approx.)<br>Charger:2550x1200x2200 mm(approx.)<br>Isolation Box:350 x150x500mm(approx.)   | Set  | 12  |

|   |   |     |      |
|---|---|-----|------|
| <b>39</b>   | 24 V Ni Cd battery(50 Ah,20 cells) for remote I/o-AHP,FOPH,AHP,CWPH,CT Room, Aux. Boiler<br><br>Approx. size 650x534x629 mm   | Set | 14   |
| <b>40</b>   | FCBC Battery charger with DCDB for FOPH, AHP, CWPH, Aux. boiler, CT room<br><br>Charger Panel:800x800x1600 mm(approx.)<br><br>Isolation box:350x150x500 mm(approx.)   | Set | 14   |
| <b>41</b>   | 130 KVA UPS system comprising of the following:<br>UPS Panel, Voltage stabilizer cubicle, Input Iso. Tra cubicle, Static invertors, BHMS etc.<br><br>UPS Panel:1640x900x2000 mm                                   | Set | 02   |
| <b>42</b>   | ACDB<br>Approximate Size and weight: 900x800x2100 mm;<br>600 kg.  | Set | 02   |
| <b>43</b>   | UPS batteries-Ni cd battery, 291 cells,615 Ah<br>Each Battery set consists of 08 Nos of Racks<br>Dimensions of Rack1 is 2050(L) x 848(W) x 1550(H) mm ,<br>Dimensionsof Rack2 to 8 is 1850(L) x 848(W) x 1550(H). | Set | 02   |
| <b>44</b>   | UPS System with invertor & Batteries for FOPH,CW, Plant water   | Set | 03   |
| <b>45</b>   | ACBD for FOPH,CW, Plant water   | Set | 03   |
| <b>46</b>   | Mini UPS  | No. | 38   |
| <b>INSTALLATION,CALIBRATION &amp; COMMISSIOING OF LOCAL/FIELD INSTRUMENTATION/EQUIPMENT</b> |   |     |      |
| <b>47</b>   | Flow meters/Flow transmitters   | No. | 50   |
| <b>48</b>   | Temperature gauges/Pressure gauges/ Diff. Pressure gauge  | No. | 1500 |
| <b>49</b>   | Temp. Transmitter /Pressure Transmitters / Differential pressure/Position transmitters  | No. | 1200 |
| <b>50</b>   | Level Transmitter/Level gauge   | No. | 22   |
| <b>51</b>   | Temp. switches/Pressure switches /DP switches   | No. | 144  |
| <b>52</b>   | Level switch/Level switch(Conductivity type)/ Level   | No. | 90   |

|    |  |      |     |
|----|--|------|-----|
|    | switch(Float type) / Level Instruments   |      |     |
| 53 | Pneumatic Pressure controller with accessories   | No.  | 12  |
| 54 | Electronic/Guided Wave Radar /Ultrasonic type level Transmitters   | No.  | 44  |
| 55 | Limit switches   | No.  | 50  |
| 56 | ERV Controller   | No.  | 08  |
| 57 | Reverse Rotation Monitoring system   | No.  | 02  |
| 58 | Flame scanner head assy.   | No.  | 88  |
| 59 | Flue gas Analyser  | Set  | 02  |
| 60 | ANALYSER(conductivity/pH/Sodium/phosphate/silica/hydr azine/silica/ Chloride)  | Nos. | 16  |
| 61 | SOX/NOX/CO/Co2 analyzer, along with Sample Handling System consisting of 1 No. local analyser cabinet and other accessories. The analyser to be installed at 88 ML of chimney                                | Set  | 02  |
| 62 | Steam and water analysis system, SWAS consisting of: Primary Cooler Rack: 1No., Chiller Unit:1 No., Wet Panel: 1 No., Dry panel: 1 No., Conductivity Racks: 2 Nos., sensors/ analysers and other accessories | Set  | 02  |
| 63 | Oxygen Analyser along with Electronic Unit and other accessories.  | Set  | 02  |
| 64 | Thermocouples/RTD's  | No.  | 900 |
| 65 | Cr- Al Thermocouple assy   | No.  | 04  |
| 66 | MTM Thermo Couple (Simplex/duplex)   | No.  | 950 |
| 67 | Thermo well  | No.  | 80  |
| 68 | Hydrogen Purity analyser   | No.  | 4   |
| 69 | Burner Tilt shear pin failure indication box   | No.  | 08  |
| 70 | Heavy Duty Limit switch(Burner tilt)   | No.  | 50  |
| 71 | Furnace temp. Probe  | No.  | 04  |
| 72 | HEA exciter box assembly   | Set  | 24  |

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|--|--|------|--------|
| 73   | Air Filter Regulators  | No.  | 100    |
| 74   | I/P Converters   | No.  | 130    |
| 75   | Vibration Transducers/Monitor/ Detectors   | No.  | 78     |
| 76   | Solenoid Valves  | No.  | 150    |
| 77   | Speed Regulators / Air lock valves   | Nos  | 24     |
| 78   | Speed measuring loop   | Set  | 02     |
| 79   | Coal bunker level Monitoring strain gauge  | Sets | 02     |
| 80   | Recorder 3/6/24 channel  | No.  | 6      |
| 81   | Electronic /Digital Indicators (Bar Graph Indicators, Temperature Indicators etc.)   | No.  | 40     |
| 82   | Pressure/ Temperature Indicators (Moving Coil Type)  | No.  | 8      |
| 83   | Speed switch / Speed detector  | No.  | 6      |
| 84   | Pneumatic Temperature controller with accessories  | No   | 10     |
| 85   | CCTV system consisting of 3 Nos. Panels, cameras, Control rack, monitor, associated loop cabling etc.  | Set  | 02     |
| 86   | GPS based Master & Slave clock system  | Set  | 01     |
| 87   | PADO Servers along with 24" monitors and other loose supplied items like keyboard, mouse, printers, 1 kVA UPS, interconnecting power and communication cables, furniture etc. and other accessories like Ethernet Switches, ISDN Modem, ISDN NT, Light interface unit etc. | Set  | 02     |
| <b>CONTROL/SIGNAL/SCREENED/POWER CABLES LAYING,DRESSING,CLAMPING &amp; TERMINATION</b> |  |      |        |
| 88   | 2P X 0.5 SQ MM   | Mtr  | 38200  |
| 89   | 2P/4C X 1.5 SQ MM  | Mtr  | 15600  |
| 90   | 4P X 0.5 SQ MM   | Mtr  | 318000 |
| 91   | 8P X 0.5 SQ MM   | Mtr  | 121400 |
| 92   | 10P X 0.6 SQ MM  | Mtr  | 1200   |
| 93   | 12P X 0.5 SQ MM  | Mtr  | 36000  |
| 94   | 16P X 0.5 SQ MM  | Mtr  | 1200   |
| 95   | 2C X 2.5 SQ MM   | Mtr  | 28800  |

|     |  |      |        |
|-----|--|------|--------|
| 96  | 3C X 2.5 SQ MM   | Mtr  | 121400 |
| 97  | 3C X 16 SQ MM  | Mtr  | 4000   |
| 98  | 5C X 2.5 SQ MM   | Mtr  | 8000   |
| 99  | 7C X 2.5 SQ MM   | Mtr  | 6000   |
| 100 | 10C X 2.5 SQ MM  | Mtr  | 600    |
| 101 | 16C X 2.5 SQ MM  | Mtr  | 20000  |
| 102 | 17-24C X 1.5/2.5 SQ MM   | Mtr  | 12800  |
| 103 | 2/3Tx 0.5/1.5 SQ MM  | Mtr  | 10000  |
| 104 | 6T x 0.5/1.5 SQ MM   | Mtr  | 100    |
| 105 | T/C ext. cable   | Mtr  | 16000  |
| 106 | Flame scanner cables   | Mtr  | 16000  |
| 107 | UTP E-CAT cable  | Mtr  | 12000  |
| 108 | Fibre optic cable  | Mtr  | 8000   |
| 109 | Compensating cable   | Mtr  | 20000  |
| 110 | Ethernet cable   | Mtr  | 500    |
|     | <b>EARTHING MATERIAL</b>   |      |        |
| 111 | 50 x 6 mm GI earthing flat   | Mtr  | 2000   |
| 112 | 35 X 6 mm GI earthing flat   | Mtr  | 2500   |
| 113 | 3.15 mm GI earthing wire   | Mtr  | 1000   |
| 114 | Earthing Pit   | No.  | 04     |
|     | <b>CABLE TRAY &amp; Accessories ( including supports fabrication/erection)</b> |      |        |
| 115 | Ladder/ Perforated type Cable tray, W=50mm                                     | MTRS | 2500   |
| 116 | Ladder/ Perforated type Cable tray, W=100mm                                    | MTRS | 10400  |
| 117 | Ladder/ Perforated type Cable tray, W=150mm                                    | MTRS | 5500   |
| 118 | Ladder/ Perforated type Cable tray, W=300mm                                    | MTRS | 200    |
|     | <b>INSTALLATION &amp; FABRICATION OF STRUCTURAL STEEL</b>                      |      |        |

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|------------|--|------|-------|
| <b>119</b> | ANGLE ,ISM, PLATES etc   | MTRS | 25    |
|            | <b>IMPULSE PIPES/ TUBES ALONG WITH FITTINGS</b>  |      |       |
| <b>120</b> | Copper Tube-6mm/8mm  | MTRS | 2000  |
| <b>121</b> | 6mm SS Tube  | MTRS | 500   |
| <b>122</b> | 1' CS impulse pipe   | MTRS | 900   |
| <b>123</b> | 1/2",3/4" CS impulse pipe  | MTRS | 20000 |
| <b>124</b> | 1/2",3/4" AS impulse pipe  | MTRS | 2200  |
| <b>125</b> | 1/2",3/4" SS impulse pipe  | MTRS | 2800  |
| <b>126</b> | GI pilica conduit with fittings (up to 1" size)  | MTRS | 500   |
| <b>127</b> | GI pilica conduit with fittings(above 1" size)   | MTRS | 500   |
| <b>128</b> | GI Rigid conduit up to 1"  | MTRS | 500   |
| <b>129</b> | GI pipe 15 NB  | MTRS | 500   |
| <b>130</b> | Flexible conduiting /Rubber hoses/pipes  | MTRS | 500   |
|            | <b>JUNCTION BOXES/INDICATION BOXES/LOCAL CONTROL STATIONS</b>  |      |       |
| <b>131</b> | JB up to 12 ways   | No.  | 168   |
| <b>132</b> | JB 24 way<br>340x280x145   | No.  | 618   |
| <b>133</b> | JB 25-64 way<br>480x280x145  | No.  | 60    |
| <b>134</b> | FSSS oil gun maintenance switch box  | No.  | 24    |
| <b>135</b> | Cold junction compensation JB's  | No.  | 20    |
| <b>136</b> | Power Dist. Board-PADO   | No.  | 20    |
|            | <b>Erection &amp; commissioning of C&amp;I Lab specifications as as per C I 2.8.P.</b>   | Set  | 01    |
| <b>137</b> | <b>COMMISSIONING/CALIBRATION/TESTING of control valves, on/off valves, electrical/pneumatic valves, actuators, solenoid valves, power cylinders etc.</b> |      |       |
| <b>138</b> | Commissioning of Pneumatic valves/actuators/dampers  | No.  | 220   |

|            |  |     |     |
|------------|--|-----|-----|
| <b>139</b> | Commissioning of Control Valves                    | No. | 65  |
| <b>140</b> | Commissioning of motorised actuators               | No. | 300 |
| <b>141</b> | Commissioning of Power cylinders (on/off type)     | No. | 110 |
| <b>142</b> | Commissioning of Power cylinders (regulating type) | No. | 210 |

**NOTE:**

The quantities indicated against each item are tentative and may vary as per the actual engineering/site requirement. The contractor has to erect/commission all items to complete the package for C & I work as per instruction of BHEL Engineer.