

MACHINING OF TUBESHEET FORGING**Indent No: 20220006****i) PRE QUALIFICATION REQUIREMENT**

| S.No. | BHEL Requirements | Vendor's Confirmation |
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| 1 | Vendor should have a Vertical Boring Machine which can accommodate a job of Dia 2200 mm , height 1100 mm and weight 34MT | Vendor to Confirm and submit detail |
| 2 | Vendor should have material handling capacity \geq 34.0MT | Vendor to Confirm and submit detail |

ii) TECHNICAL REQUIREMENT

| S.No. | BHEL Requirement | Vendor's Confirmation |
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| 1 | Skin cut on both faces and offer for UT. If OK in UT, machine to Pre Machining Size \varnothing 2030X9300. | Vendor to confirm |
| 2 | Vendor to arrange all tools & instruments required for machining of the job | Vendor to confirm |
| 3 | BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly. | Vendor to confirm |
| 4 | Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch | Vendor to confirm |
| 5 | Delivery requirement: 6 weeks/pc from the date of lifting | Vendor to confirm |
| 6 | Forge No. to be punched on the forging | Vendor to confirm |
| 7 | Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company | Vendor to submit |
| 8 | Vendor may plan a visit to CFFP for technical discussion. | Vendor to Note |
| 9 | BHEL team may visit vendor's works for facility/capacity verification. | Vendor to Accept |

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| Vikalp Bibhuti Dy. Manager (M/C Shop) | Md. Javed DGM (M/C Shop) | R.K.Singh AGM (M/C Shop) |
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