



SPECIFICATION FOR LEATHER HAND GLOVES

Rev. No. 00

Page 01 of 03

01. Scope

This standard covers the requirements of Leather Gloves 10", 12" & 16"

02. Compliance with Standards

- Shall have uniform leather thickness as per IS - 578 - 1985
- Thread variety No. 6 of IS - 1720 - 1978

03. Technical Requirement

- Good quality chrome tanned cow/young buffalo split leather as per IS shall be used for palm, finger's back and front cuff.
- Leather for back cuff and reinforcement pieces shall be dyed in brown colour and grain printed.
- The leather used for palm, finger's back and the front cuff shall be of natural colour
- The thickness of the leather shall be from 1.5 to 1.8 mm.
- The nylon thread of sewing cotton 60 S/6 (Variety No. 31 of IS) shall be used.
- The gloves shall be machine stitched and the number of stitches shall be 3 per cm
- It shall have the double line stitching at reinforcement.
- The measurement and construction shall be as per the drawing.

04. Sample shall be submitted for our evaluation. Without sample offer will not be accepted.

05. Test Certificate

The supplier shall submit the test certificate for the following along with the bulk supply

- Leather quality

Test certificate shall indicate

- BHEL Purchase Order Number and Date
- Month and Year of manufacturing

06. Packing

The gloves shall be supplied in good quality protective cover with 50 pairs in a bundle

[Signature]
07/12/15

P. L. T
07/12/2015

**SPECIFICATION
FOR
LEATHER HAND GLOVES****07. Marking**

The gloves shall be marked with the following information

- BHEL Logo
- Supplier's Identity
- Month and Year of manufacturing

08. Inspection

Inspection will be carried out at our works with reference to the accepted sample

09. Guarantee Certificate

Guarantee certificate is to be given for free replacement in case of any manufacturing defects from the date of receipts at our Stores for with in six months

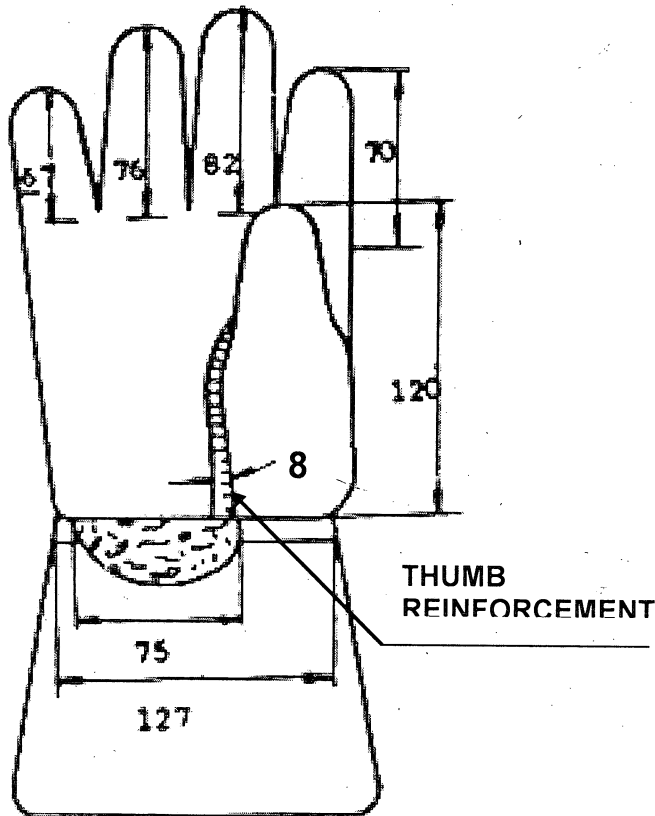
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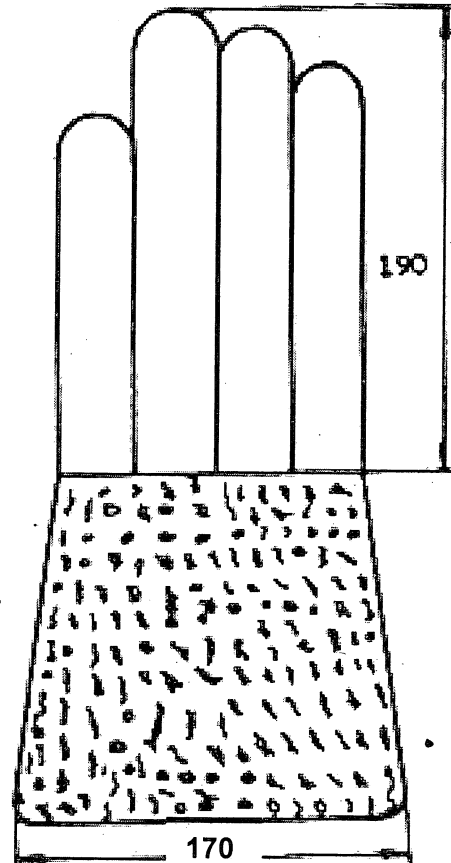
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DRAWING

- ALL DIMENSIONS ARE IN MM



FRONT VIEW



BACK VIEW

PREPARED BY

Signature : *G Seshadri*
Name : G Seshadri
Designation : Addl. Engineer
Department : Safety Engineering
Seal

APPROVED BY

Signature : *P. Jegathiesh*
Name : P. Jegathiesh
Designation : Sr. Engineer.
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Seal

Bharat Heavy Electricals Limited , Ranipet 632406 Phone no.(04172) 28 3018 or 28 4338 email: rptpurity@bhelrpt.co.in

SL No	BHEL Enquiry no , Date & due Date	Item Description	Leather Hand Gloves 10",12"&16" (Indent No: D84350016, dt.30-10-15.)
		Pre qualification criteria	Documentary proof
01	Supplier shall be a manufacturer or an authorized dealer of a valid MSME Manufacturer in Micro or Small category.	Proof of MSE status like certificate from Govt of India is required with location of works.	Enclosed Yes/No
02	In last two years, the supplier must have supplied leather hand gloves of minimum 9600 pairs as a single time supply (or) minimum 6000 pairs as two times supply (or) minimum 3600 pairs as three time supply.	Proof of supply completion issued by the client with all relevant details such as PO reference and details of the client like Name of contact person, Phone no, e-mail ID etc.,	
03	Supplier must submit proof as a manufacturer or authorized dealer indicating the Tax/VAT/TIN & PAN number along with technical bid.	Copy of VAT/TIN/PAN shall be enclosed.	
04	Supplier must submit sample of Leather Hand Gloves one pair in Each size according to our technical specification on non-returnable basis. (With out sample , offer will not accepted)	-----	
05	Manufacturer's monthly installed production capacity is to exceed our tender quantity	Proof from District Industries centre or Auditor is required.	
06	Test certificate for leather quality as per our technical specifications is to be obtained from CLRI.	Copy of test certificate shall be enclosed along with the offer.	

P. L. A.
04/01/2016.
Sr. Engineer / Safety Engineering