

General Requirement for Casual Wear Shoe

Upper Leather:

(a) Thick 1.20mm to 1.4mm thick

(b) Leather Buff Calf/Buff Softy

210 Kgf/cm² (c) Tensile Strength 80 Kg / cm , Min. d) Tear Strength

50,000 Cycles Min. (e) Flexibility 45-75% (f) Elongation

4% min. (g) Chrome Contents

3-7% (h) Fat Contents 3.5 min (i) Ph Value

7mm/20Kg min. (j) Lastometer

Sole:

Black Colour

Air Blow PVC Compound

Shore A 65 - 75 Hardness

Flexing resistance cut -

growth at the end of

40000 cycles

No change

Abrasion Resistance Weight logs

150 mg(max)

loss

Sole Fixation

Sole Toe

Lining

Thread

Evelet

Lace

Finishing

Colour

Design & shape

- Insole to be moulded

- Same as sole requirements.

- suitable lining to be provided as per IS:3840

- 3 ply of shoe colour having a minimum breaking load of 2 kgs

- Black oxidized brass plain

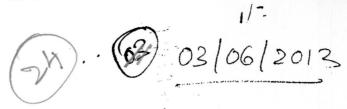
- Length shall be 75 cm. One pair extra lace to be provided.

- Good finish and shining

- Black or Brown (Depends on the final selection)

-Oxford

The above are minimum requirements in addition to IS:13469. For all individual parts relevant IS standards to be followed.



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(c) Tensile Strength

210 Kgf/cm²

d) Tear Strength

80 kg/cm, Min. 50,000 Cycles Min.

(e) Flexibility (f) Elongation

45-75%

(g) Chrome Contents

4% min.

(h) Fat Contents

-3-7%

(i) Ph Value

3.5 min

(j) Lastometer

7mm/20Kg min.

Sole:

Colour

Black

Compound

Air Blow PVC

Hardness

Shore A 65 - 75

Flexing resistance cut -

No change

growth at the end of

40000 cycles

Abrasion Resistance Weight logs

150 mg(max)

108

Sole Fixation

Sole Toe

Lining

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Eyelet

Lace

Finishing

Colour

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