



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

Date: 04.12.2021



TENDER DOCUMENT
For Works Contract
For Tender Enquiry No : TRM/ PT/WC/2021-22/001
For
TRANSFORMER MANUFACTURING

Contact Person :

Name : Anshuman Sharma

Designation : Dy. Manager (Trfr-MM/CCC)

Email : anshuman.sharma@bhel.in

PH : 0510 – 241 – 2477

Tender Due Date 17.12.2021 at 13 :15 Hrs
Tender Opening Date : 17.12.2021 at 14 :00 Hrs

Rev Date	Short details of revision (In case of revision in tender document, otherwise NA)
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POWER TRANSFORMER MANUFACTURING DEPARTMENT
BHEL, PO : BHEL, Jhansi 284120 (UP)

We hereby accepted above (Signature & seal of bidder)



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

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Details of bidder and Documents To Be Submitted Along With Technical Bid

Please number your documents in continuation with tender documents at bottom (footer) of page.

(कृपया निविदा प्रपत्र के साथ संलग्न किये गये अपने दस्तावेजों पर निविदा प्रपत्र के क्रम में पेज में सबसे नीचे पेज संख्या अंकित करें)

S.No	Particular	Detail	
1.	Name of the firm		
2.	Name of the Proprietor/Partners		
3.	Address		
4.	Mobile No-		
5.	E-mail ID-		
Essential Documents			
	Particular	Detail	Page No
6.	Acceptance of Terms & conditions Signature on all pages without conditions of contractor	Submitted/ Not submitted	
7.	Blank price bid format duly signed by the contractor.	Submitted/ Not submitted	
8.	Copy of PF registration	PF no-	
9.	Copy of ESI Registration	ESI No-	
10.	Copy of PAN card	PAN No-	
11.	Copy of GST registration	GST No-	
12.	Self declaration as per as per annexure V on Rs 100 stamp paper .	Submitted/ Not submitted	
13.	Copy of ownership of firm (Refer page 11 point 11)	Submitted/ Not submitted	
14.	Reciept of tender fees deposition	Amt-	
15.	Reciept of EMD deposition	Amt-	

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15.	Copy of turn over for last three year (refer point 8 of page 10) i. 2018-19 ii. 2019-20 iii. 2020-21	Submitted/ Not submitted	
16.	Work Experience (refer point 9&10 page 11) i. Work order ii. Completion Certificate iii. Relevant TDS/TRACES (in case of Experience in private sector)	Submitted/ Not submitted	
Desirable Documents			
17.	Copy of IncomTax return i. F.Y 2018-19 ii. F.Y 2019-20 iii. F.Y 2020-21	Submitted/ Not submitted	

We will fulfill all the obligations of the contractor and abide by the terms & Conditions mentioned in the enquiry.

Date :-

Signature With Name & Seal

We hereby accepted above (Signature & seal of bidder)



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Tender Enquiry No: TRM/PT/WC/2021-22/001

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TABLE OF CONTENTS

PART I: TECHNO-COMMERCIAL BID

S.no.	Section	Page nos.
01.	NOTICE INVITING TENDER	05-07
02	BRIEF DESCRIPTION OF WORK AND ANNEXURE	08-16
03.	QUALIFYING CRITERIA	17-18
04.	GENERAL TERMS AND CONDITIONS OF ENQUIRY	19
05.	ANNEXURES "I" TO " IX"	20-33
06.	BLANK PRICE BID (ANNEXURE-X)	34
07	MEASUREMENT BOOK (ANNEXURE K)	35

PARTII: PRICE BID

(Separate envelope)

S. No.	Section	Page nos.
1.	PRICE BID	1-page

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NOTICE INVITING TENDER





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1- NOTICE INVITING TENDER

S. No.	Particulars	Details
1	Name of work	Transformer Manufacturing
2	Tender Evaluation Criteria	(As per GTC issued by “Central Contracting Cell” of BHEL Jhansi.
3	Duration of the Contract	Four Months
4	Last date of receipt of the Tender	(as on page # 1)
5	Date of opening Tender	(as on page # 1)
6	Address for submitting the tender	(as on page # 7)
7	Earnest Money Deposit (EMD)	Rs 1.43 lacs /- only
8	Cost of tender (Non refundable)	NIL
9	Validity of Offer	120 days

Note: The EMD may be accepted only in the following forms:

(i) Electronic Fund Transfer credited in BHEL account (before tender opening)

BHEL account details: Bank Name: - SBI; A/c No. :- 10670828866 ; IFSC Code:- SBIN0003807 A/c Holder Name:- BHARAT HEAVY ELECTRICALS LIMITED

(ii) At BHEL cash office through POS machine **No Demand Drafts shall be accepted.**

The contractors may physically visit the work place before quoting their rates. For relevant details, please visit our website “www.bhel.com” & “www.bheljhs.co.in”

Note : BHEL takes no responsibility for any delay / loss of documents or correspondence sent by courier or post. Late tenders shall be rejected outright.

The techno-commercial bid comprising (i) all its sections, (ii) all enclosures in support of various clauses and requirements and (iii) EMD, shall be duly signed and sent in a sealed envelope boldly super-scribing “**PART-I TECHNO COMMERCIAL BID FOR ‘Transformer Manufacturing’**”. Similarly the Price-bid must be duly signed and sent in a sealed envelope boldly super-scribing “**PART-II PRICE BID FOR ‘Transformer Manufacturing’**”. Both these envelopes **shall be placed inside 3rd sealed** envelope super-scribing” duly signed and sent in a sealed envelope boldly super-scribing “**Transformer Manufacturing**” .

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The tender shall be addressed to as follows:

Tender Box
CISF Control Room/Office
Administrative Building
Bharat Heavy Electricals Limited
Jhansi-284120 (U P)

Part-I Techno Commercial bid:

Part I of the sealed tenders alone will be opened by BHEL in the presence of tenderers who are present at the time & place of opening. A signed blank price-bid copy should be enclosed with this bid. The spaces for prices should be crossed (x).

Part-II Price bid:

The price bid should contain prices only. Price bid will be opened only for the parties who qualify in techno commercial bid.

TO BE SIGNED BY THE TENDERER

Certified that all Sections of the Tender have been read / complied & agreed to, and each page of the tender offer has been signed & stamped.

(Signature of Authorized person(s))

Name and designation of Authorized Person(s)

We hereby accepted above (Signature & seal of bidder)

WORK SPECIFICATION
As per price bid

Brief Description of work

- 1) **Scope of work:** In Power Transformer Manufacturing shops following work is to be carried out:

S. No.	Description of work
1.	Manufacturing activities of Insulation items of Power and Special Transformer.
2.	Manufacturing activities of Machined items of Power and Special Transformer.
3.	Manufacturing of activities of CRGO Lamination items of Power and Special Transformer.
4.	Manufacturing of activities of Windings of Power and Special Transformer.
5.	Manufacturing activities of core building, coil assy, T G Assy of Power Transformer.
6.	Manufacturing activities of Tanking , Servicing & Case Fittings of Power Transformer

The details of activity involved in the above said work is given in **Annexure-J**. The total work will be limited to 158517.3 **technology hrs**.

- The contractor will have to appoint sufficient no. of his own supervisors to organize and supervise the work being done by his employees in 1st, 2nd & 3rd shifts (if needed). Supervisors allocated for all the sections, against this contract need to be present full day and supervise the activities
- The above work should meet the requirement of the shop/CQX executive/supervisor. The above work shall be normally done in 1st & 2nd shift. Work shall also be done in 3rd shift and on Sunday/Holidays as and when required.
- Contractor have to collect all required material, drawings and manufacturing information from shop SPC/contracting department. Required space, tools & tackles and facilities like material handling equipments, fixture and crane will be provided by BHEL subject to its availability in normal working conditions. Consumables like resin glass tape, araldite, varnish, paint, cotton waste, feviquik etc. will be issued by BHEL, and these will be collected by contractor. Contractor will check for any defect in material and get it rectified/ replaced before starting work.
- All the material, electricity, compressed air, consumable and tools available with BHEL shall be provided by BHEL free of cost.
- EOT crane shall be provided by BHEL free of cost, however the assistance in operation of the same i.e. crane operator and slinger, shall be the responsibility of contractor. However, in contingency in order to meet the job requirement, any additional resources if required shall be arrange by the contractor at their cost.
- All the job after manufacturing will be inspected by CQX/contracting department/customer and if any default/defect occurs, the same has to be rectified by contractor at free of cost.
- The contractor shall maintain proper records of all the activities/inspection stages and the same should be made available, as and when required by BHEL.
- The house keeping of the work area and maintaining work discipline shall be the contractors' responsibility.

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- Contractor is advised to visit the work place to know the work content before submission of quotation.
The required documents/ drawing/MI Sheet can be seen at our works.

Note: - The Above work should meet the technical requirement of the BHEL and customer. Work should be carried out as per drawings, standards, procedures, laid down by BHEL, which may get revised as per requirement time to time. Party will be liable to follow drawings standards, procedures are in use at that time without any change in rates and terms and conditions of contract.

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ANNEXURE J

SCOPE OF WORK

Sl No.	WORK NATURE	DETAILS OF ACTIVITY INVOLVED	AREA / SECTION
1	Insulation items preparation of Power / spl Transformers	<ol style="list-style-type: none">1. Preparations of Winding Insulation and Coil Assy Insulation of Power and special transformers. It includes preparation of Spacers, Block, washers, cleats, gaskets, Bend washer, cylinders, edge block, Scarf cylinders, center block, Wrap, Barrier, Circular Barriers, F G Insulation, Crimp washer etc. and other insulation items of Transformers, as per BHEL drawings2. Preparations of coil Supports Top rings, Bottom rings, Ring segments, Base plate, packing, etc. as per BHEL drawings.3. Preparation of Core Insulation and Tank Insulation items of Power and Special Power Trfr. It includes Separator, yoke Insulation, E Type Packing, Feet Insulation, Square Bar Packing, End Frame Packing etc.4. Preparation of T G Insulation of Power and special Trfr. It includes Cleats, Packing, Closing piece, Horizontal and vertical cleats, Template based items of PCB and Perma wood etc.5. Preparation of Gasket and C T Insulation of Power and Special Transformers. It includes Gasket items of erection, shipping, tanking and outside fittings of transformer tank and accessories and C T Insulation of Transformer Tanks.6. All manufacturing activities of insulation items which involve operation of Circular saw cutting, Finishing, Marking, Drilling, Grinding, Guillotine machine shearing, Spacer Cutting machine, Gumming/ Pasting, rolling, Bending, Scarfing, circle cutting, Jig Saw machine, Die Punching Machine, Gasket Surface grinding, Hand Circular Saw, Hand Jig Saw etc.7. Material movement from Stores to Shop Floor and from one work center of shop floor to another.8. Segregation and stacking of prepared material and keeping its record. In-house handling of prepared material/Raw material.9. Handing over and Maintaining the record of Dispatch Items to different Sections after getting checked from Shop Supervisors.10. Proper keeping the offcuts for further Utilization to prepare items.11. stacking, Tying, Packing and Placing of finished insulation Items in proper place as directed.12. Maintaining the housekeeping and cleaning of work area and machines on regular basis and maintain the 5 S in the Shop Floor.13. Attendance of workers, Production Records, daily Work progress sheets etc. to be maintained.14. Operation of overhead crane for loading of material on machine or at work place and fork lifter operation for material movement such as Placing Pre Compress Pressboards and Perma wood sheets and coil supports, picking raw material from store, scrap bins delivery to scrap yard etc.	BAY- 7 INSULATION SHOP

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2	Preparation of machine shop Items of Power / Spl Trfr Assy.	<ol style="list-style-type: none">1. Preparations of copper TG items for Power, dry type, Esp and special transformers. It includes preparation of copper Bus bar, flexible jumper, earthing links and strips, Neutral grounding other miscellaneous items of Transformers, as per BHEL drawings.2. Slitting and cutting of CT-VT copper tubes and connecting palm preparation as per BHEL drawings.3. Preparations of steel items such as pressure bolt, cover support bolt, tie rod, square bar and other machined items.4. Machining Operation on bushing mounting steel rings etc.5. Additional copper and machined Items required at sites. Spare items required by assembly shop or any modification work related to suit to assembly work for example machining on locking channel and feet, rethreading of tie rods, nozzle requirements by different shops etc.6. All manufacturing activities of copper and steel items which involve operation of marking, bend saw & power saw cutting, tube slitting, Drilling, Grinding, Guillotine machine shearing, machining on lathe and milling machines, Bending, slot drill, hot dip tinning, brazing, heat treatment of copper sleeves and other items.7. Material movement from Stores to Shop Floor and from one work center of shop floor to another.8. Segregation and stacking of prepared material and keeping its record. In-house handling of prepared material/Raw material.9. Handing over and Maintaining the record of Dispatch Items to different Sections after getting checked from Shop Supervisors.10. Proper keeping the offcuts for further Utilization to prepare items such as small earthing links, strips and other small items.11. Stacking, Tying, counting, Packing and Placing of finished Items in proper place as directed.12. Maintaining the housekeeping and cleaning of work area and machines on regular basis and maintaining the 5 S in the Shop Floor.13. Operation of overhead crane for loading of material on machine or at work place and fork lifter operation for material movement such as withdraw of heavy steel and copper raw material from store, scrap bins delivery to scrap yard etc.14. Attendance of workers, Production Records, daily Work progress sheets etc. to be maintained.	BAY-3 MACHINE SHOP
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3	Preparation of CRGO Lamination	<ol style="list-style-type: none"> 1. Preparations of CRGO Laminations for power transformer, dry type transformer, Traction transformer, ESP transformers including laminations for ACR core. which involves all manufacturing activities of slitting, cropping and punching of laminations on CNC cropping line, CNC slitting line, RedMan machine, guillotine machines, punching machines and manual slitting machine in bay 5 and new bay 7. This also includes the operation of applying blue lacquer (the anti-rust compound). 2. Preparation of ring core for power transformer, rectifier transformer & special transformers. This involves winding, welding, annealing, testing, varnishing. 3. Preparations of yoke shunt for power transformer and cropping of wall shunt laminations. 4. Stacking of laminations by counting the number of sheets for each and every job. 5. CRGO sample preparation as per BHEL quality plan. 6. Additional work for CRGO shortage preparation by assembly shop. 7. Segregation and proper keeping the offcuts for further Utilization to prepare dry type, esp transformer laminations. 8. Packing and dispatch of all finished product. 9. Segregation and stacking of prepared material and keeping its record. In-house handling of prepared material/Raw material. 10. Handing over and Maintaining the record of Dispatch Items to different Sections after getting checked from Shop Supervisors. 11. Material movement from Stores to Shop Floor and from one work center of shop floor to another and un-packing of CRGO roll. 12. Maintaining the housekeeping and cleaning of work area and machines on regular basis and maintaining the 5 S in the Shop Floor. 13. Operation of two overhead crane in bay 5 and one overhead crane in new bay 7 in each shift for loading of material on machine or at work place and fork lifter operation for material movement such as withdraw of CRGO coils from store, pallets movement at work place, lamination pallet delivery and scrap bins delivery to scrap yard etc. 14. Attendance of workers, Production Records, daily Work progress sheets etc. to be maintained. 	BAY-5 CORE AND PUNCH
4	Power Trfr-Pasting of edge blocks, Scarf cylinder	<ol style="list-style-type: none"> 1. Setting of mold as per required diameter. 2. Loading of pressboard items of edge blocks and cylinder into oven for 6-8 hours. 3. Taking out the items from oven and pasting as per requirement. 4. Curing for 8 hours and then smoothening the joint part by grinding from both inside and outsides. 5. Removing cylinder/Edge block from mold. Cylinder sent to machine and edge block sent to insulation shop for edge cutting. ETC. 	BAY 4 & 11

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5	Power TRFR- Starting of coil	<ol style="list-style-type: none"> 1. All below activities before start of each coil 2. Collect all required material from SPC store. 3. Setting of mold as per required diameter. 4. Operating winding machine (both helical and vertical) 5. Wrapping or lowering of cylinder as per ES/Dwg. 6. Marking and dressing with Dovetail spacer and dovetail blocks. 7. Checking of Copper size as per ES. 8. Lead preparation as per ES/Dwg and lead mounting Etc. 9. Quality check points are to be strictly followed. 	BAY 4 & 11
6	Power Trfr- Winding of plain RS and interleaved coils	<ol style="list-style-type: none"> 1. Check Copper reels as per ES 2. Pasting of rider dummy, marking of rider/step dummy and cutting as required. 3. Starting of coil from first section and moving continue as per ES/Dwg/Cross over Diagram. 4. Operating resistance brazing machines. 5. Joitning copper as per design standard. 6. Making of standard transposition, strand transposition and block transposition as per standard. 7. Preparations of all leads of the coil as per standard. 8. For interleaved sections conductors sequence to be checked with buzzer before joining them in presence of BHEL person. 9. Sequence of conductors in PID coil must be check as per given check list.Etc 10. Quality check points are to be strictly followed as per check list. 	BAY 4 & 11
7	Power Trfr- Winding of double layer and composite coils	<ol style="list-style-type: none"> 1. Complete first layer winding as per above activities. 2. Alignment of the winding, lead preparation and then wrapping as per ES/Dwg. 3. Starting winding of second layer winding as per given above activities. 4. Completing the winding and unloading Etc. 5. Quality check points are to be strictly followed as per check list. 	BAY 4 & 11
8	Power Trfr- Coil final preparation, Rectification, Clamping and pressing	<ol style="list-style-type: none"> 1. Unloading coil from machine and shifting it to clamping area. 2. Alignment and rectification of the coil and followed by QC check. 3. Clamping the coil and loading it to vessel for heating. 4. After heating as per standard taken out coil for pressing. 5. Pressing the coil and maintaining its CD. 6. Shifting the coil to Bay-4 area. 7. After testing wrapping the coil with polyfilm. 8. Handing over the coil assembly shop. <p>Quality check points are to be strictly followed as per check list.</p>	BAY 4 & 11
9	Winding of three phase Freight loco coil	<ol style="list-style-type: none"> 1. Collection of material (Copper/insulation items, cylinder and other required material) 2. Pasting of dovetails strips on FG cylinder as per ES/Dwg. 3. Loading cylinder on mold and start winding as per ES/Dwg. 4. Joints in copper must be as per TRE Standard. 5. Complete the coil winding and then lock from outside with dovetails locking strips. 	BAY 4 & 11

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		6. Quality check points are to be strictly followed as per check list. 7. Coil final preparation as per discussed in point no.6.	
10	Winding of DTT coils	1. Mold readiness by applying mold releasing agent and loading on machine. 2. Issuing material from SPC store/Main Store 3. Start winding as per ES and Dwg. 4. Copper joints brazing must be as per Design standard. 5. Cleaning of segments and then applying releasing agent and then putting on winding before start of second layer. 6. Use fiber glass mate and other insulating items as per requirement. 7. Completing the coil and sending it to for preparation. 8. Quality check points are to be strictly followed as per check list.	BAY 4 & 11
11	DTT coil Casting	1. TG work of HV coils followed by terminal brazing. 2. Jacketing of the coils. 3. Loading of coils in encapsulation plant. 4. Filling of Epoxy material in plant as per standard. 5. Shifting of coils in heater for curing 6. After heating dismantling of coil and removal of jackets and segments. 7. Cutting and finishing of conductors and maintaining CD. 8. Testing of coils and handing over to Assy etc. 9. Quality check points are to be strictly followed as per check list.	BAY 4 & 11
12	Core assembly	1. Drg availability. 2. Material Availability as per drg. 3. Collection of hardware/consumable material from store/CRX/Insulation Shop 4. Layout of cradle beam & end-frame, cleaning of thread (taping) of end-frame etc. 5. preparation of insulation item of core. 6. shifting of lamination from store to core layout, 7. core build up, clamping, preparation of belts, tightening, & lifting of core 8. application of blue –lacquer & Epilux hardener, application of resin-glass belt & curing, 9. paint touch up, cleaning of core & readiness for testing.	BAY 9 & 10 (BTG)
13	Core coil assembly	1. Drg availability. 2. Material Availability as per drg. 3. Collection of hardware/consumable material from store/CRX/Bay-7 4. Station preparation, unlacing of core, bottom ring assembly arrangement. 5. yoke shunt preparation if any & assembly 6. lead preparation, assy of block washer and spacer, lowering of coil etc into core as per drawing, 7. end frame and pressure bolt mounting after taping, 8. preparation of job to be sent for process 9. cleaning of job before loading for processing.	BAY 9 & 10 (BTG)
14	Re-lacing	1. Pressing to achieve required relacing level & re-lacing of job after process	BAY 9 & 10 (BTG)

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		<ol style="list-style-type: none"> Additional work if required in case level not achieved as per CQX/ TRE /Shop guidelines. placement of insulation items & tightening of end-frame, application of pressure, mounting of cover support bolt etc. cleaning of job 	
15	Terminal Gear Assembly	<ol style="list-style-type: none"> Drg availability. Material Availability as per drg. Collection of hardware/consumable material from store/CRX/Bay-7 Removal of enamel of CTC conductor. cleat fitting, preparation of copper cable/bus bars and its crimping/brazing with winding conductors, cleaning of brazing joints OLTC assy. mounting of OLTC bracket & OLTC, connection of copper cables with OLTC, finishing of complete active part in all respect, cleaning & readiness for testing. Additional work if required in case any testing failure. 	BAY 9 & 10 (BTG)
16	Tank and turret preparation	<ol style="list-style-type: none"> Drg availability. Material Availability as per drg. Collection of material from store/CRX/Bay-7. Assy of items, valves, hardwares, cord, gaskets etc. as per drg. Assy of CTs in turret and tank as per drg. CT board assy. Mounting of turrets on tank. Copper earthing of turret with tank and top& bottom tank to be done as per requirement. Shunt and barrier assy to be done as per requirement in drg. BHEL Shop/Quality/TRE/Customer shall inspect the job at any point of time and their bookings to be attended. Store Keeping for raw materials & hardwares. Tank TG to be done as per requirement in drg. 	BAY 9 & 10 (ATG)
17	Trail Tanking	<ol style="list-style-type: none"> OLTC flange to be removed. Transformer to be placed in tank. Top tank to be placed. Ferrule brazing /lug crimping in low voltage winding, intermediate winding, high voltage winding to be done as per drg /suit to assembly. Locking channel fouling/resting to be checked and rectified to suit to assembly. Flange matching to be checked for the OLTC bracket down/up scope. 	BAY 9 & 10 (ATG)
18	Servicing and tanking:	<ol style="list-style-type: none"> Servicing (all hardware/permalite tightening, core padding, pressure by dash pot/bolt etc.) of transformer to be done as per technology. Any other requirement related to SCT jobs to be done as per instruction BHEL Shop/Quality/TRE. Any mechanical/testing failure to be taken care by contractor. Testing will be done by testing department, any issue faced (testing failure) will be taken care by contractor. Required earthing of core, end frame, and tank to be done after successful testing. 	BAY 9 & 10 (ATG)
19	Tanking	<ol style="list-style-type: none"> After point 3 transformer to be placed in its respective tank. Clearances etc. to be taken by BHEL Shop/Quality/TRE/Customer and their bookings to be attended. 	BAY 9 & 10 (ATG)

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		<ol style="list-style-type: none">3. Tank to be tightened by giving specified torque using torque wrench.4. All the inspection covers except on top to be tightened for oil filling purpose.5. OLTC flange matching, diverter insertion and necessary connection of bushing, earthing lead, CT leads etc. to be done.6. Necessary earthing at required places to be done.	
20	Case fitting	<ol style="list-style-type: none">1. Bushing assy of various rating to be done on transformer.2. Lead taping to be ensured up to bushing bowl.3. MDU mounting and coupling with OLTC to be done.4. All the inspection covers to be tightened properly.5. Locking channel insulation packing.6. Top up of the job with mobile conservator and any leakage point to be attended.7. Leakage point during oil pressure to be attended.	BAY 9 & 10 (ATG)
21	Dismantling	<ol style="list-style-type: none">1. Dismantling of all the bushing and turrets.2. Proper tying of leads/jumper with polyester.3. Cleaning of tank and active parts from inside.4. Epoxy plate mounting & connection and tightening.	BAY 9 & 10 (ATG)
22	NOTE	For all above activities from SI No 12 to 21, BHEL Shop/Quality/TRE/Customer shall inspect the job at any point of time and their bookings to be attended	BAY 9 & 10 (ATG & BTG both)

2. **LD Clause:** Any delay in execution of specified work will attract penalty. Contract has to deploy adequate number of workers to execute the quantum of work. The quantum of work will be monthly production plan which shall be reviewed/monitored on weekly basis. Delay if attributable to firm; penalty shall be imposed @0.5% per week for delayed work and maximum up to the ceiling of 10 % of the contract value for the delayed work. If any defect is noticed in the work at later stage, the firm shall repair the same, in short time free of cost. Cost of rework / rejection will be recovered from the contractor, if the same is found to be occurred due to negligence/lack of skill of the worker. Executive in charge shall keep proper records for above purpose. The Penalty shall be recovered from the EMD, Security Deposit, Contract amount and running bills etc.
3. For all technical operation only suitable skilled /experience workers to be engaged.

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Qualifying Requirements

Sl No	Description of Qualifying Requirements
1.	<p>Average Annual financial turnover during the last 3 years ending 31st March 2021, should be at least Rs. 24.59 Lakhs approx. (Please attached <i>Income tax return along with balance sheet and along with Profit & Loss Account of last three financial years, ending 31st March 2021, or Certificate of CA</i>).</p> <p>Note-Provisional /Actual Turnover for financial year 2020-21 duly certified by CA shall also be acceptable for evaluation purpose.</p> <p><i>If T/o details of 3 years are not available, then available years T/o shall be evaluated by dividing it by 3.</i></p>
2.	<p>2.1: Work Experience: (Bidder should fulfill any one of the following):</p> <p>Experience of having successfully completed similar works* (defined below) during last 7 years ending 30.11.2021 should be either of the following: -</p> <ul style="list-style-type: none"> a. Three similar completed works each valuing not less than the amount equal to Rs 32.79 Lakh OR b. Two similar completed works each valuing not less than the amount equal to Rs 40.99 Lakh OR c. One similar completed works each valuing not less than the amount equal to Rs 65.58 Lakh <p>*Similar Work: Any service or works contract of requisite value in any PSU / CPSU / State govt. / Central Govt./ Private sector involving manufacturing/maintenance or assistance in manufacturing/maintenance activities of electrical equipment.</p> <p>Documentary proof (Completion Certificate and WO/PO / LOI) for the experience performance report issued by Customer for successful execution of the contract to be submitted. In case of experience in Private Sector, in addition to above, relevant TDS Certificate must be attached as evidence.</p>
3.	Contractor Should have an ESI Code number and PF number.
4.	Contractor Should have PAN number.
5.	Contractor Should have GST (PAN based)
6.	Bidders are required to submit a self-declaration on their letter head as per the Format enclosed in Annexure V of tender enquiry.
7.	Blank Price Bid as per annexure "X".

We hereby accepted above (Signature & seal of bidder)



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

Date: 04.12.2021

Sl No	Description of Qualifying Requirements
8.	<p>The documents required for legal entities under whose name and style Contractor has participated in the tender are as follows:</p> <p>8.1) Partnership Firm: Partnership Deed registered at the office of Registrar of Firms.</p> <p>8.2) Company: Certified copy Memorandum of Association, Article of Association and Incorporation Certificate.</p> <p>8.3) Society: Registration certificate issued by Registrar of societies.</p> <p>8.4) Sole Proprietor-ship Firm: Undertaking on oath (On Rs. 100/- Stamp Paper) that Proprietor is solely responsible for all rights and liabilities while working under the name and style of Sole Proprietorship firm namely (_).</p>

We hereby accepted above (Signature & seal of bidder)



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

Date: 04.12.2021

GENERAL TERMS AND CONDITIONS OF ENQUIRY (JHS2055B R01)

UPLOADED IN SPERATE FILE -PAGE NO 01 TO 14
(To be signed by contractor and submitted along with bid.)

गेट पास आवेदन प्रपत्र

We hereby accepted above (Signature & seal of bidder)



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

Date: 04.12.2021

ANNEXURE “X”

Price Bid

Sl. No.	Description of Work	Total Technology Hrs	Rate per technology hrs (in Rs.)
(A)	(B)	(C)	(D)
1	Manufacturing activities of Insulation items of Power and Special Transformer.	158517.3	
2	Manufacturing activities of Machined items of Power and Special Transformer.		
3	Manufacturing of activities of CRGO Lamination items of Power and Special Transformer.		
4	Manufacturing of activities of Windings of Power and Special Transformer.		
5	Manufacturing activities of core building, coil assy, T G Assy of Power Transformer.		
6	Manufacturing activities of Tanking and Servicing of Power Transformer		

Rate per technology hours in words: Rs.....

Note:

1. Rate per technology-hour (exclusive of GST / other Govt. taxes as applicable) shall be quoted for the above work in the enclosed prescribed format only.
2. The rate should be quoted both in words & figure. In case of discrepancy the value in words will be Considered final.
3. Any loss / delay of credit to BHEL due to the reason attributable to the contractor shall be recovered from them along with applicable interest.
4. Price shall be quoted including Basic wages, PF, ESIC, all other statutory liabilities, expenses on PA Insurance, uniform, helmets, safety items, Bonus, Earned leave etc. Bonus shall be payable as per Payment of Bonus Act 1965.
5. Technical Hrs provided by Technology Department will be final for the booking of activities and payment thereof.
6. Monthly/ Weekly Plan will be provided to your supervisors from all sections of TRM for manufacturing activities as per Annexure K.
7. Bill will be raised as per completion of work / Monthly basis.
8. Contractor may visit the workplace to know about the activities before quoting in tender.

Name & Signature of the bidder

(Seal)

Name of the Firm : _____

We hereby accepted above (Signature & seal of bidder)



Bharat Heavy Electricals Limited, Jhansi
Department: Power Transformer Manufacturing

Tender Enquiry No: TRM/PT/WC/2021-22/001

Date: 04.12.2021

ANNEXURE: "K"

MEASUREMENT BOOK

SL NO	ACTIVITIES WORK	W O NO	JOB SL NO	JOB SL NO	START DATE	END DATE	ACTUAL COMPLETION DATE	TECH HRS AS PER TECHNOLOGY	VALUE @ PER TECH HRS

NOTE: End date shall be increased subject to the delay in availability of material/ machine.

CONTRACTOR SECTION INCHARGE QUALITY TECHNOLOGY

We hereby accepted above (Signature & seal of bidder)