BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS ENGINEERING MANAGEMENT

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TYPE OF DOC.	TECHNICAL SPECIFICATION	NAME	DM	AA	VK
TITLE AIR CONDITIONED KIOSK (AC KIOSK)		SIGN	-sd-	-sd-	-sd-
		DATE	13/06/17	13/06/17	13/06/17
		GROUP	TBEM	W.O. No	84009
CUSTOMER	NTPC				
CONSULTANT	----				
PROJECT	NTPC RAMMAM STAGE-III HYDRO ELECTRIC PROJECT (3X40MW)				

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SECTION 1

SCOPE, SPECIFIC TECHNICAL REQUIREMENTS AND QUANTITIES

1.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing, dispatch of Air Conditioned Kiosk and installation & erection of the same at site.

This section covers the specific technical requirements of AC KIOSK. In case of any discrepancies between the requirements mentioned in this section and those specified in the following sections of this specification, the specifications given herein shall prevail and shall be treated as binding requirements.

1.1 The equipment is required for the following project.

Name of customer : **NTPC**

Name of consultant: ---------

Name of Projects : NTPC RAMMAM STAGE-III HYDRO ELECTRIC PROJECT (3X40MW)

Refer Section - 3 for Project Details and General Specifications.

1.2 SPECIFIC TECHNICAL REQUIREMENTS

1.2.1 As per attached ANNEXURE-A (NTPC specification, 3 pages).

1.2.2 The dimension of A.C Kiosk shall be:
Type-A: 4.5m x 3.5m x 3m
Type-B: 6.5m x 3.5m x 3m

1.2.3 Each A.C Kiosk shall be provided with Air-Conditioning Unit of capacity –
Type-A: 2 x (2TR) 1 No.
Type-B: 2 x (2TR) 2 Nos.

(Please refer Section-6 enclosures for tentative location of air-conditioning unit in the A.C Kiosk)

1.3 QUANTITY

Sl. No.	Description	Quantity
1	Air Conditioned Kiosk: Type-A Size L x B x H (4.5m x 3.5m x 3m)	3 Nos.
2	Air Conditioned Kiosk: Type-B Size L x B x H (6.5m x 3.5m x 3m)	3 Nos.
3	Installation & Erection of Air Conditioned Kiosk at site	6 Nos.
4	Proto Testing of Air Conditioned Kiosk at Works	02 No.

Note: *Quantity is subject to change by +/-40% during detailed engineering stage.*

1.4 TYPE TEST & ROUTINE TEST

All equipment being supplied shall conform to type tests and shall be subject to routine tests in accordance with requirements stipulated under respective sections. The reports for all type tests and additional type tests shall be furnished by the bidder alongwith equipment / material drawings.

1.5 MANUFACTURING QUALITY PLAN

Manufacturer shall follow Standard Manufacturing Quality Plan of NTPC Ltd/customer.

1.6 PROTO TESTING

As per Annexure-A

ANNEXURE-A

Specification for Bay Kiosk (Refer clause no: 9.00.00)

1. Construction:

The Bay Kiosk shall be made of "sandwich insulated panels" 80 mm thick with polyUrethane Foam (PUF) as filler material between polyester pre-coated cold rolled Steel. The insulation characteristics of PUF material shall conform to following requirement

Sl. No.	Particular	Parameters
1.	Thickness	78.6 mm
2.	Density	40 kg/m3
3.	Compressive Strength	1.2 kg.cm3
4.	Tensile Strength	3.6 kg/m2
5.	Bending Strength	4.0 Kg/m2
6	Adhesion Strength	2.9 Kg/m2
7.	Dimension Stability	At -25ºC : 0.1% at 38ºC : 0.1% ant at 38ºC : 0.4%
8.	Temperature Range	-15ºC to 95ºC
9.	Thermal Conductivity	0.02 kcal/hr/m/ºC
10.	Fire Resistance	As per BS-4735 Horizontal Burn <125 mm
11.	Water absorption	0.2% @ 100% RH
12.	Vapour Permeability	0.08/0.12 g/hr/m2
13.	Self Extinguishing	Yes
14.	Biodegradable	Yes

The thickness of the inner-side and outer steel sheet except floor panel sheet shall be minimum 0.8 mm and 0.6 mm respectively. The outer bottom sheet shall be hot dip galvanised steel sheets of minimum 1.0 mm thickness to avoid rusting at bottom. The sandwich panels shall be manufactured by high pressure injection techniques. The floor of the kiosk shall be suitably designed for accommodating the control and relay IEDs in the panels. The adequate lighting shall be provided in the kiosk. The Kiosk shall have adequate space for working and maintain clearances as per requirement of Indian Electricity Rules. The kiosk shall be provided with locking arrangement. The Kiosks shall have IP-55 degree of protection.

2. Air-Conditioning:

The air conditionings system shall be provided in the Kiosks to be used for housing panels having control and protection IEDs for performing sub-station automation and protection functions. Generally comply with relevant IS codes. These kiosks shall be placed in the switchyard area generally unmanned; therefore, the air-conditioning system shall be rugged, reliable, maintenance free and designed for long life.

i. Operation:

The air conditioning is required for critical application i.e. for maintaining the temperature for critical sub-station control and protection equipment. To provide redundancy for such critical applications, each kiosk shall be installed with environment control system comprising of two units of air conditioners working in conjunction through a micro processor based controller for desired operation. The system shall be designed for 24 Hours, 365 Days of the year to maintain the inside kiosk temperature for proper operation of the critical equipment. One of the air-conditioner shall be running at a time and on failure of the same or as described hereunder, the other unit shall start automatically. To ensure longer life of the system, the redundant units shall also be running in cyclic operation through the controller. However, during running of one air-conditioner unit, if inside temperature of the shelter reaches to a predefined (i.e. 35ºC), the other unit shall start running to maintain the temperature to specified value (i.e.23+2oC) and gives alarm for such situation. After achieving this temperature, the other unit shall again shut off.

ii. Sequence of Operation of the Unit:

Suitable arrangement shall be made to operate the unit in the following order. However, the actual operation arrangement shall be finalised during detailed engineering.

1. Evaporator Fan
2. Condenser Fan
3. Compressor

iii. Construction:

The air conditioning unit shall be completely self-contained. All components of the units shall be enclosed in a powder coated cabinet and colour of same shall be matched with kiosk colour. The unit shall be assembled, wired, piped, charged with refrigerant and fully factory tested as a system to ensure trouble free installation and start up. Suitable isolation or other by passing arrangement shall be provided such that any unit/component could be maintained/repaired without affecting the running standby unit. The maintenance of unit shall be possible from outside the kiosk.

iv. Required Features of Various Components:

The compressor shall be very reliable, trouble free and long life i.e. hermitically sealed Scroll type of reputed make suitable for operation. Compressor should be installed on vibration isolated mountings or manufacturer's recommended approved mounting. Valve shall be provided for charging/topping up of refrigerant. The bidder shall furnish details of their compressor indicating the MTBF, life of compressor and continuous run time of compressor without failure. The contractor shall also furnish details of all accessories i.e. refrigeration system, evaporator coil, condenser coil, evaporator blower filter, cabinet, indoor supply and return grill etc.

v. The kiosk shall be erected at least 300 mm above the finished ground level with suitable pedestal to avoid any entry of water.

3. Proto Testing:

One kiosk meeting the specified requirement as described above, shall be fabricated at the factory and offered for proto inspection at the factory. This proto shall be equipped with all required accessories like air-conditioning system, fire and smoke detector, lighting, various cut outs etc. The offered kiosk shall be inspected for finish, all fittings and accessories, opening including doors and locks. The kiosk shall be tested for dust and rain protection to check out any leakage and air tightness. The following main tests shall be carried out:

(a) Illumination inside the kiosk shall be switched off and it shall be checked that no light enters through panel joints, holes and other joints in the kiosk.

(b) Water Leakage Test (with a water pipe with suitable pressure from all sides for one hour.)

(c) Working and functional tests of all accessories like air-conditioning system,fire and smoke detector, lighting arrangements as per technical specification

(d) Start up test for air conditioner

(e) Satisfactory operation of air conditioner installed on Kiosk.

(f) The total heat load for panels and devices to be placed inside the kiosk including PLCC, all IEDs etc. shall be calculated and equivalent calculated heating load (maximum value from among the calculated values for various kiosk) shall be placed inside the kiosk and the kiosk shall be made operational for four hours with all accessories and inside & outside temperature of kiosk shall be recorded.

On successful completion of proto testing, all other system shall be manufactured after incorporation of all alteration/modifications observed/suggested during/after proto testing.

The detail test procedure shall be submitted by the contractor and get it approved from the owner before commencement of proto testing.

SECTION-2

EQUIPMENT SPECIFICATION

2.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and despatch of AC KIOSK and its accessories. No deviation from the requirements specified in various clauses of this specification shall be allowed.

2.1 APPLICABLE STANDARDS

STANDARD	TITLE
IS 13947(Part 1)	Low voltage switchgear and control gear: General rules
IS 5039	Distribution feeder pillars for voltages not exceeding 1000V ac / 1200V dc.
IS 8623	Specification for Low voltage Switchgear and Control gear Assemblies
IEC 60439	Factory built assemblies of low voltage switchgear and control gear
IS 13703 (All Parts):	Specification for Low-Voltage Fuses for Voltages not exceeding 1000V AC and 1500V DC - General Requirements

The equipment shall conform to the latest applicable Indian standard and their amendments. The equipment complying with any authorised international standard will also be considered if it ensures performance equivalent to or superior to Indian standards. In the event of supply of equipment confirming to any internationally recognised standard other than the Indian standards, the salient features of comparison shall be brought out.

2.2 TECHNICAL SPECIFICATION

2.2.1 Construction:

The Kiosk shall be made of "sandwich insulated panels" 80 mm thick with Poly Urethane Foam (PUF) as filler material between polyester pre-coated cold rolled steel. The insulation characteristics of PUF material shall conform to following requirement:

1. Thickness 78.6 mm

2. Density 40 kg/m^3

3. Compressive Strength 1.2 kg.cm^3

4. Tensile Strength 3.6 kg/m^2

5. Bending Strength 4.0 Kg/m^2

6 Adhesion Strength 2.9 Kg/m^2

7. Dimension Stability At -25^o C : 0.1%; at 38^o C : 0.1% and above 38^o C : 0.4%

8. Temperature Range -15^{o} C to 95^{o} C

9. Thermal Conductivity 0.02 kcal/hr/m/^{o}C

10. Fire Resistance as per BS-4735 Horizontal Burn <125 mm

11. Water absorption 0.2% @ 100% RH

12. Vapour Permeability 0.08/0.12 g/hr/m^{2}

13. Self Extinguishing

14. Biodegradable

The thickness of the inner-side and outer steel sheet except floor panel sheet shall be minimum 0.8mm and 0.6mm respectively. The outer bottom sheet shall be hot dip galvanised steel sheets of minimum 1.0mm thickness to avoid rusting at bottom. The sandwich panels shall be manufactured by high pressure injection techniques. The floor of the kiosk shall be suitably designed for accommodating the control and relay IEDs in the panels. The adequate lighting (350 Lux at floor level) shall be provided in the kiosk complete with conduits, fixtures, luminaries, wires, earthing wires, switches & receptacles. One lighting fixture complete with luminaries and wiring shall also be provided just outside the kiosk on each exit doors. The Kiosk shall have adequate space for working and maintain clearances as per requirement of Indian Electricity Rules. The kiosk shall be provided with locking arrangement.

The kiosk shall be erected at least 300 mm above the finished ground level with suitable pedestal to avoid any entry of water. Suitable structural steel stairs shall be provided/ fabricated for entry/exit from each door of the kiosk.

Bidder shall make provision of earthing the kiosk and its internal housings viz., control & protection panels, AC units, distribution boards. This shall include provision of earthing flats and necessary bolts.

Bidder shall give the required civil design inputs to BHEL to enable erection of these kiosks at site. The scope includes supply of base channel framework for erecting the kiosk & AC units on foundation built by BHEL. The scope also includes supply of base channel for erecting the AC units, control & protection panels and PLCC panels to be housed inside the kiosk.

2.2.2 Air-Conditioning:

The air conditioning system shall be provided in the kiosks to be used for housing panels having control and protection IEDs for performing sub-station automation and protection functions. These kiosks shall be placed in the switchyard area generally unmanned; therefore, the air-conditioning system shall be rugged, reliable, maintenance free and designed for long life.

(i) Operation:

The air conditioning is required for critical application i.e. for maintaining the temperature for critical sub-station control and protection equipment. To provide redundancy for such critical applications, each kiosk shall be installed with environment control system comprising of two units of air conditioners working in conjunction through a micro processor based controller for desired operation. The system shall be designed for 24 Hours, 365 Days of the year to maintain the inside kiosk temperature for proper operation of the critical equipment. One of the air-conditioner shall be running at a time and on failure of the same or as described

hereunder, the other unit shall start automatically. To ensure longer life of the system, the redundant units shall also be running in cyclic operation through the controller. However, during running of one air-conditioner unit, if inside temperature of the shelter reaches to a predefined (i.e. 35^{o} C), the other unit shall start running to maintain the temperature to specified value (i.e. 23 ± 2^{o} C) and gives alarm for such situation. After achieving this temperature, the other unit shall again shut off.

(ii) Sequence of Operation of the Unit:

Suitable arrangement shall be made to operate the unit in the following order. However, the actual operation arrangement shall be finalised during detailed engineering.
1. Evaporator Fan
2. Condenser Fan
3. Compressor

(iii) Construction:

The air conditioning unit shall be completely self-contained. All components of the units shall be enclosed in a powder coated cabinet and colour of same shall be matched with kiosk colour. The unit shall be assembled, wired, piped, charged with refrigerant and fully factory tested as a system to ensure trouble free installation and start up. Suitable isolation or other by passing arrangement shall be provided such that any unit/component could be maintained/ repaired without affecting the running standby unit. The maintenance of unit shall be possible from outside the kiosk.

(iv) Required Features of Various Components:

The compressor shall be very reliable, trouble free and long life i.e. hermitically sealed scroll type of reputed make suitable for operation. Compressor should be installed on vibration isolated mountings or manufacturer's recommended approved mounting. Valve shall be provided for charging/topping up of refrigerant. The bidder shall furnish details of their compressor indicating the MTBF, life of compressor and continuous run time of compressor without failure. The contractor shall also furnish details of all accessories i.e. refrigeration system, evaporator coil, condenser coil, evaporator blower filter, cabinet, indoor supply and return grill etc.

2.2.3 Fire Alarm Panel & Smoke Detectors

2.2.3.1 Each kiosk shall be provided with microprocessor based 2 Zone Fire alarm system complete with following essential features/ fitments
- Ionisation type Smoke detectors,
- Hooter,
- Wiring & conduits,
- Fixing & mounting hardware for fire alarm panel & smoke detectors
- Control scheme complete with heavy duty contactors, wiring etc for tripping the power supply to Air Conditioner units in case of fire.
- Potential free fire alarm contacts shall be made available for its wiring to SAS.

2.2.3.2 Aux supply available for the fire alarm panel in the kiosk shall be 230V AC / 220V DC.

2.2.4 Auxiliary Power Circuit Distribution

The wall mounted distribution board shall receive two incoming 415V, 3 phase AC supplies through 2 Nos TPN MCB **with auto-changeover including timers,** for its further use in air conditioning, lighting, fire alarm panel etc to be housed inside the kiosk. These MCBs shall have the aux contact (1 NO and 1 NC) for wiring "Aux Supply Fail alarm" signal to SAS (BCU Panel). The terminal blocks used for above mentioned aux power incomer circuits shall be suitable for 3.5x35 sq mm cable/ double run of 4cx16 sqmm cable.

Provision for remote control of AC units (i.e. ON and OFF control) from SAS (BCU Panel) shall be made by offering control scheme complete with power contactors. The control DC from SAS shall be 220V DC.

2.2.5 Proto Testing:

One kiosk meeting the specified requirement as described above, shall be fabricated at the factory and offered for proto inspection at the factory. This proto shall be equipped with all required accessories like air-conditioning system, fire and smoke detector, lighting, various cut outs etc. The offered kiosk shall be inspected for finish, all fittings and accessories, opening including doors and locks. The kiosk shall be tested for dust and rain protection to check out any leakage and air tightness. The following main tests shall be carried out:
(a) Illumination inside the kiosk shall be switched off and it shall be checked that no light enters through panel joints, holes and other joints in the kiosk.
(b) Water Leakage Test (with a water pipe with suitable pressure from all sides for one hour.)
(c) Working and functional tests of all accessories like air-conditioning system, fire and smoke detector, lighting arrangements as per technical specification
(d) Start up test for air conditioner
(e) Satisfactory operation of air conditioner installed on Kiosk.
(f) The total heat load for panels and devices to be placed inside the kiosk including all IEDs etc. shall be calculated and equivalent calculated heating load (maximum value from among the calculated values for various kiosk) shall be placed inside the kiosk and the kiosk shall be made operational for four hours with all accessories and inside & outside temperature of kiosk shall be recorded.

On successful completion of proto testing, all other system shall be manufactured after incorporation of all alteration/modifications observed/suggested during/after proto testing. The detail test procedure shall be submitted by the contractor and get it approved from the owner before commencement of proto testing.

2.2.6 Cable Entry:

The cable entries in the Kiosk shall be provided only from the side of the Kiosk. It shall be possible to lay additional cable in the future for the panels without disturbing the existing cable facility.

SECTION- 3

PROJECT DETAILS AND GENERAL SPECIFICATIONS

3.0 GENERAL

This section stipulates the General Technical Requirements under the Contract and will form an integral part of the Technical Specification.

The provisions under this section are intended to supplement general requirements for the materials, equipment and services covered under other sections of tender documents and are not exclusive. However in case of conflict between the requirements specified in this section and requirements specified under other sections, the requirements specified under respective sections shall prevail.

In following clauses contractors stands for supplier/ vendor/ bidder and employer stands for purchaser/ NTPC/ BHEL.

3.1 PROJECT DETAILS

	Particular	Details
a)	Customer	NTPC HYDRO LIMITED.
b)	Engineer/Consultant/ Inspector	NTPC HYDRO LIMITED.
c)	Project Title	NTPC RAMMAM STAGE-III HYDRO ELECTRIC PROJECT (3X40MW): 132kV Switchyard
d)	Project Location	The project can be accessed from Silliguri via Ghoom in Darjeling district of West Bengal or from Jorthang in Sikkim by road. Bagdogra is nearest airport. New Jalpaiguri is the nearest broad gauge railway station. The proposed project site is connected by all-weather metalled road from Siliguri.
e)	Latitude & Longitude	North: 27°6'00", 27°9'00" and East: 88°8'00", 88°14'00"
f)	Nearest Railway Station	New Jalpaiguri
g)	Distance of project location from the Railway station	75kms (approx.)
h)	Nearest Major Town	Siliguri
i)	Distance of the town from the project site	140km.
j)	Nearest commercial airport	Bagdogra
k)	Distance of airport from the project site	-
	SITE CONDITIONS (for design purposes)	
a)	Design ambient temperature	40°C
b)	Maximum Relative humidity	Max. <95% &^Min. >35%
c)	Height above mean sea level	Less than 910meter

d)	Pollution Severity	Class-III, Heavy (25mm/kV)
e)	Criteria for Wind Resistant design of structures and equipment	Standard Applicable - IS 875 (Part 3) 1987
f)	Basic Wind speed "Vb" at ten meters above the mean ground level.	47 m/ sec
g)	Category of terrain	Cat –2
h)	Risk Coefficient "K1"	1.07

3.1.1 **SYSTEM PARAMETERS:**

Sl.No.	Parameters	132 kV
1	Highest system voltage	145 kVrms
2	Lightning Impulse voltage	
	Phase to earth and between phases	650kVp
	Across isolating distance	750kVp
3	Switching impulse voltage	--
4	Power frequency withstand for 1 min (rms)	
	Phase to earth and between phases	275 kV(rms)
	Across isolating distance	315 kV(rms)
5	Max. fault level (1 sec.)	31.5kA
6	Minimum creep age distance	3625mm
7	Radio Interference Voltage at level 92kV	Not more than 1000µV

3.1.2 **AUXILIARY POWER:**

Sl.No.	Nominal Connection Voltage	Variations in Voltage	Frequency	Phase	Neutral
1	415V	±10%	50±5%	3Phase , 4 Wire	Solidly Earthed
2	240V	±10%	50±5%	1 phase	Solidly Earthed

Combined variation of voltage and frequency shall be + 10%. Fault level of 415V system shall not be less than 20kA.

3.1.3 **CLEARANCES:**

Sl.No.	Nominal Voltage	Phase to Phase (mm)	Phase to Earth (mm)	Section Clearance (mm)	Ground Clearance (mm)
1	132kV	1300	1300	4000	5000

3.1.4 The various minimum heights of the switchyard shall be as given below from plinth level:

Voltage	Equipment /1st Level	2nd Level	3rd Level
132kV	5000mm	11500mm	14000mm/18000mm

The minimum vertical distance from the bottom of the lowest porcelain part of the bushing, porcelain enclosures or support insulators to the bottom of the equipment structure, where it rests on the foundation pad shall be 2250mm.

3.2 INSTRUCTION TO BIDDERS:

The bidders shall submit the technical requirements, data and information as per the technical data sheets, provided in Section-4.

The bidders shall furnish catalogues, engineering data, technical information, design documents, drawings etc fully in conformity with the technical specification.

It is recognized that the bidders may have standardized on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals

offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to the Purchaser. Unless brought out clearly, the Bidder shall be deemed to conform to this specification scrupulously. All deviations from the specification shall be clearly brought out in the respective schedule of deviations. Any discrepancy between the specification and the catalogues or the bid, if not clearly brought out in the schedule, will not be considered as valid deviation.

Except for lighting fixtures, wherever a material or article is specified or defined by the name of a particular brand, Manufacturer or Vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition. For lighting fixtures, makes shall be as defined in Section-Lighting System.

Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/ or needed for erection, completion and safe operation of the equipment as required by applicable codes, though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components not specifically stated in the specification but which are necessary for commissioning and satisfactory operation of the switchyard unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment under supply shall be inter-changeable with one another.

The bidder shall supply type tested (including special tests as per tech. specification) equipment and materials. The test reports shall be furnished by the bidder along with equipment/ material drawings. In the event of any discrepancy in the test reports, (i.e., if any test report is not acceptable due to any design/ manufacturing changes or due to non-compliance with the Technical Specification and/ or applicable standard), the tests shall be carried out without any additional cost implication to the BHEL. BHEL reserves the right to get any or all type/tests conducted/repeated.

3.3 CODES AND STANDARDS

The supplier is required to follow local statutory regulations stipulated in the latest amended Electricity Supply Act 1948 and Indian Electricity Rules 1956, and other local rules and regulations.

The equipment to be furnished under this specification shall conform to latest issue with all amendments of standards and/ or codes specified under respective section heads. The standards mentioned in the specification are not mutually exclusive or complete in them, but intended to complement each other. The supplier shall also note that list of standards presented in this specification is not complete. Whenever necessary the list standards shall be considered in conjunction with specific IS/IEC. When the specified requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.

Other internationally accepted standards which ensure equivalent or better performance that specified in the standards referred under section shall also be acceptable.

In case governing standards for the equivalent for the equipment is different from IS/ IEC, the salient points of difference shall be clearly brought out in additional information schedule along with English language version of standard of relevant extract of the same. The equipment conforming to standards other than IS/ IEC shall be subject to Purchaser’s approval.

The full names of the codes and standards mentioned in abbreviations under various equipment heads are as follows:

BS	British Standards
IEC/ CISPR	International Electro-technical Commission
IS	Bureau of Indian Standards
ISO	International Organization for Standards
NEMA	National Electric Manufacturers Association

3.4 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

All the equipment/materials covered in this specification shall perform all its function satisfactorily without undue strain; restrike etc. under such over voltage conditions. All equipment shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation. All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (not applicable for this project) short circuit etc for the equipment.

The equipment shall also comply with the following:

a) All equipment shall be suitable for hot line washing.
b) To facilitate erection of equipment, all items to be assembled at site shall be "match marked".
c) Piping, if any, between equipment control cabinet or operating mechanism to marshalling box of the equipment shall bear proper identification to facilitate the connection at site.
d) All equipment shall be supplied with necessary inter-pole cabling, and its cost shall be included in the cost of equipment.

3.5 ENGINEERING DATA

3.5.1 Drawings

All drawings submitted by the supplier including those submitted at the time of bid shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, the external connections, fixing arrangement required. The dimensions required for installation and interconnections with other equipment and materials, clearances and spaces required for installation and interconnections between various portions of equipment and any other information specifically requested in the specifications.

Each drawing submitted by the Contractor shall be clearly marked with the name of the Purchaser, the unit designation, the specifications title, the specification number and the name of the Project. If standard catalogue pages are submitted, the applicable items shall be indicated therein. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.

Further work by the Contractor shall be in strict accordance with these drawings and no deviation shall be permitted without the written approval of the Purchaser, if so required.

The review of these data by the purchaser will cover only general conformance of the data to the specification and documents, interfaces with the equipment provided under specification, external connections and of the dimensions which might affect substation layout.. This review by the purchaser may not indicate a thorough review of the dimensions, quantities and details

of the equipment, material, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the purchaser shall not be considered by the contractor, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Contractor's risk. The Contractor may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Purchaser. Approval of Contractor's drawing or work by the Purchaser shall not relieve the contractor of any of his responsibilities and liabilities under the Contract.

All engineering data submitted by the contractor after final process including review and approval by the purchaser shall form part of the contract document and the entire work performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the purchaser in writing.

3.5.2 Approval Procedure

The following procedure for submission and review/approval of the drawings, data, reports, information, etc. shall be followed by Contractor:

a. All data/information furnished by Vendor in the form of drawings, documents, Catalogues or in any other form for NTPC's information/interface and/or review and approval are referred by the general term "drawings".

b. The 'Master drawings list' shall be submitted for review and approval of Employer before award of contract. The Contractor shall have to prepare and submit any other drawings and reference documents in addition to the drawings contained in the list, if so required during engineering stage as felt necessary by the Employer. Number of copies of the list for the distribution shall be as mutually agreed between Contractor and Employer.

c. All drawings (including those of sub vendors') shall bear at the right hand bottom corner the 'title block' with all relevant information duly filled in. The Contractor shall give this format to his sub vendor along with his purchase order for sub vendor's compliance. The size of title block basic format and its contents shall not be changed. All drawings shall be in English language. All dimensions shall be in metric units.

d. Contractor shall submit all the drawings in five (5) copies for review of Employer. Employer shall forward their comments within four (4) weeks of receipt of drawings.

e. Upon review of each drawings, depending on the correctness and completeness of the drawings, the same will be categorised and approval accorded in one of the following categories:

CATEGORY I	Approved
CATEGORY II	Approved subject to incorporation of comments/modification as noted. Resubmit revised drawing incorporating the comments
CATEGORY III	Not approved. Resubmit revised drawings for Approval after incorporating comments/modifications as noted
CATEGORY IV	For information and records

f. Contractor shall resubmit the drawings approved under Category II and III within one (1) week of receipt of comments on the drawings, incorporating all comments. Every revision of the drawing shall bear a revision index wherein such revisions shall be highlighted in the form of description or marked up in the drawing identifying the same with relevant revision number enclosed in a triangle (e.g 1.2.3. etc.)

g. In case Contractor does not agree with any specific comment, he shall furnish the explanation for the same to Employer consideration. In all such cases Contractor shall necessarily enclose explanations along with the revised drawing (taking care of balance comments) to avoid any delay and/or duplication in review work.

h. It is the responsibility of the Contractor to get all the drawings approved in the Category I or IV (as the case may be) and complete engineering activities within the agreed schedule. Any delay arising out of submission and modification of drawings shall not alter the contract completion schedule.

i. Contractor shall not make any changes in the portion of the drawing other than those commented. If changes are required to be made in the portions already approved, the Contractor shall resubmit the drawings identifying the changes (along with reasons for changes) for Employer's review and approval.

j. Approval of drawings will not in any way relieve the Contractor of his obligations of furnishing the equipment in accordance with the specification and shall not prevent subsequent rejection if such equipment is later found to be defective.

k. The drawing approval progress report shall be submitted in at least three (3) copies within one (1) week from the last date of the every month.

3.5.3 Erection Drawings.

a. Contractor shall furnish erection drawings for the guidance or commencement of erection or the first shipment, whichever is earlier. These shall generally comprise of fabrication/assembly drawings, various component/part details drawing, assembly, clearance data requirements, etc. The drawings shall contain details of components/ equipment with identification number, match marks, bill of materials, assembly procedures etc.

b. For all major equipment apart from above details, assembly sequence and instructions with check-lists shall be furnished in the form of erection manuals.

3.5.4 Instruction Manual

a. The Contractor shall submit to the Employer preliminary instruction manuals for all the equipment for review. The final instructions manuals incorporating Employer's comments and complete in all respect shall be submitted at least thirty (30) days before the first shipment of the equipment. The instruction manuals shall contain full details and drawings of all the equipment, the transportation, storage, installation, testing, operation and maintenance procedures, etc. separately for each component/equipment along with log record format. These instruction manuals shall be submitted in five (5) copies for approval.

b. If after commissioning and initial operation of the plant, the instruction manuals require any modifications/additions/changes, the same shall being corporate and the updated final instruction manuals shall be submitted.

c. The operating and maintenance instructions together with drawings (other than shop drawings) of the equipment, as completed, shall have sufficient details to enable the Employer to maintain, dismantle, reassemble and adjust all parts of the equipment. They shall give a step by step procedure for all operations likely to be carried out during the life of the plant/equipment, including erection, testing, commissioning, operation, maintenance dismantling and repair. Each manual shall also include a complete set of approved drawings together with performance/rating curves of the equipment and test certificates, wherever applicable. The contract shall not be considered completed for purpose of taking over until such instructions and drawings have been supplied to the Employer.

d. A separate section of the manual shall be for each size/type of equipment and shall contain a detailed description of construction and operation, together will all relevant pamphlets, drawings and list of parts with procedures for ordering spares. Maintenance instructions shall include charts showing lubrication, checking, and testing and replacement procedure to be carried out daily, weekly, and monthly and at longer intervals to ensure trouble free operation. Where applicable, fault location charts shall be included to facilitate finding the cause of mal-operation or breakdown. A collection of the manufacturer'' standard leaflets will not accepted to be taken as a compliance of this clause. The manual shall be specifically compiled for the concerned project.

3.5.5 Final Submission of drawings and documents:

The Contractor shall furnish the following after approval of all drawings /documents and test reports:

a. List of drawings bearing the Employer's and Contractor's drawing number.
b. Ten (10) bound sets along with 4 CD-ROMs of all drawing.
c. All documents/designs in five (5) copies as noted above.
d. Contractor shall also furnish nine (9) bound sets of all as-built drawings including the list of all as-built drawings bearing drawing numbers. The Contractor shall also furnish four (4) sets of film reproducible or CD-ROMs of all as-built drawings as decided by the Employer.
e. The Contractor shall also furnish eleven (11) copies of instruction manuals (after approval) for all the equipment.

3.5.6 TEST REPORTS

Five (5) copies of all test reports shall be supplied for approval before shipment of Equipment. The report shall indicate clearly the standard value specified for each test to facilitate checking of the reports. After final approval seven bound copies of all type and routine test reports shall be submitted to Employer.

3.6 MATERIAL /WORKMANSHIP

Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended and shall ensure satisfactory performance throughout the service life.

In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard the purchaser shall decide upon the question of similarity. When required by the specification or when required by the purchaser the contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such

approval shall run the risk of subsequent rejection, it being understood that the cost as well as the time delay associated with the rejection shall be borne by the Contractor.

The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfill their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Purchaser.

Whenever possible, all similar part of the works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the equipment supplied under the specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.
The equipment offered in the bid only shall be accepted for supply, with the minimum modifications as agreed/accepted.

3.7 LIMIT OF CONTRACT

All the equipment, materials and services furnished by the manufacturer shall be complete in every respect with all mountings, fitting, fixtures and standard accessories normally provided with such equipment, and needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in technical specification and unless included in the list of exclusions. The manufacturer shall supply at no extra cost to Employer any additional material/service not covered specifically but which are found to be required for fulfillment of the scope of work under specification.

3.8 PROVISIONS FOR EXPOSURE TO HOT AND HUMID CLIMATE

Outdoor equipment supplied under the specification shall be suitable for service and storage under tropical conditions of high temperature, high humidity' heavy rainfall and environment favorable to the growth of fungi and mildew. The indoor equipment located in non-air-conditioned areas shall also be of same type.

SPACE HEATERS

The heaters shall be suitable for continuous operation at 230 V as supply voltage. On –off switch and fuse shall be provided.

One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

The heaters shall be suitably designed to prevent any contact between the heater wire and the air and shall consist of coiled resistance wire centered in a metal sheath and completely encased in a highly compacted powder of magnesium oxide or other material having equal heat conducting and electrical insulation properties or they shall consist of resistance wire wound on a ceramic and completely covered with a ceramic material to prevent any contact between the wire and the air. Alternatively, they shall consist of a resistance wire mounted into a tubular ceramic body built into an envelope of stainless steel or the resistance wire is wound on a tubular ceramic body and embedded in vitreous glaze. The surface temperature of the heaters shall be restricted to a

value which will not shorten the life of the heater sheaths or that of insulated wire or other component in the compartments.

FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistance varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

Ventilation opening

In order to ensure adequate ventilation, compartments shall have ventilation openings provided with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust. Outdoor compartment openings shall be provided with shutter type blinds.

Degree of Protection

The enclosure of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall provide degree of protection as detailed here under:

a. Installed out door: IP- 55
b. Installed indoor in air conditioned area: IP-31
c. Installed in covered area: IP-52
d. Installed indoor in non air-conditioned area where possibility of entry of water is limited: IP-41.
e. For LT Switchgear (AC & DC distribution Boards) : IP-52

The degree of protection shall be in accordance with IS: 13947 (Part –I) / IEC-947 (Part-I) / IS 12063/IEC 529. Type test report for degree of protection test, on each type of the box shall be submitted for approval.

3.9 RATING PLATES, NAME PLATES AND LABELS

3.9.1 The equipment nameplate should preferably be of stainless steel. In case of aluminium, it should be at least 2mm thick.. The inscription on the nameplate shall be engraved and no punching shall be accepted except for equipment serial number and year of manufacture. These nameplates shall be black with white engraved lettering.

3.9.2 The rated current, extended current rating and rated thermal current shall be clearly indicated in the name plate in case of current transformer.

3.9.3 Rated voltage, voltage factor and intermediate voltage shall be clearly indicated on the nameplate in case of capacitor voltage transformer.

3.9.4 Name plates of cubicles and panels may be made of non-rusting metal or 3 ply lamicoid.

3.9.5 Each switch shall a clear inscription identifying its function. Switches shall also have a clear inscription of each position indication.

3.10 GALVANISING :

3.10.1 The galvanised surface shall consist of a continuous film adhering to the steel. The finished surface shall be clean and smooth, and shall be free from defects like dissolved patches, base, spot, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits,

blistered surfaces, flaking or peeling off, etc. The presence of any of these defects shall render the material liable to rejection.

3.10.2 All exposed ferrous parts shall be hot dip galvanised as per IS:2629 & IS:2633, Galvanising shall be uniform, smooth continuous and free from acid spots. Should the galvanising of the sample be found defective, the entire batch of steel shall have to be re-galvanised at Contractor's cost. The amount of zinc deposit shall be not less than 610 gms. per sq.m. of surface area and in addition, the thickness of zinc at any spot shall not be less than 85 microns and foundation bolts shall have heavier zinc coating at least 800 gram/m2.

3.10.3 . The Employer reserves the right to measure the thickness of zinc deposit by Elko meter or any other instrument acceptable to Employer and reject any component which shows thickness of zinc at any location less than 85 microns. The testing on the galvanised materials shall be carried out as per IS:2633.

3.10.4 The amount of zinc deposit over threaded portion of the bolts, nuts and screws shall not be less than 300 gms. per sq. meter of surface area. The amount of zinc deposit on washers shall not be less than 340 gms. per sq. meter of surface area. The threads having extra deposit of zinc shall be removed by die cutting after the completion of galvanising. The removal of extra zinc shall be carefully done so that threads shall have minimum deposits of zinc on them as specified.

3.11 PAINTING

The sheet steel to be painted shall be pre-treated in tanks in accordance with IS: 6005. Degreasing shall be done by alkaline cleaning. Rust and scales shall be removed by pickling with acid. After pickling, the parts shall be washed in running water. Then these shall be rinsed in slightly alkaline hot water and dried. The phosphate coating shall be "class-C" as specified in IS: 6005. The phosphated surfaces shall be rinsed and passivated prior to application of stoved lead oxide primer coating. After primer application, two coats of finishing synthetic enamel paint on panels shall be applied. Electrostatic paining shall also be acceptable. Finishing paint on outside of the panels shall be as required otherwise by the Employer. The inside of the panels shall be glossy white. Each coat of finishing shall be properly stoved. The paint thickness shall not be less than 50 microns. Finished parts shall be coated by peelable compound by spraying method to protect the finished surfaces from scratches, grease, dirt and oil spots during testing, transportation, handling and erection.

3.12 QUALITY ASSURANCE PROGRAMME

3.12.1 The Contractor shall adopt suitable quality assurance programme to ensure that the equipment and services under the scope of contract whether manufactured or performed within the Contractor's works or at his subcontractor's premises or at the Employer's site or at any other place of work are in accordance with the specifications. Such programmes shall be outlined by the Contractor and shall be finally accepted by the Employer/authorised representative after discussions before the award of the contract. The QA programme shall be generally in line with ISO-9001/IS- 14001.

A quality assurance programme of the contractor shall generally cover the following:

i. His organisation structure for the management and implementation of the proposed quality assurance programme
ii. Quality System Manual
iii. Design Control System
iv. Documentation Data Control System
v. Qualification data for Bidder's key Personnel.

vi. The procedure for purchase of materials, parts, components and selection of sub-contractor's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc.
vii. System for shop manufacturing and site erection controls including process, fabrication and assembly.
viii. Control of non-conforming items and system for corrective actions and resolution of deviations.
ix. Inspection and test procedure both for manufacture and field activities.
x. Control of calibration and testing of measuring testing equipments.
xi. System for Quality Audits.
xii. System for identification and appraisal of inspection status.
xiii. System for authorising release of manufactured product to the Employer.
xiv. System for handling storage and delivery.
xv. System for maintenance of records, and
xvi. Furnishing quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component.

3.12.2 GENERAL REQUIREMENTS - QUALITY ASSURANCE

3.12.2.1 All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of inspection/tests to be carried out by the contractor for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the contractor's responsibility to draw up and implement such programme duly approved by the Employer. The detailed Quality Plans for manufacturing and field activities should be drawn up by the Bidder and will be submitted to Employer for approval. Schedule of finalisation of such quality plans will be finalised before award.

3.12.2.2 Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Contractor's/ Sub-contractor"s/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media e.g. floppy or E-mail in addition to hard copy, for review. Once the same is finalised, hard copies shall be submitted for approval. After approval the same shall be submitted in compiled form on CD ROM.

3.12.2.3 Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Contractor's site Quality Control Organisation, during various stages of site activities starting from receipt of materials/equipment at site.

3.12.2.4 The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference documents/standards etc. will be subject to Employer's approval without which manufacturer shall not proceed.

These approved documents shall form a part of the contract. In these approved Quality Plans, Employer shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Employer's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Employer/Authorised representative in writing. All deviations to this specification, approved quality plans and

applicable standards must be documented and referred to Employer along with technical justification for approval and dis-positioning.

3.12.2.5 No material shall be despatched from the manufacturer's works before the same is accepted subsequent to predespatch final inspection including verification of records of all previous tests/inspections by Employer's Project Manager/Authorised representative and duly authorised for despatch by issuance of MDCC.

3.12.2.6 All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties, chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details.

3.12.2.7 All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Employer.

All welding/brazing procedures shall be submitted to the Employer or its authorised representative for approval prior to carrying out the welding/brazing.

3.12.2.8 All brazers, welders and welding operators employed on any part of the contract either in Contractor's/his sub-contractor's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer.

3.12.2.9 Test results or qualification tests and specimen testing shall be furnished to the Employer for approval. However, where required by the Employer, tests shall be conducted in presence of Employer/authorised representative.

3.12.2.10 For all pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. Similarly, any other statutory requirements for the equipments/systems shall also be complied with.

3.12.2.11 All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes.

3.12.2.12 No welding shall be carried out on cast iron components for repair.

3.12.2.13 Unless otherwise proven and specifically agreed with the Employer, welding of dissimilar materials and high alloy materials shall be carried out at shop only.

3.12.2.14 All non-destructive examination shall be performed in accordance with written procedures as per International Standards; The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination). NDT shall be recorded in a report which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job.

3.12.2.15 For components/equipment procured by the contractors for the purpose of the contract, after obtaining the written approval of the Employer, the contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the subcontractor shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's

quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc.

Such quality plans of the successful vendors shall be finalised with the Employer and such approved Quality Plans shall form a part of the purchase order/contract between the Contractor and sub-contractor. Within three weeks of the release of the purchase orders/contracts for such bought out items/components, a copy of the same without price details but together with the detailed purchase specifications, quality plans and delivery conditions shall be furnished to the Employer on the monthly basis by the Contractor.

3.12.2.16 Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Contractor's or their sub vendor's quality management and control activities. The contractor shall provide all necessary assistance to enable the Employer carry out such audit and surveillance.

3.12.2.17 The contractor shall carry out an inspection and testing programme during manufacture in his work and that of his sub-contractor's and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Contractor shall carry out all tests/inspection required to establish that the items/equipments conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan.

3.12.2.18 Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Employer to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc.

3.12.2.19 For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.

3.12.2.20 Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Employer/ authorised representative.

3.12.2.21 Burn in and Elevated Temperature Test Requirement for Electronics solid State Equipment

a) All solid state electronic systems/equipment shall be tested as a complete system/equipment with all devices connected for a minimum of 168 hours (7 Days) continuously under energized conditions prior to shipment from manufacturing works, as per the following cycle.

b) Elevated Temperature Test Cycle

During the elevated temperature test which shall be for 48 hours of the total 168 hours of testing, the ambient temperature shall be maintained at 50 deg. C. The equipment shall be interconnected with devices which will cause it to repeatedly perform all operations it is expected to perform in actual service with load on various components being equal to those which will be experienced in actual service.

During the elevated temperature test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and inside temperature in the zone of highest heat dissipating components/modules shall be monitored. The temperature rise inside the cubicle should not exceed 10 deg.C above the ambient temp. at 50 deg.C.

c) Burn in Test Cycle

The 48 hours elevated temperature test shall be followed by 120 hours of burn in test as above except that the temperature shall be reduced to the ambient temperature prevalent at that time.

During the above tests, the process I/O and other load on the system shall be simulated by simulated inputs and in the case of control systems; the process which is to be controlled shall also be simulated. Testing of individual components or modules shall not be acceptable.

In case the Contractor/ sub-contractor is having any alternate established procedure of eliminating infant mortile components, the detail procedures followed by the Contractor/ sub- contractor along with the statistical figures to validate the alternate procedure to be forwarded.

The Contractor/Sub-contractor shall carry out routine test on 100% item at contractor/sub-contractor's works. The quantum of check/test for routine & acceptance test by employer shall be generally as per criteria/sampling plan defined in referred standards. Wherever standards have not been mentioned quantum of check/test for routine / acceptance test shall be as agreed during detailed engineering stage.

3.12.3 QUALITY ASSURANCE DOCUMENTS

The Contractor shall be required to submit two hard copies and two sets on CDROM of the following Quality Assurance Documents as identified in respective quality plan with tick ( ) mark within three weeks after despatch of the equipment.

3.12.3.1 Typical contents of Quality Assurance Document are as below:-

i) Quality Plan,
ii) Material mill test reports on components as specified by the specification and approved Quality Plans.
iii) Factory test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans.
iv) Type test report (wherever applicable).
v) Non-destructive examination results /reports including radiography interpretation reports.
Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment.
vi) Heat Treatment Certificate/Record (Time- temperature Chart)
vii) All the accepted Non-conformance Reports (Major/Minor) / deviation, including complete technical details / repair procedure)Verification sketches, if used and methods used to verify that the inspection and testing points in the Quality Plan were performed satisfactorily
viii) CHP / Inspection reports duly signed by the Inspector of the Employer and Contractor for the agreed Customer Hold Points.
ix) Certificate of Conformance (COC) whoever applicable.
x) MDCC

3.12.3.2 Similarly, the contractor shall be required to submit two hard copies and two sets on CD ROM of Quality Assurance Documents (in line with above) pertaining to field activities as per Approved Field Quality Plans and other agreed manuals/ procedures, prior to commissioning of individual system.

3.12.3.3 Due to the large variety of equipment items, it is always possible to adapt the content of the quality document to better match the particularities of any equipment. This shall be done in agreement with the Supplier and the Inspector.

The Quality Document file shall be progressively completed by the Supplier's sub- supplier to allow regular reviews by all parties during the manufacturing.

Each quality document shall have a project specific Cover Sheet bearing name & identification number of equipment and including an index of its contents with page control on each document.

3.12.3.4 Before shipping any equipment, the Supplier shall make sure that the corresponding quality document or in the case of protracted phased deliveries, the applicable section of the quality document file is completed. The supplier will then notify the Inspector regarding the readiness of the quality document (or applicable section) for review.

i) If the result of the review carried out by the Inspector of the Quality document (or applicable section) is satisfactory. The Inspector shall stamp the quality document (or applicable section) for release.

ii) If the quality document is unsatisfactory, the Supplier shall endeavour to correct the incompleteness, thus allowing finalizing the quality document (or applicable section) by time compatible with the requirements as per contract documents. When it is done, the quality document (or applicable section) is stamped by the Inspector.

iii) If a decision is made to ship equipment, whereas all outstanding actions cannot be readily cleared for the release of the quality document by the time as per contract documents (or finalization of the applicable section of the quality document within one month as per corresponding shipment date).The supplier shall immediately, upon shipment of the equipment, send a copy of the quality document Review Status (signed by the Supplier Representative) to the Inspector and notify of the committed date for the completion of all outstanding actions & submission. The Inspector shall stamp the quality document for applicable section when it is effectively completed.

The final quality document will be compiled and issued at the final assembly place of equipment before shipment.

3.12.3.5 TRANSMISSION OF QUALITY DOCUMENTS

As a general rule, two hard copies of the quality document and Two CD ROMs shall be issued to the Employer not later than 1 month after the delivery date for the corresponding equipment. One set of quality document shall be forwarded to Corporate Quality Assurance Department and other set to respective Site.

For the particular case of phased deliveries, the complete quality document to the Employer shall be issued not later than 1 month after the date of the last delivery similarly as stated above.

3.13 TYPE TESTING , INSPECTION, TESTING & INSPECTION CERTIFICATE

3.13.1 The word ‘Inspector’ shall mean the Project Manager and/or his authorised representative and/or an outside inspection agency acting on behalf of the Employer to inspect and examine the materials and workmanship of the works during its manufacture or erection.

3.13.2 The Project Manager or his duly authorised representative and/or an outside inspection agency acting on behalf of the Employer shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Contractor shall obtain for the Project Manager and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works.

3.13.3 The Contractor shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Contractor's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the contractor may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies.

3.13.4 The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Contractor shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract.

3.13.5 When the factory tests have been completed at the Contractor's or subcontractor's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Contractor's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Employer to accept the equipment should it, on further tests after erection be found not to comply with the contract.

3.13.6 In all cases where the contract provides for tests whether at the premises or works of the Contractor or any sub-contractor, the Contractor, except where otherwise specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorised representatives to carry out effectively such tests on the equipment in accordance with the Contractor and shall give facilities to the Project Manager/Inspector or to his authorised representative to accomplish testing.

3.13.7 The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the contract.

3.13.8 To facilitate advance planning of inspection in addition to giving inspection notice as per Clause 3.03.00, the Contractor shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.

3.13.9 All inspection, measuring and test equipments used by contractor shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Contractor shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by NTPC. Wherever asked specifically, the contractor shall re-calibrate the measuring/test equipments in the presence of Project Manager / Inspector.

3.14 PACKAGING & PROTECTION

3.14.1 Packing, Marking and shipping

The packing and shipping shall be carried out in accordance with the standard practice of Contractor and with the following additional requirements:

a) The equipment shall be prepared in such a manner as to protect the equipment from damage or deterioration during shipping or storage. The shipments can be exposed to heavy rains, hot sun, high humidity and sudden extreme changes of temperature. The equipment shall be packed and shipped so as to protect it from all such conditions and any other abnormal conditions, generally expected during shipping & storage.

b) The metallic containers, if any, shall be considered as the property of the Contractor and he will be allowed to remove them from site once the contents are unpacked, inspected, documented and placed in temporary storage or in final position.

c) The equipment shall be shipped in such a manner as to facilitate unloading, handling and storage en-route and at the site. The Contractor shall provide lifting lugs and special lifting devices for proper handling and erection.

d) The Contractor shall be liable for any damage or loss resulting due to careless, improper, poor or insufficient packing and handling.

e) Spare parts and spare equipment shall be packed separately in containers adequate for long term storage, plainly marked "Spare Parts Only". They shall be crated individually or in kits to be used in one single renewal or overhaul operation. Other spare part kits shall not be disturbed when using one set or kit.

f) The Contractor shall at all times protect and preserve from damage, loss, corrosion and all other forms of damage, all parts of the works.

3.14.2 Transportation

a) The Contractor shall make a careful examination of access rail/roadways to the site in order to confirm the practical maximum transport weight and dimensions as well as a careful examination of the ports of disembarkation particularly with respect to the capacity of the cranes installed and access roads.

b) All instruments and computer/microprocessor based equipment imported into India from overseas for the purpose of this contract shall be air freighted to the nearest possible point and further by rail/road taking due precautions as per manufacturer's recommendations. Employer shall have the right to decide the items that should be air freighted and Employer's decision shall be binding on Contractor.

3.14.3 Insurance

a) The Contractor shall insure all shipments and works at his own expense for not less than the full replacement cost plus any additional cost for accelerated manufacturing of the replacement parts.

b) Loss or the damage to equipment during shipping or transportation to the site(s) or otherwise shall not constitute groups for claims for extension in time or for extra

payment.

3.14.4 Storage of Equipment

a) The Contractor shall provide and construct adequate storage sheds for proper storage of equipment. Sensitive equipment shall be stored indoors. All equipment during storage shall be protected against damage due to act of nature or accidents. The storage instructions of the equipment manufacturers shall be strictly adhered to.

b) The necessary transport packing shall be removed as soon as possible after receipt of equipment at the work site(s).

3.15 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS

3.15.1 The material of clamps and connectors shall be Aluminium alloy casting conforming to designation A6 of IS:617 for connecting to equipment terminals and conductors of aluminium. In case the terminals are of copper, the same clamps/connectors shall be used with 2mm thick bimetallic liner.

3.15.2 The material of clamps and connectors shall be Galvanised mild steel for connecting to shield wire.

3.15.3 Bolts, nuts and plain washers shall be hot dip galvanised mild steel for sizes M12 and above. For sizes below M12, they shall be electro-galvanised mild steel. The spring washers shall be electro-galvanised mild steel.

3.15.4 All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be rounded off to meet specified corona and radio interference requirements.

3.15.5 They shall have same current rating as that of the connected equipment. All current carrying parts shall be at least 10 mm thick. The connectors shall be manufactured to have minimum contact resistance.

3.15.6 Flexible connectors, braids or laminated strips shall be made up of copper/aluminium.

3.15.7 Current rating and size of terminal/conductor for which connector is suitable shall be put on a suitable sticker on each component which should last at least till erection time.

3.16 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES & MARSHALLING BOXES FOR OUTDOOR EQUIPMENT.

3.16.1 All types of control cabinets, junction boxes, marshalling boxes, lighting panels, terminal boxes, operating mechanism boxes, Kiosks etc. shall generally conform to IS:5039, IS:8623 and IEC:439 as applicable.

3.16.2 They shall be of painted sheet steel or aluminium. The thickness of sheet steel shall be 2mm cold rolled or 2.5mm hot rolled. The thickness of aluminium shall be 3mm and shall provide rigidity. Top of the boxes shall be sloped towards rear of the box. The paint shall be of grey RAL 9002 on the outside and glossy white inside. However, the junction and switch boxes shall be of hot dip galvanised sheet steel of 1.6mm thickness.

3.16.3 The cabinets/boxes/kiosks/panels shall be free standing or wall mounting or pedestal mounting type. They shall have hinged doors with padlocking arrangement. All doors, removable covers and plates shall be gasketed all around with neoprene gaskets.

3.16.4 The degree of protection of all the outdoor boxes shall not be less than IP 55 as per IS 2147.

3.16.5 The cable entry shall be from bottom, for which removable gasketed cable gland plates shall be provided.

3.16.6 Suitable 240V, single phase, 50Hz ac heaters with thermostats controlled by switch and fuse shall be provided to maintain inside temperature 10deg. above the ambient.

3.16.7 The size of enclosure and the layout of equipment inside shall provide generous clearances. Each cabinet/box/kiosk/panel shall be provided with a 15A, 240V ac, 2 pole, 3 pin industrial grade receptacle with switch. For incoming supply, MCB of suitable rating shall be provided. Illumination of each compartment shall be with door operated incandescent lamp. All control switches shall be of rotary switch type.

3.16.8 Each cabinet/box/kiosk/panel shall be provided with two earthing pads to receive 75mmx12mm GS flat. The connection shall be bolted type with two bolts per pad. The hinged door shall be connected to body using flexible wire. The cabinets/boxes/kiosks/panels shall also be provided with danger plate, and internal wiring diagram pasted on inside of the door. The front label shall be on a 3mm thick plastic plate with white letters engraved on black background

3.17 TERMINAL BLOCKS

3.17.1 They shall be non-disconnecting stud type of extensible design equivalent to Elmex type CAT-M4.

3.17.2 The terminal blocks shall be of 1100 V grade, and rated to continuously carry maximum expected current. The conducting part shall be tinned or silver plated.

3.17.3 They shall be of moulded, non-inflammable thermosetting plastic. The material shall not deteriorate with varied conditions of temperature and humidity. The terminal blocks shall be fully enclosed with removable covers of transparent, non-deteriorating plastic material. Insulating barriers shall be provided between the terminal blocks so that the barriers do not hinder the wiring operation without removing the barriers.

3.17.4 The terminals shall be provided with marking tags for wiring identification.

3.17.5 Unless otherwise required (expected current rating) or specified, terminal blocks shall be suitable for connecting the following conductors on each side: All CT & VT circuits - Min. four 2.5 sq.mm. Copper flexible conductor AC & DC power supply -Two 16 sq.mm. Aluminium conductor circuits other control circuits - Min. two 2.5 sq.mm. copper flexible conductor

The terminal blocks for CT and VT secondary leads shall be provided with test links and isolating facilities. CT secondary leads shall also be provided with short circuiting and earthing facilities.

3.18 Wiring

3.18.1 All wiring shall be carried out with 1100 V grade stranded copper wires. The minimum size of the stranded conductor used for internal wiring shall be as follows:

a) All circuits except CT circuits 2.5 sq.mm
b) CT circuits 4 sq. mm (minimum number of strands shall be 3 per conductor).

3.18.2 All internal wiring shall be securely supported, neatly arranged readily accessible and connected to equipment terminals and terminal blocks.

3.18.3 Wire terminations shall be made with solder-less crimping type of tinned copper lugs which firmly grip the conductor and insulation. Insulated sleeves shall be provided at all the wire terminations. Engraved core identification plastic ferrules marked to correspond with the wiring

diagram shall be fitted at both ends of each wire. Ferrules shall fit tightly on the wires shall not fall off when the wires and shall not fall off when the wire is disconnected from terminal blocks.

3.18.4 All wires directly connected to trip circuit breaker shall be distinguished by the addition of a red coloured unlettered ferrule. Number 6 & 9 shall not be included for ferrules purposes.

3.18.5 All terminals including spare terminals of auxiliary equipment shall be wired up to terminal blocks. Each equipment shall have its own central control cabinet in which all contacts including spare contacts from all poles shall be wired out. Inter-pole cabling for all equipment's shall be carried out by the Contractor.

3.19 CABLE GLANDS AND LUGS

3.19.1 Cable glands shall be Double compression type, tinned/Nicked plated (coating thickness not less than 20 microns in case of tin and 10 to 15 microns in case of nickel) brass cable glands for all power and control cables. They shall provide dust and weather proof terminations. They shall comprise of heavy duty brass casting, machine finished and tinned to avoid corrosion and oxidation. Rubber components used in cable glands shall be neoprene and off tested quality. Required number of packing glands to close unused openings in gland plates shall also be provided.

3.19.2 The cable glands shall be tested as per BS: 6121. The cable glands shall also be duly tested for dust proof and weather proof termination.

3.19.3 Cables lugs shall be tinned copper solder less crimping type conforming to IS: 8309 and 8394 suitable for aluminium or copper conductor (as applicable). The cable lugs shall suit the type of terminals provided. The cable lugs shall be of Dowell make or equivalent.

3.20 CONDUITS, PIPES AND ACCESSORIES

3.20.1 The Contractor shall supply and install all rigid conduits, mild steel pipes, flexible conduits, Hume pipes, etc. including all necessary sundry materials, such as tees, elbows, check nuts, bushing reduces, enlargers, wooden plugs, coupling caps, nipples, gland sealing fittings, pull boxes, etc.

3.20.2 Rigid conduits shall be flow-coat metal conduits of Nagarjuna Coated Tubes or equivalent make. The outer surface of the conduits shall be coated with hot-dip zinc and chromate conversion coatings. The inner surface shall have silicone epoxy ester coating for easy cable pulling. Mild steel pipes shall be hot-dip galvanised. All rigid conduits/ pipes shall be of a reputed make.

3.20.3 Flexible conduits shall be heat-resistant lead coated steel, water-leak, fire and rust proof, and be of PLICA make or equivalent.

3.21 MOTOR CONTROL CENTRE

3.21.1 The 415 Volt motor control centres (if provided separately) shall conform to the requirements for boxes/cabinets/kiosks. They shall be fixed type, shall be fully sectionalised and shall be equipped with load break switches. Motor feeders shall be provided with isolating switch fuse unit and Contractor with thermal overload relay and single phase protection. The motor Contractor shall have one normally open auxiliary contact for alarm purposes. The motor control circuit shall be independent from all other control circuits.

3.21.2 Isolating Switches

The incoming power supply isolating switch operation handle shall be interlocked with the control cabinet door as to prevent opening of door when main switch is closed. Device for by passing the door interlock shall also be provided. Switch handle shall have provision for locking in both fully open and fully closed positions.

3.21.3 Fuses

All fuses shall be of the HRC cartridge type, conforming to IS: 2208 and suitable to mount on plugin type of fuse bases. Fuses shall be provided with visible operation indicators to show that they have operated. All accessible live connections shall be adequately shrouded, and it shall be possible to change fuses with the circuit alive, without danger of contact with live conductor. Insulated fuse pulling handle shall be supplied with each control cabinet.

3.22 MOTORS

3.22.1 Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall conform to type tests and shall be subjected to routine tests as per applicable standards.

3.22.2 Enclosures

a) For motors to be installed outdoor, the motor enclosure shall have degree of protection IP: 55. For motors to be installed indoor, i.e. inside a box, the motor enclosure shall be dust proof equivalent to IP: 44.

b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.

c) Motors shall have drain plugs so located that they will drain water resulting condensation or other causes from all pockets in the motor casing.

d) Motors weighing more than 25 kg shall be provided with eyebolts, lugs or other means or facility for lifting.

3.22.3 Operational Features :

a) Continuous motor ratings (name plate rating) shall be at least suitable for the driven equipment at design duty operating point of driven equipment that will arise in service.

b) Motors shall be capable of giving rated output without reduction in the expected life span when operated continuously in the given system.

3.22.4 Starting Requirements

a) All induction motors shall be suitable for full voltage direct on-line starting. These shall be capable of starting and accelerating to the rated speed along with the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops.

b) Motors shall be capable of withstanding the electro-dynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.

c) The locked rotor current shall not exceed six(6) times the rated full load current for all motors subject to tolerance given in IS:325.

d) Motors when started with driven equipment imposing full staring torque and supply voltage conditions specified shall be capable of withstanding at least two successive starts from cold condition at room temperature and one start from hot

condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.

e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by a least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Contractor shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speeds lower than 20% and open for speeds above 20% of the rated. The speed switch shall be capable of withstanding 120% of the rated speed in either directions of rotation.

3.22.5 The maximum permissible temperature rise over the ambient temperature shall be within the limits specified in IS: 325 (for 3 phase induction motors) after adjustment due to increased ambient temperature specified.

3.22.6 The double amplitude of motor vibration shall be within the limits specified in IS: 729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.

3.22.7 All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes.

3.23 AUXILIARY SWITCH

The auxiliary switch shall conform of following type tests:

a) Electrical endurance test - A minimum of 1000 operations for 2A. D.C. with a time constant greater than or equal to 20 milliseconds with a subsequent examination of mV drop/ visual defects/ temperature rise test.

b) Mechanical endurance test - A minimum of 5000 operations with a subsequent checking of contact pressure test/ visual examination

c) Heat run test on contacts

d) IR/HV test, etc.

3.24 LAMPS AND SOCKETS

3.24.1 Lamps:
All incandescent lamps shall use a socket base as per IS-1258, except in the case of signal lamps.

3.24.2 Sockets
All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

3.24.3 Hand Lamp:

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

3.25 Switches and Fuses:

Each control panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signaling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with switch-fuse units.

Selection of the main and sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

All fuses shall be of HRC cartridge type conforming to IS 9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal Protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

All control switches shall be of rotary type. Toggle/piano switches shall not be accepted.

3.26 BUSHINGS, HOLLOW COLUMN INSULATORS, SUPPORT INSULATORS

3.26.1 Bushings shall be manufactured and tested in accordance with IS: 2099 & IEC: 137 while hollow column insulators shall be manufactured and tested in accordance with IEC 233/IS 5284. The support insulators shall be manufactured and tested as per IS: 2544 / IEC 168/IEC 273. The insulators shall also conform to IEC 815 as applicable.

Support insulators/ bushings/ hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

3.26.2 Porcelain used shall be homogenous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified, tough and impervious to moisture. Hollow porcelain should be in one integral piece in green & fired stage.

3.26.3 Glazing of the porcelain shall be uniform brown in colour, free form blisters, burns and other similar defects.

3.26.4 When operating at normal rated voltage there shall be no electric discharge between conductor and insulators which would cause corrosion or injury to conductors or when operating at normal rated voltage.

3.26.5 The design of the insulator shall be such that stresses due to expansion and contraction in any part of the insulator shall be lead to deterioration. All ferrous parts shall be hot dip galvanised.

3.26.6 Contractor shall make available data on all the essential features of design including the method of assembly of shells and metal parts, number of shells per insulator, the manner in which mechanical stresses are transmitted through shells to adjacent parts, provision for meeting expansion stresses, results of corona and thermal shock tests, recommended working strength and any special design or arrangement employed to increase life under service conditions.

3.26.7 Post type insulators shall consist of a porcelain part permanently secured in metal base to be mounted on supporting structures. They shall be capable of being mounted upright. They shall be designed to withstand all shocks to which they may be subjected to during operation of the associated equipment.

3.26.8 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps, the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

3.26.9 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued; porcelain parts by grinding and metal parts by machining. Insulator/ bushing design shall be such as to ensure a uniform compressive pressure on the joints.

3.26.10 Bushings, hollow column insulators and support insulators shall conform to type tests and shall be subjected to routine tests and acceptance test/ sample test in accordance with relevant standards.

3.26.11 Insulator shall also meet requirement of IEC - 815 as applicable, having alternate long & short sheds.

3.27 TYPE, ROUTINE & ACCEPTANCE TESTS:

All equipment to be supplied shall be of type tested design. During contract stage, bidder shall submit for Owner's approval the reports of all the type tests listed in specification/ IS/ IEC and carried out within last ten years from the date 12.01.2015. These reports should be for the test conducted on the equipment similar to those proposed to be supplied under this contract and the tests should have been either conducted at an independent laboratory or should have be witnessed by a client.

However if contractor is not able to submit report of the type tests conducted within ten years from the date 12.01.2015 or in the case of type test reports are not found to be meeting the specification requirements, the bidder shall conduct all such tests under this contract at no additional cost to the owner either at third party lab or in presence of client/ owners representative and submit the reports for approval.

All acceptance and routine tests as per the specification and relevant standards shall be carried out. Charges for these shall be deemed to be included in the equipment price.

The type test reports once approved for any projects shall be treated as reference. For subsequent projects of NTPC, an endorsement sheet will be furnished by the manufacturer confirming similarity and "No design change". Minor changes if any shall be highlighted on the endorsement sheet.

Bidder's Name: .....

GTP (AC KIOSK)

12.33.0 **AC KIOSK FOR 132 KV SWITCHYARD**

a) Name of manufacturer .....

b) Dimensions of Kiosk .....

c) Colour .....

d) IP class .....

e) Material of Sandwitch panels .....

f) Manufacturing process .....

g) Thickness of inner-side steel sheet .....

h) Thickness of outer-side steel sheet .....

i) Thickness of hot dip galvanized outer-bottom steel sheet

j) Thickness of Polyster pre coat .....

k) Characteristics of filler materials

i) Thickness .....

ii) Density .....

iii) Compressive strength .....

iv) Tensile strength .....

v) Bending strength .....

vi) Adhesion strength .....

vii) Dimensional stability .....

viii) Temperature range .....

ix) Thermal conductivity .....

x) Fire resistance .....

Bidder's Name: .....

xi) Water absorbtion .....

xii) Vapour permeability .....

xiii) Self extinguishing .....

xiv) Bio degradable .....

l) Load bearing capacity of floor .....

m) Lux Level .....

n) Smoke detection system .....

o) Door locking arrangement .....

AIR CONDITIONING SYSTEM

a) Name of manufacturer

i) Compressor .....

ii) Other components .....

b) Power supply .....

c) No of air conditioners per Kiosk .....

d) type of controller for operation .....

e) redundancy of air conditioning units .....

f) Availability of hot standby features of AC units .....

g) Range of temperature control for Kiosk.....

h) Refrigerant materials .....

i) Accessibility of units of maintenance.....

j) Compressor .....

a) Type .....

b) Design Life .....

c) Continuous run time without failure .....

Bidder's Name: .....

d) Noise level(db) .....

e) Cabinet .....

f) Dimensions .....

g) Material .....

h) Colour .....

k) Material of evaporator coil .....

l) Material of condenser coil .....

m) Material of Return grill .....

n) Type of evaporator blower filter. .....

SECTION-5
CHECK LIST FOR INFORMATION TO BE FURNISHED WITH OFFER
RETURN THIS CHECKLIST AS PART OF THE OFFER DULY SIGNED

The offer may not be considered if the following information and this Checklist are not enclosed with the Offer.

BHEL ENQUIRY. NO:
BIDDER OFFER REFERENCE:
A)

(1)	(2)	(3)	(4)	(5)
S.No.	**Parameters**	**Data**	**Yes / No**	**Remarks in case reply in Col (4) is *NO***
1.0	**Applicable Standard**	Latest IS 13947(Part 1), IS 5039, IS 8623, IEC 60439, IS 13703 (All Parts), IS 12436 (requirement of grade PUR1)		
2.0	**Size (**L x B x H)	1. Type-A: 4.5m x 3.5m x 3m – 3 Nos. 2. Type-B: 6.5m x 3.5m x 3m – 3 Nos.		
3.0	**Walls /Roof**			
3.1	Panel Thickness & Material	80mm Polyurethane Foam (PUF)		
3.2	Cladding	**i)** Inner 0.8mm polyester Precoated cold rolled Steel Sheet		
		ii) Outer 0.6mm polyester Precoated cold rolled Steel Sheet		
3.3	Roof Slope	1 in 50 one side with 100 mm overhung on all sides		
3.4	Roof Design Load	200 kg/m^2		
4.0	**Floor**			
4.1	Panel Thickness	80mm Polyurethane Foam (PUF)		
4.2	Cladding	**i)** Inner 0.8mm Precoated Steel Sheet		
		ii) Outer 1.0mm hot dip Galvanised Steel Sheet		
4.3	Additional Floor	18mm. Particle Board with Anti-static PVC Flooring		
4.4	Floor Design Load	700 kg/m^2		
4.5	Reinforcement	ISCM Floor Grid below the PUF Floor Panels		
5.0	**Doors**			
5.1	Type & Size	**i)** Main Door - 1200mm (W) x 2500mm(H) – 1 No		
		ii) Emergency Exit Door - 750mm (W) x 2100mm (H)-1 No		
5.2	Door Profile	Steel Extrusions		
5.3	Opening	**i)** Main Door Openable from Outside (Door flap open outside)		
		ii) Emergency Door Openable from Inside (Door flap open outside)		

(1)	(2)	(3)	(4)	`(5)
S.No.	**Parameters**	**Data**	**Yes / No**	**Remarks in case reply in Col (4) is *NO***
5.4	Door Gasketting	Neoprene based rubber gasket		
6.0	**PUF Material Property**			
6.1	Thickness	78.6mm		
6.2	Density	40kg.± 2kg/m^3 (CFC Free)		
6.3	Compressive Strength	1.2kg./cm^2		
6.4	Tensile Strength	3.6kg / m^2		
6.5	Bending Strength	4kg / m^2		
6.6	Adhesions Strength	2.9kg./m^2		
6.7	Dimension Stability	At - 25^{0}C : 0.1% ; at 38^{0}C : 0.1%, and at more than 38^{0}C : 0.4%		
6.8	Temperature Range	-15^{0}C to 95^{0}C		
6.9	Thermal Conductivity	0.02 kcal/hr/m/^{0}C		
6.10	Fire Resistance	As per BS - 4735, Horizontal Burn < 125mm		
6.11	Vapour Permeability	0.08/0.12g/hr/m^2		
6.12	Self Extinguishing	Yes		
6.13	Water absorption	0.2%@100%RH		
6.14	Over all Dimensional Tolerance	± 10mm		
7.0	**Colour Shade of Kiosk**	RAL – ~~9003/~~ 9002 ***(* To be finalised during detailed engineering)***		
8.0	**MS (Painted /Galvanised) Structural Staircase**	Provided		
9.0	**Air Conditioner**			
9.1	Minimum Capacity	1. 2 x 2TR- 1NO. (for Type-A, AC Kiosk) 2. 2 x 2TR- 2NOS. (for Type-B, AC Kiosk)		
9.2	Power Supply	415V, 3Ph , 50HZ		
9.3	Compressor Type	Hermitically sealed Scroll type		
9.4	Controller	Micro Processor Control		
10.0	**Illumination**			
10.1	Nominal Voltage	240 Volts		
10.2	Power Factor	≥0.90		
10.3	Lux level inside kiosk	Minimum 350 Lux at floor level		
10.4	One lighting fixture complete with luminaries and wiring just outside the kiosk on each of main & emergency exit doors	Provided		
(1)	**(2)**	**(3)**	**(4)**	**(5)**

S.No.	Parameters	Data	Yes / No	Remarks in case reply in Col (4) is *NO*
11.0	**Fire Alarm Panel & Smoke Detector system**	2 zone microprocessor based fire alarm panel and Ionization Type Smoke Detectors.		
12.0	**Portable Fire Extinguisher**	4.5kG CO_2 Type Portable Fire Extinguisher- 1 No.		
13.0	**Alarm signals to be wired to SAS (BCU Panel)**	1) AC-1 in trouble		
		2) AC-2 in trouble		
		3) Room Temp High alarm		
		4) Fire Alarm		
		5) Aux Supply-1 Fail alarm (MCB Trip/ Off)		
		6) Aux Supply-2 Fail alarm (MCB Trip/ Off)		
14.0	Necessary temperature transducer (along with all accessories)	Provided		
15.0	Degree of Protection	IP 55		
16.0	**Proto Testing**	To be performed on one Type of kiosk as per procedure mentioned in Clause No. 3 of Annexure-A of Section-1		
17.0	Installation & Erection at site of the supplied AC Kiosk	Included in scope of this tender		
18.0	**Provision of remote control of air conditioning system from SAS (BCU Panel)**	Provided		
19.0	Auto-changeover arrangement including timers at Incomer of AC Kiosk	Provided		

B)

(1)	(2)	(3)
S.No.	**Description**	**Confirmation of Supplier**
1.	Bidder to confirm that all drawings / data sheets/QP/ valid type tests reports/ all relevant information shall be submitted to BHEL for organising approval of ultimate customer.	

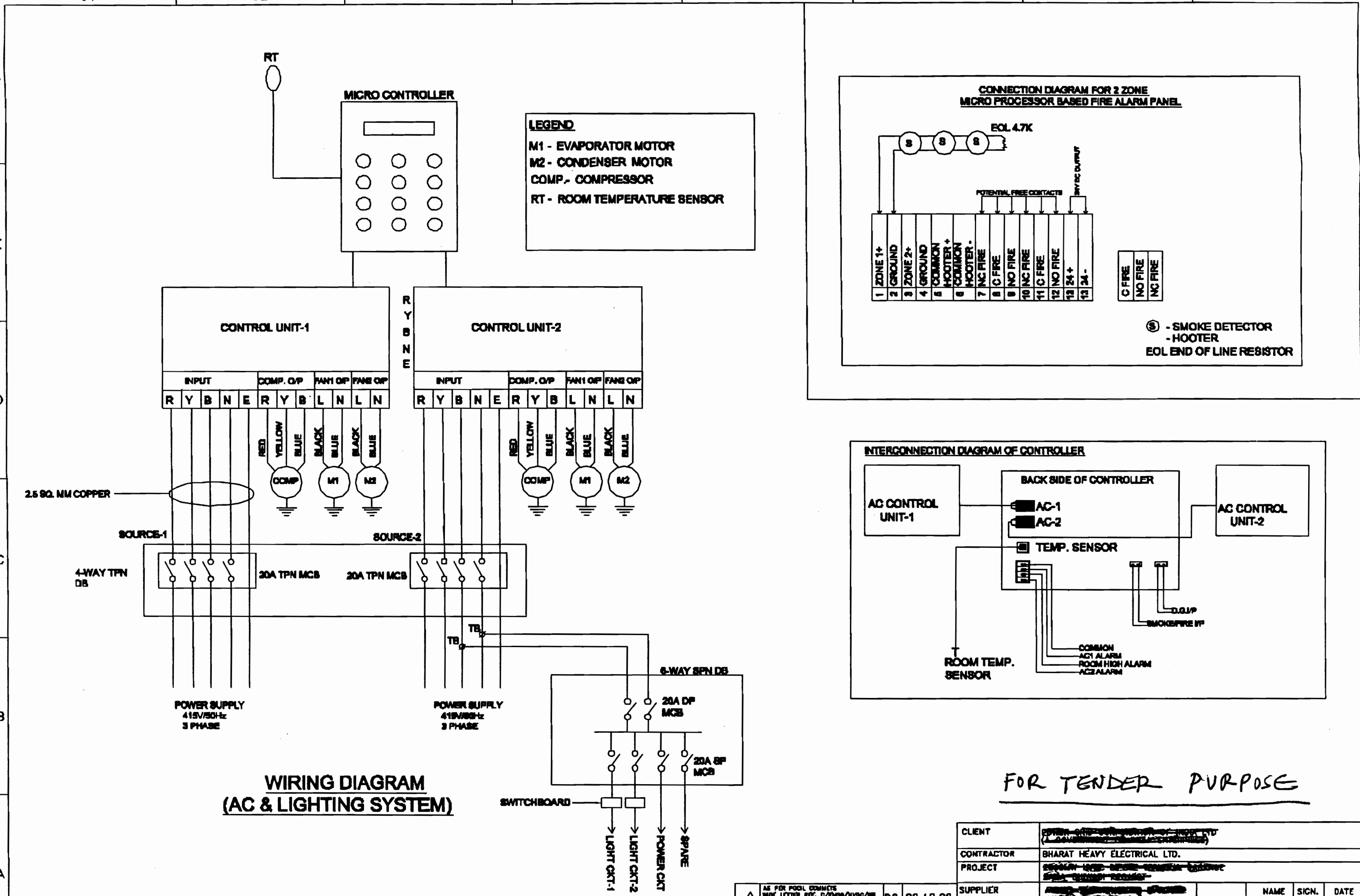
Date:

Signature of the authorized representative of Bidder

Company Seal

SECTION-6

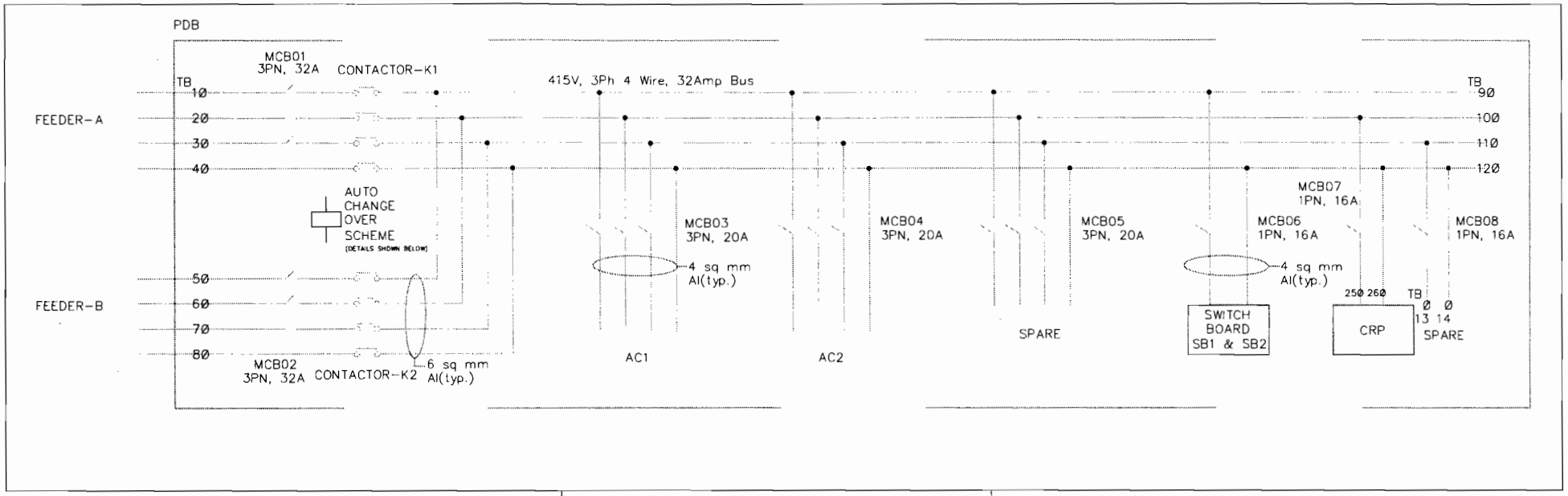
ENCLOSURE

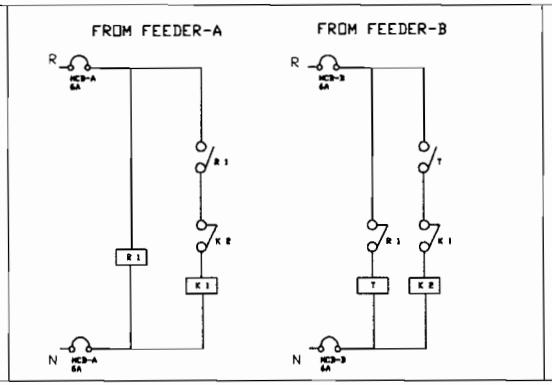


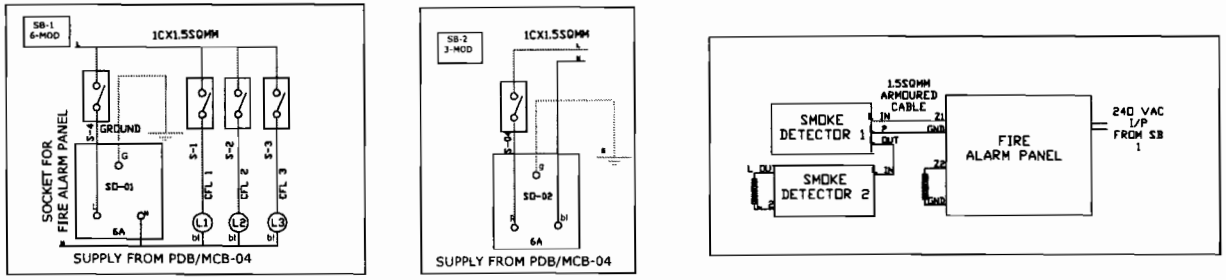
RV. NO.	DESCRIPTION	BY	DATE
⚠	AS PER POOL COMMENTS [redacted]	DC	02.12.08
00	FIRST SUBMISSION	DC	05.09.08

CLIENT	[redacted]
CONTRACTOR	BHARAT HEAVY ELECTRICAL LTD.
PROJECT	[redacted]
SUPPLIER	[redacted]
DRAWING TITLE	WIRING DIAGRAM FOR AC KIOSK
DRAWING NO.	[redacted]

	NAME	SIGN.	DATE
DRAWN	[redacted]		02.12.08
CHECKED	[redacted]		02.12.08
APPROVED	[redacted]		02.12.08
SCALE N.T.S		REV. 01 SHEET 14 OF 14	

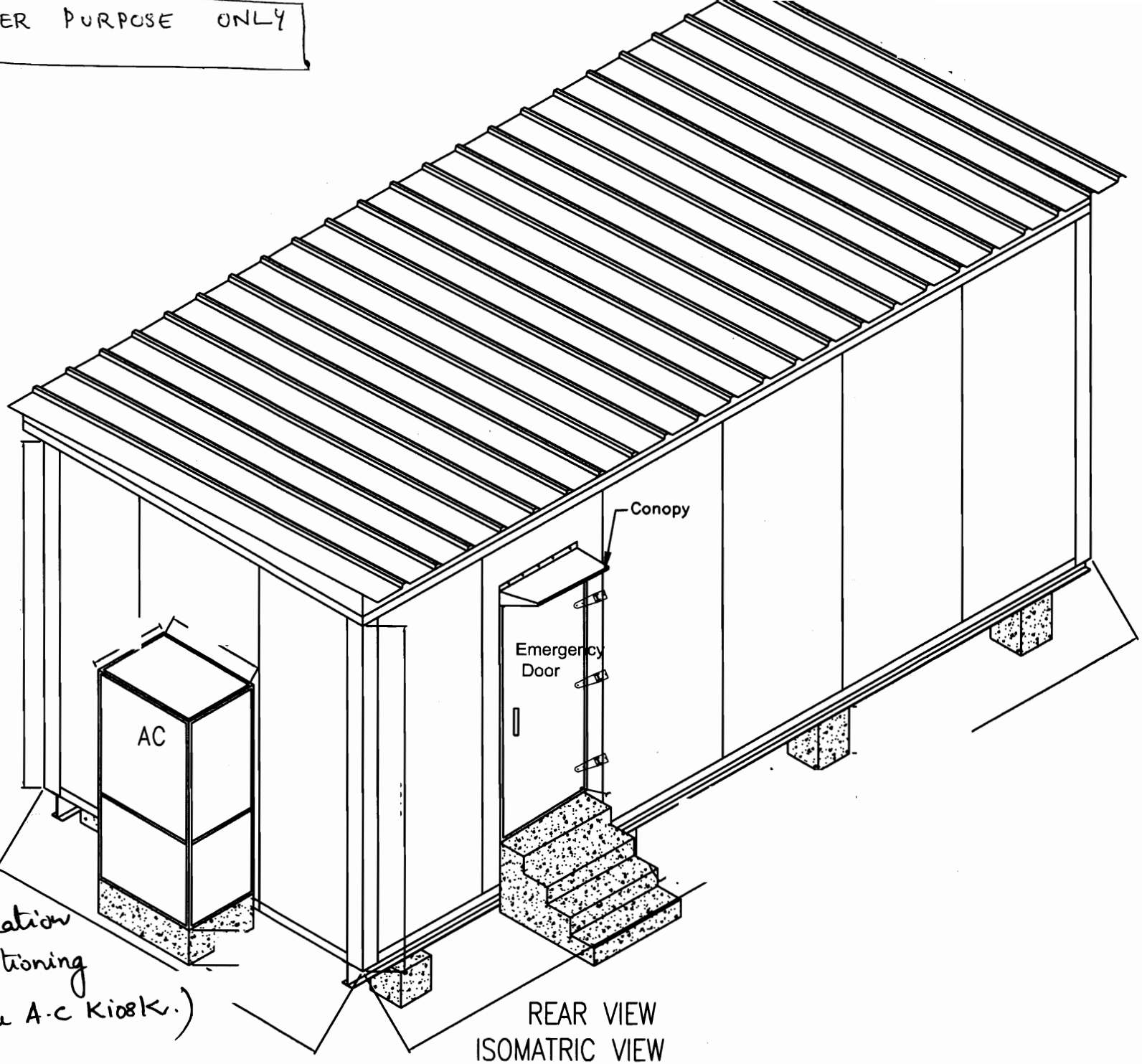






FOR TENDER PURPOSE ONLY

FOR TENDER PURPOSE ONLY



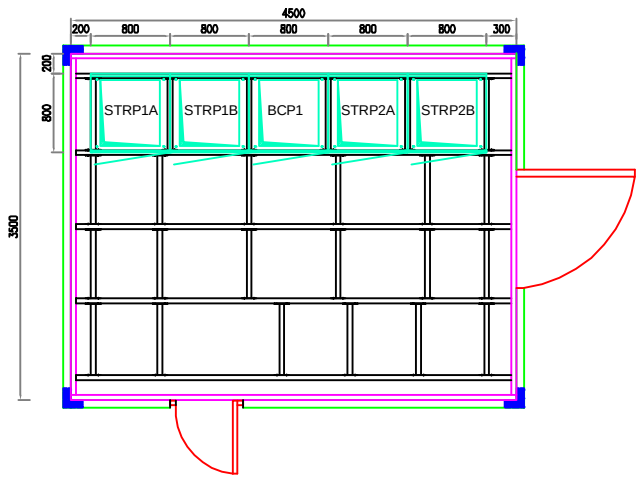
(Typical location of Air Conditioning Unit on the A.C Kiosk.)

REAR VIEW
ISOMATRIC VIEW

TYPICAL SKETCH FOR PANEL PLACEMENT IN AC KIOSK

FOR TENDER PURPOSE ONLY

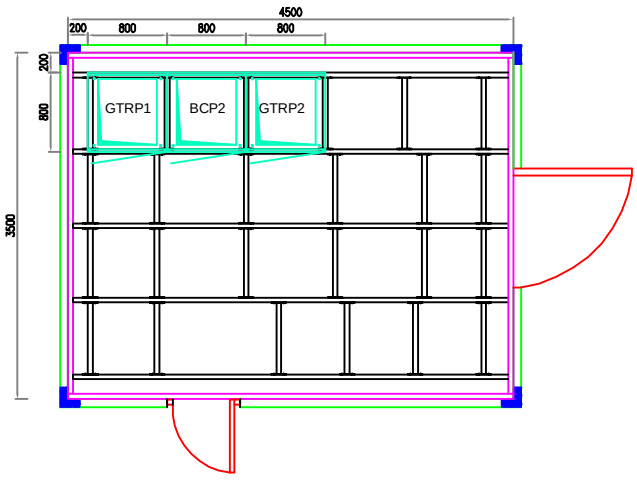
AC KIOSK-1 (4500x3500x3000) ST-1 & ST-2		
S. No.	PANEL	DIMENSION
1	STRP1A	800x800x2295
2	STRP1B	800x800x2295
3	BCP1	800x800x2295
4	STRP2A	800x800x2295
5	STRP2B	800x800x2295



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-1
4500 X 3500

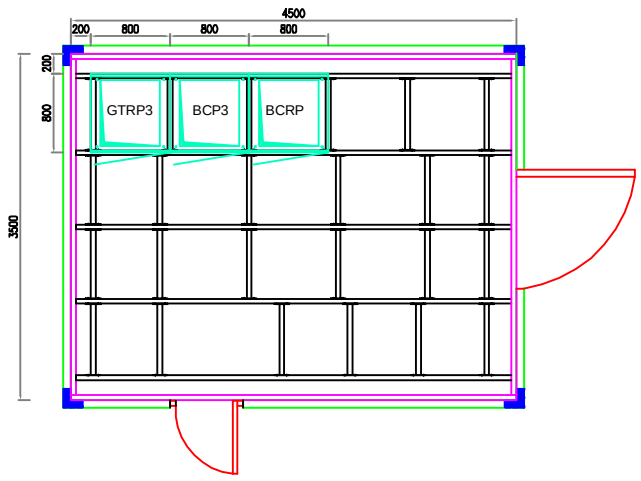
AC KIOSK-2 (4500x3500x3000) GT-1 & GT-2		
S. No.	PANEL	DIMENSION
1	GTRP1	800x800x2295
2	BCP2	800x800x2295
3	GTRP2	800x800x2295



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-2
4500 X 3500

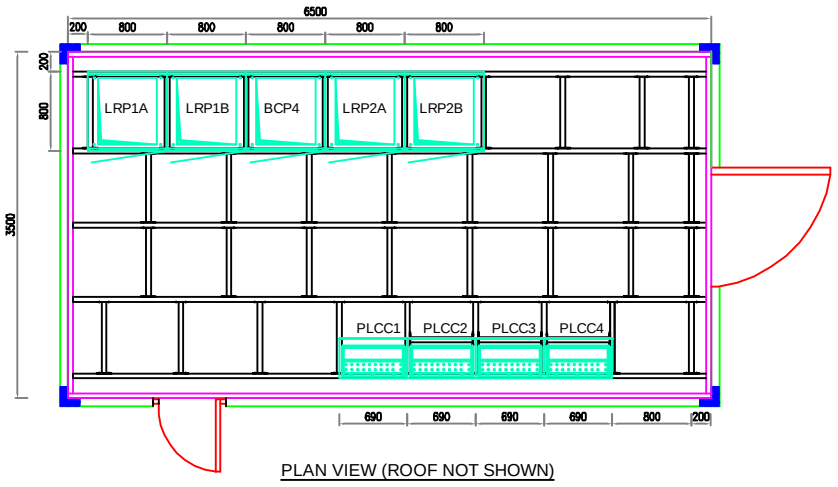
AC KIOSK-3 (4500x3500x3000) GT-3 & BUS COUPLER		
S. No.	PANEL	DIMENSION
1	GTRP3	800x800x2295
2	BCP3	800x800x2295
3	BCRP	800x800x2295



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-3
4500 X 3500

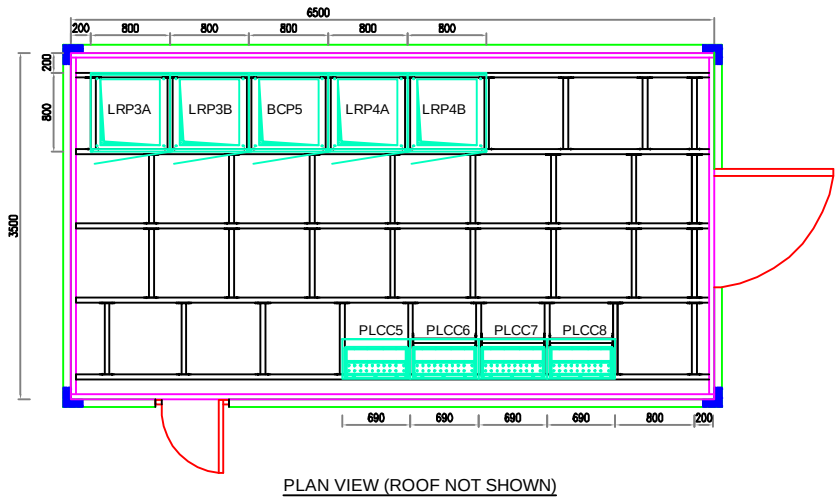
AC KIOSK-4 (6500x3500x3000) LINE-1, 2		
S. No.	PANEL	DIMENSION
1	LRP1A	800x800x2295
2	LRP1B	800x800x2295
3	BCP4	800x800x2295
4	LRP2A	800x800x2295
5	LRP2B	800x800x2295
6	PLCC1	690x400x1800
7	PLCC2	690x400x1800
8	PLCC3	690x400x1800
9	PLCC4	690x400x1800



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-4
6500 X 3500

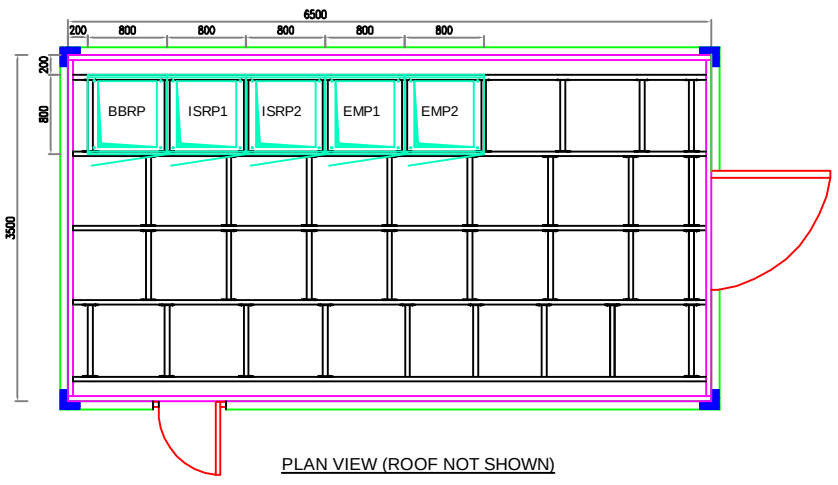
AC KIOSK-5 (6500x3500x3000) LINE-3, 4		
S. No.	PANEL	DIMENSION
1	LRP3A	800x800x2295
2	LRP3B	800x800x2295
3	BCP5	800x800x2295
4	LRP4A	800x800x2295
5	LRP4B	800x800x2295
6	PLCC5	690x400x1800
7	PLCC6	690x400x1800
8	PLCC7	690x400x1800
9	PLCC8	690x400x1800



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-5
6500 X 3500

AC KIOSK-6 (6500x3500x3000) COMMON		
S. No.	PANEL	DIMENSION
1	BBRP	800x800x2295
2	ISRP1	800x800x2295
3	ISRP2	800x800x2295
4	EMP1	800x800x2295
5	EMP2	800x800x2295



PLAN VIEW (ROOF NOT SHOWN)

KIOSK-6
6500 X 3500