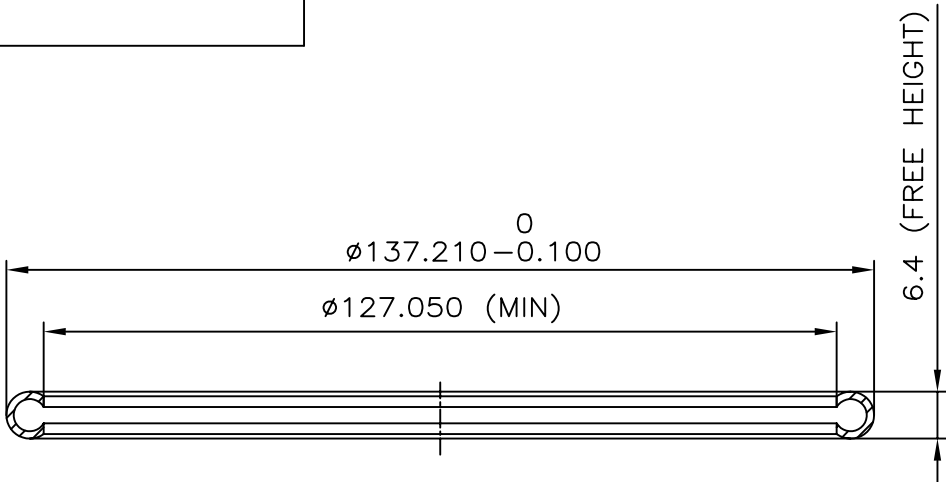


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

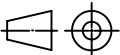
REV	DATE	ALTERED
03	28.02.2003	CHD & APPD
RETRACED AND UPDATED DCP NO.: 800172		



NOTES:

- THE ABOVE C SEAL RING IS MEANT TO BE INSTALLED IN A GROOVE WITH FOLLOWING DIMENSIONS.
GROOVE OUTER DIAMETER : 137.465 ^{+0.100} / 0
GROOVE INNER DIAMETER : 126.796 ⁰ / -0.125
GROOVE DEPTH : 5.080 ± 0.100
- SERVICE MEDIUM : SUPERHEATED STEAM
- OPERATING TEMPERATURE : 550°C

DRG.RETRACED WITH REV.No.03 ON 28.02.2003

		974195220000	INCONEL X-750			0.02			343	
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014. 365-122					DRN	NAME L.RENGASAMY	SIGN	DATE 28.02.2003	NO.OF VAR	
					CHD	V.PERUMALPILLAI		28.02.2003		
					APPD	K.NAGARAJAN	28.02.2003			
DEPT VL			SCALE NTS	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS	
CODE			DR.DRG.NO.:241505/CM728 PART NO.:4150501/SLNO.:238							
TITLE 'C' SEAL RING (MAIN)					CARD CODE U 01	DRAWING NO. 4-V-7501-10146				REV 03

Size A4