

FIELD QUALITY PLAN

FOR


**Closing of Gate no 03 (Jubilee Gate) with boundary wall inside
factory area.**



FACTORY CIVIL DEPARTMENT

BHARAT HEAVY ELECTRICALS LIMITED

BHOPAL

 BHOPAL FACTORY CIVIL DEPARTMENT		AUTHORISATION FOR DIFFERENT CATEGORIES OF CHECKS	
Classification of Check		Inspection Authority BHEL	Clearing Authority BHEL
Symbol	Description		
A	Critical	Engineer-in-Charge	Sr. Engineer-in-Charge
B	Major	Engineer-in-Charge	Sr. Engineer-in-Charge
C	Minor	Engineer-in-Charge	Sr. Engineer-in-Charge

NOTE :

- 1 Quantum of check shall be 100% for all characteristics unless otherwise mentioned in reference documents. Contractors will be responsible for getting the work inspected by inspecting authority after carrying out inspection by themselves as per Field Quality Plan.
- 2 In case of non-conformity, before accepting, clearing agency shall ensure disposition and the same shall be reflected in the log-sheet / protocol.
- 3 For checks where log sheets are not called for, suitable records shall be maintained in the form of log book / protocols.
- 4 Abbreviations used in the column "Type of Check" are
 - R : Record Verification
 - M : Measurement
 - W : Witness
 - T : Test
- 5 Abbreviations used in the column "Format of Record" are
 - SR: Site Register
 - TR : Test Report
- 6 In case of non-availability of inspecting/clearing authority of prescribed level the job shall be performed by higher authorities or the persons authorized by sectional head



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FACTORY CIVIL DEPARTMENT

Standard Field Quality Plan

DOC NO: FQP/FCX/005

REV NO: 01

S No.	CHARACTERISTICS / ITEM	TYPE OF CHECK	INSTRUMENT	CLASS	QUANTUM/ FREQUENCY OF CHECK	REFERENCE DOCUMENT/ ACCEPTANCE STANDARD	FORMAT OF RECORD	REMARKS
1.0	EXCAVATIONS & FILLING IN FOUNDATION WORKS							
1.1	EXCAVATION							
1.1.1	Check for the initial ground level before start of excavations.	M	As agreed/required	B	100%	Tech Spec & Const Drawing	SR	
1.1.2	Check for the final shape and Dimensions of Excavation including final excavation level & required clearances	M	As agreed/required	B	100%	Tech Spec & Const Drawing	SR	
2.0	Fabrication Works							
2.1	Electrodes							
2.1.1	Moisture Free storage for electrodes as per IS 1395:1982	W	As per IS:1395:1982	B	100%	As per IS:1395:1982	IR	
2.1.2	100% visual examination shall be carried out in the vicinity of welds for arc strikes, undercuts, cleats, tacks & gouges & shall be ground and blended. The entire butt weld area shall be dye penetrant/magnetic particles tested.	W	As per Corporate Standard AA 0622101	B	100%	As per Corporate Standard AA 0622101	IR	
2.1.3	Visual checks/Dye penetration test as per criticality of the joint	W	As per relevant standards	A	As per Criticality of Joints.	As per relevant standards	IR	



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3.0	CAST-IN-SITU CONCRETE							
	MATERIALS							
3.1	CEMENT							
	Ensure that cement is stored in weather tight covered storage on raised platform.	V	As per IS:4082	B	100% Covered storage	IS:4082	SR/LB	
3.2	COARSE AGGREGATE							
3.2.1	Moisture Content	T	As per IS:2386 Part III	B	Once for Each stack of 100 Cum or part there of.	As per IS:2386 Part III IS:456, IS:383	Test Report	
3.2.2	Specific Gravity, Bulk Density, Voids, Water absorption	T	As per IS:2386 Part III	B	Once for Each source & for every change of source	As per IS:2386 Part III IS:456, IS:383	Test Report	
3.2.3	Particle Size & shape-(Sieve analysis, determination of material finer than 75	T	As per IS:2386 Part I	B	One per 100 cum or part thereof/change of source	As per IS:2386 Part I IS:456, IS:383	Form -5 & Test Report	
3.2.4	Crushing Value, abrasion value impact value, soundness.	T	As per IS:2386 Part II,IV,VI,VII	B	Once per source/on every change of source	As per IS:2386 Part II,IV,VI,IS:383	SR/LB/ Test Report	
3.3	FINE AGGREGATE (10mm)							
3.3.1	Bulkage & Moisture Content	T	As per IS:2386 Part III	B	Once for Each stack of 100 Cum or part there of.	As per IS:2386 Part III ,IS:383	Form-3&4	
3.3.2	Silt, Clay content, soundness.	T	As per IS:2386 Part II,V,VI & VIII	B	Once per source & for on every change of source	As per IS:2386 Part-II, V, VI,VII IS:383	Test Report	
3.3.3	Sieve analysis, particle size & shape	T	As per IS:2386 Part I	B	Once per 100 cum or every change of source	As per IS:2386 IS:383/	Form-2	



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3.3.4	Specific Gravity, Water absorption, bulk density & voids	T	As per IS:2386 Part III	B	Once per source & for on every change of source	As per IS:2386 Part-III, IS:383	Test Report	
3.4	SAND							
3.4.1	Fineness Modulus(Sieve analysis)	T	As per IS:2386 Part I	B	Once per 100 cum or every change of source	As per IS:2386 IS:383/	Form-2	
3.4.2	Silt Content	T	As per IS:2386	B	Once per source & for on every change of source	As per IS:2386 IS:383/	Test Report	
3.4.3	Bulkage/Moisture Content	T	As per IS:2386 Part III	B	Once per 100 cum or every change of source	As per IS:2386 Part III ,IS:383	Form-3 &4	
3.5	CONCRETE							
3.5.1	Crushing strength (Works tests cubes)	W&T	Cube Crushing Machine	A	As per IS :456	IS:516 & IS:456, IS:10262	Form-6	
3.5.2	Workability-Slump Test	W&T	Slump Cone	B	In every load for RMC and every 10 cum for BMC.	IS:456 & IS:1199	Form-7	
4.0	BRICKS							
4.1	Water absorption	T	As per IS:3495 (Part-I)	A	As per IS:3495 & IS 5454	IS 1077 , IS 3495 & IS 5454	Form-8	
4.2	Compressive Strength	T	Compressive strength testing machine	A	Sampling as per IS:1077	IS 1077 , IS 3495 & IS 5454	Form-8	
4.3	Check for dimension, soundness, colour, warpage & Efflorescence	V & M & T		B	Sampling as per IS:1077 A set of 20 bricks min. for each lot of 50,000 or part thereof	IS 1077 , IS 3495 & IS 5454	Form-8	