

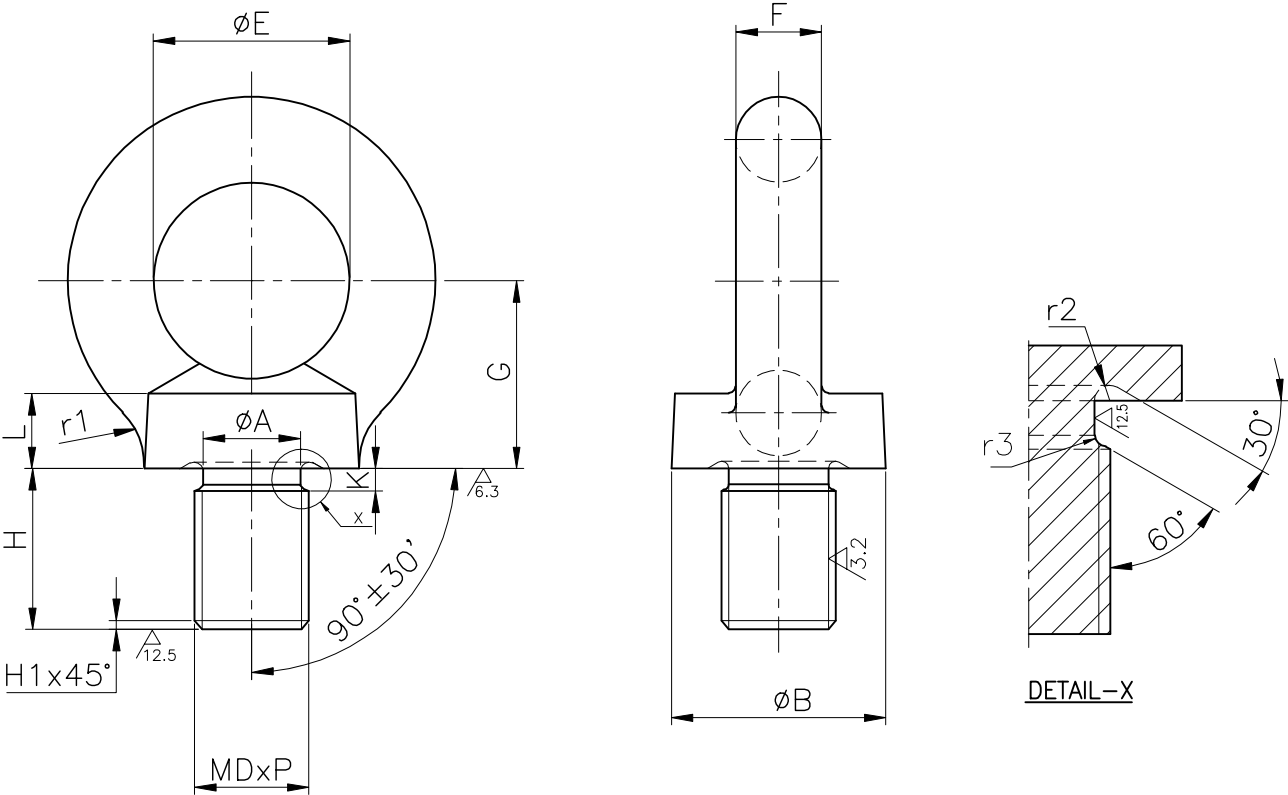
3-V-0000-22944  
DRAWING NO.

S.NO	DRAWING NO	COMP. CODE	DIMENSION													
			MDxP -6g	øA	øB	øE	F	G	H	K	L	r1	r2	r3	H1	WT(Kg)
01	3-V-L473-22944/01	964620160000	M64x6	55.7	125	125	50	135	85	12	42	25	4	3	5	12.4
02	3-V-L703-22944/01	964620180000	M30x3.5	25	56	56	24	64	39	7	22	15	3	2	3	1.66

3.2, 6.3, 12.5


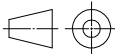
NOTES:

- 1) EYE BOLT SHALL COMPLY WITH IS:4190 IN RESPECT OF REQUIREMENT NOT COVERED IN THIS DRAWING.
- 2) MATERIAL: STEEL IS:1875 CLASS 4.
- 3) OTHER REFERED STANDARDS:  
IS:1367-TECHNICAL SUPPLY CONDITIONS FOR THREADED STEEL FASTENERS.  
IS:1875-SPECIFICATION FOR CARBON STEEL,BILLETS, BLOOMS AND SLABS FOR FORGING.  
IS:2614-METHODS FOR SAMPLING OF FASTENERS.  
IS:4218-ISOMETRIC SCREW THREADS.
- 4) TEST CERTIFICATE ACCORDING TO IS:4190 SHALL BE OBTAINED ALONG WITH EACH SUPPLY.



REV	DATE	ALTERED	PRK	REV	DATE	ALTERED	JALAL
02	08.06.10	CHD & APPD	MRK	01	03.03.10	CHD & APPD	PRK
TABULATION AND DRAWING UPDATED				S.NO. 2 ADDED			
DCP No: 801061							

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
QN									
<div> 365-121</div> <div>BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.</div>					DRN	NAME V.ARUMUGAM	SIGN V.A	DATE 05.02.09	NO.OF VAR.
					CHD	P.RAMANIKARAN	P.R.K	05.02.09	
					APPD	S.NATARAJAN	S.N.R	05.02.09	
DEPT VL				SCALE N T S	WEIGHT (KG). ---	REFERENCE INFORMATIONS			NO. OF ITEMS
CODE 320									
TITLE EYE BOLT (WITH COLLAR)					CARD CODE U 01	DRAWING NO. 3-V-0000-22944			REV 02