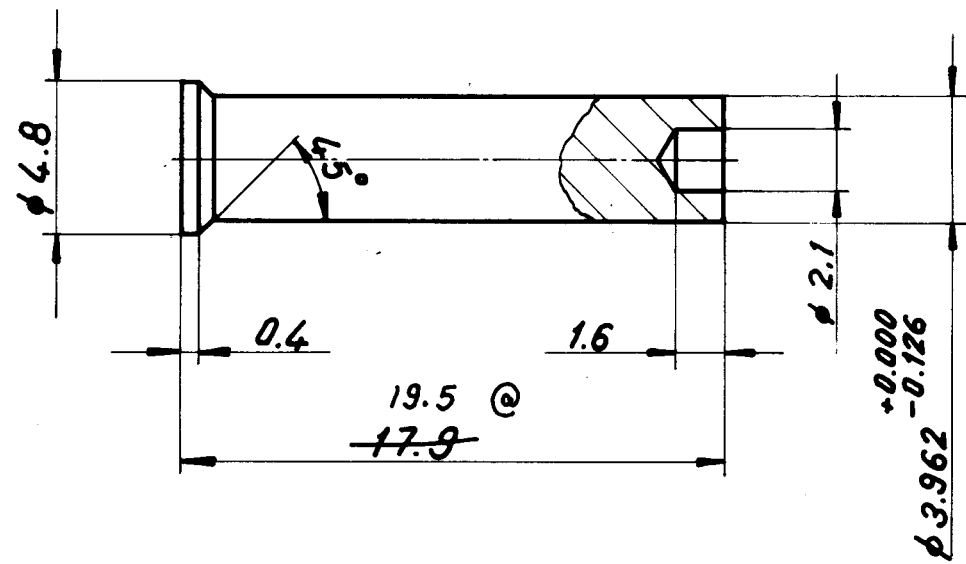


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REV 01	DATE 25.02.84	CHECKED	REV 02	DATE 12-03-90	CHECKED
ZONE @			COMPONENT CHANGED IN TO SUB DELIVERY ITEM. MATERIAL AISI-410 WAS A582-416.		

General Notes:  
A) All Dimensions Concentric to C 102  
B) All Key Surfaces at Right Angles with Center Line of hole to C 102, I R.

3.2



**NOTE**

1. HARDNESS 250 TO 300 HB
2. QUENCHING AND TEMPERING.

MICROFILMED ON  
FULL 35mm FRAME 13

01		96 452 051	AISI 410 OR EQV. CERTIFY	QT		0.002		188
NO. OFF.	DESCRIPTION	CODE NO.	FINAL MATL.	HEAT TREATMENT	SCRAP SORT	NET WT. (kg)	GROSS WT. (kg)	ITEM NO.



**BHARAT HEAVY ELECTRICALS LIMITED**  
BOILER PLANT UNIT, TIRUCHIRAPALLI-620014

05-248/A	CODE	SCALE N.T.S	WEIGHT (kg.)	PKG. GLAND BOLT PIN D-954A30A/EC 719 (515)		
				DRAWN	NAME S. Sub...	DATE 14.12.78
				CHECKED	NAME	DATE 10.1.79
				APPROVED	NAME	DATE 10.1.79

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE  $\pm 0.25$  mm. UNLESS OTHERWISE SHOWN NON-MACHINING TOLERANCE  $\pm$

CARD CODE U01

4 DRAWING No. 15 16 REV 17  
**4-V-5903-04883-00**