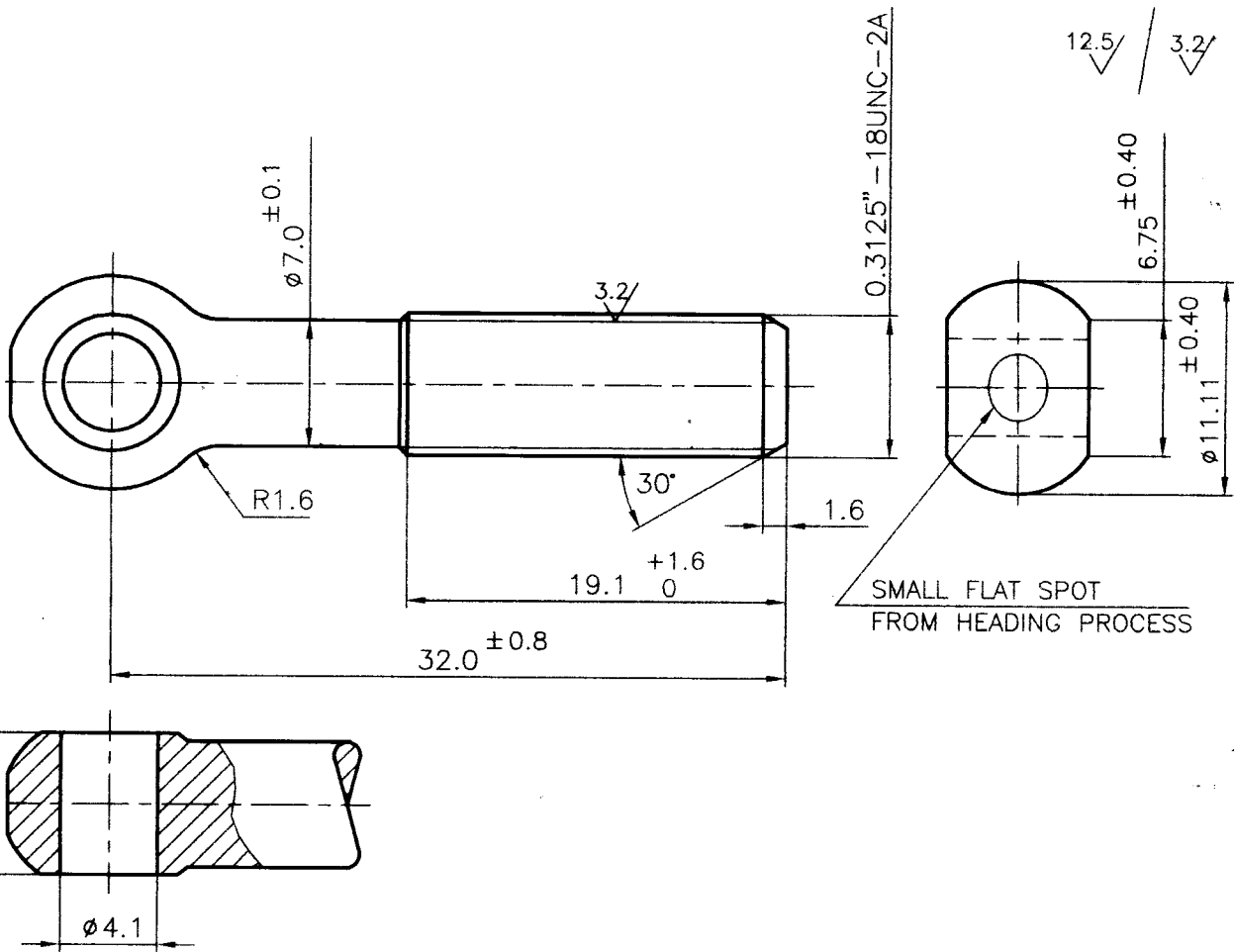


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP


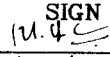
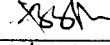

ALL DIMENSIONS ARE IN MILLIMETRES.

REV	DATE	ALTERED
		CHD & APPD



NOTE

01. HEAT TREAT AS PER APPLICABLE QUALITY PROCEDURE

01	-	96465073	ASTM A276 TYPE 410	QT 27-34 HRC.	-	0.01	-	-	182	
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No.	
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME M.SRINIVASAN		SIGN 	DATE 27.02.01	NO. OF VAR
					CHD	P. BOOMINATHAN			27.02.01	
					APPD	K.S.RAMAN			27/2/01	
DEPT VL		SCALE NTS	WEIGHT (KG). 0.01		REFERENCE INFORMATION COMP CODE: 96465030000 CAD: 96465030000					NO. OF ITEMS
CODE 320										
TITLE EYE BOLT					CARD CODE U 01	DRAWING NO. 4-V-5903-26338				REV