



BHARATH HEAVY ELECTRICAL LIMITED
RAMACHANDRAPURAM
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ENQUIRY

PURCHASE DEPARTMENT

OFFICE COPY

Enquiry No.

P8A1P20443

Enq. Date

03.02.2016

No. of. Items

001

DUE DATE OF QUOTATION

24.02.2016

Enq. SI.No	Indent (MPR) No.	Material Code	Drawing No. Description& Specification	Unit	Quantity
01	1200020443/10	CG2360938045	<p>MOTORISED NOTCH BROACHING MACHINE:-</p> <p>The notch broaching machine shall be capable of cutting U & V notches meeting the dimensional accuracies required by the following standards. IS 1598 IS 1757 IS 1499 ASTM E23 ASTM A 370 DIN 50115</p> <p>-Machine shall be supplied with the following standard accessories/spares:</p> <p>Notch depth calipers for both 5mm U and 2mm V notches 01 no each. The dimensions of the gauges shall be in line with ASTM E23 notch tolerance.</p> <p>2-mm V-notch broach tool of HSS material (M42 grade) having hardness of 60-65 HRC shall be supplied along with the machine- 02 no's.</p> <p>5-mm U-notch broach tool of HSS material (M42 grade)having hardness of 60-65 HRC shall be supplied along with the machine- 02 no's.</p> <p>The drawings of the 2 mm V-notch broach and 5 mm U-notch broaching tools suitable for usage with the quoted model shall be provided along with the equipment</p> <p>03 Sets of O&M Manuals and 1 soft copy has to be supplied along with machine.</p> <p>wire brushes for cleaning the broaches-02 no.s</p> <p>PVC cover for machine- 01 no.</p> <p>The equipment has to be strictly meet latest standards of IS 1598, IS 1757, IS 1499, ASTM E23, ASTM A 370, DIN 50115.</p>	EA	1 no

