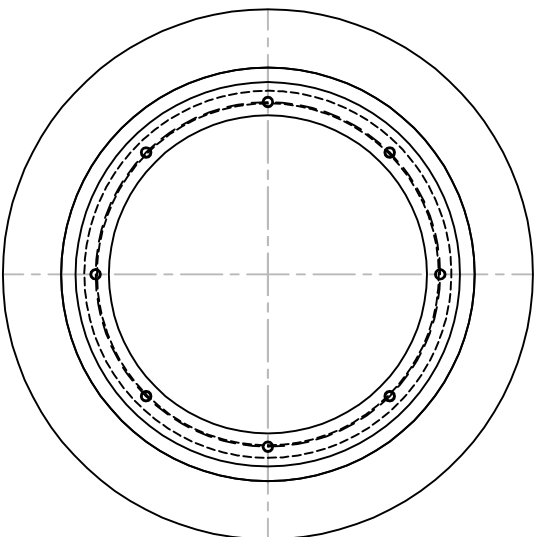
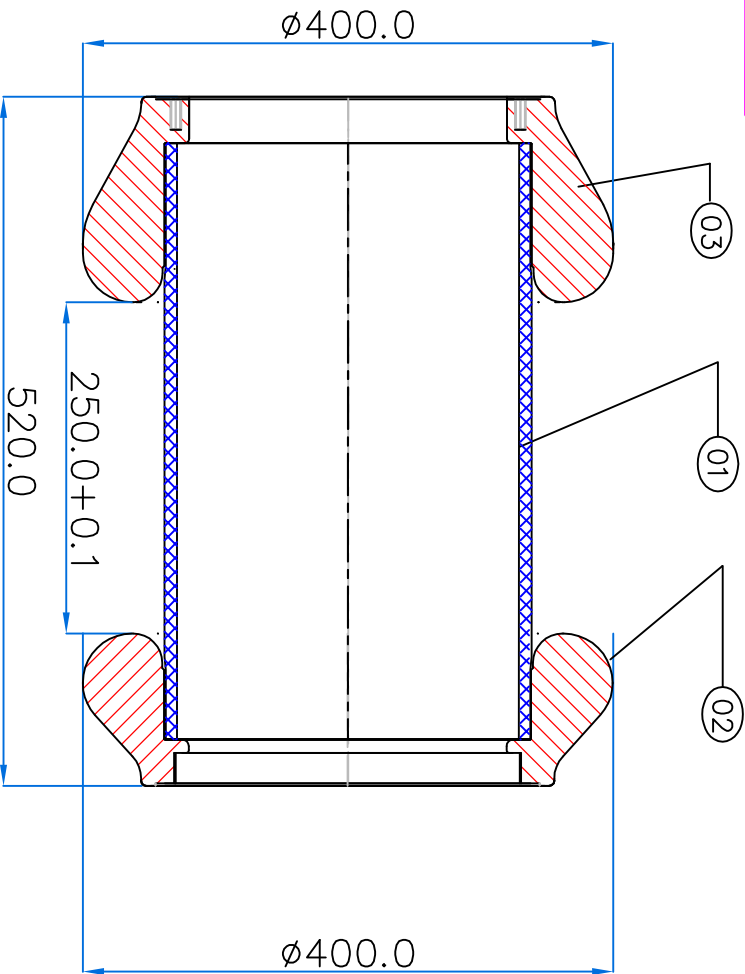




Note:

1. The Arcing insulator shall be hydraulically pressure tested at 12 bar for one minute.
2. Arcing insulator assembly shall be compatible to SF6 gas.

VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR	IT. NO.	MATL. CODE	MATL. SPECN.	A	UNIT	UNIT WT.	QTY.	SS	ZONE
03	FLANGE-II	RD DG 4 35 0617 0250										01		
02	FLANGE-I	RD DG 4 35 0617 0250										01		
01	INSULATOR	RD DG 4 35 0617 0250										01		
REMARKS														
VAR. NO.														

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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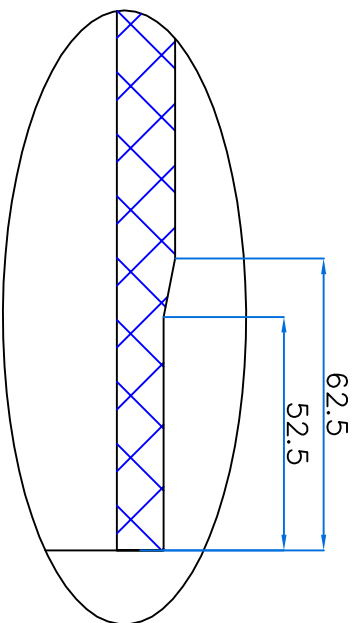
REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED
ZONE				ZONE			

DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE	NO. OF
CODE	TOL DIM.	C/M/F	45.0 KG	APPD	KSRAO		10/11/12	VAR.
Bharat Heavy Electricals Ltd. Hyderabad				MMRAO			10/11/12	

TITLE	CARD CODE	REF. TO	NO. OF
ARCING INSULATOR	RD DG 4 35 0617 0250	DRAWING NO.	ITEMS
SHEET NO.	NO. OF SHEETS		

FINAL ON 12/06/14

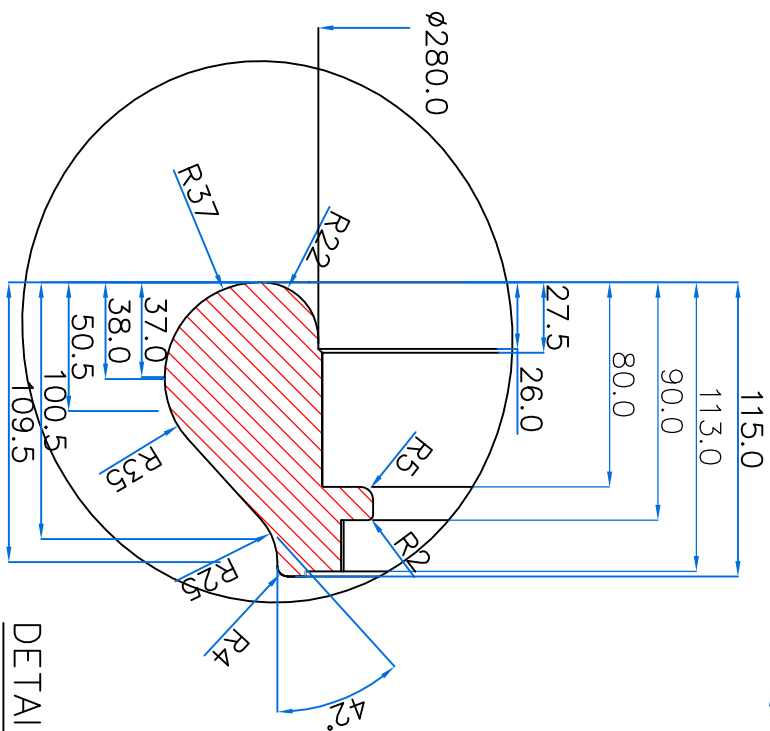
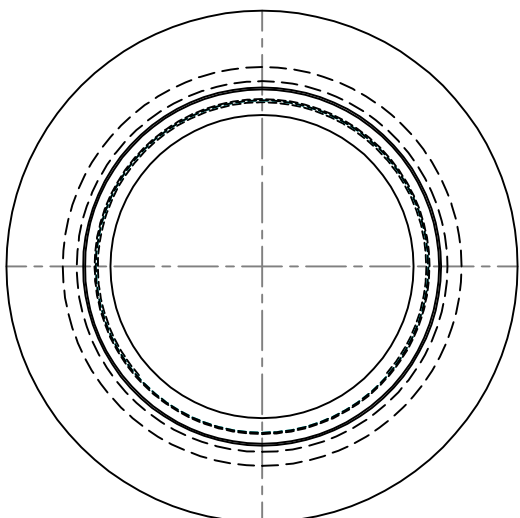
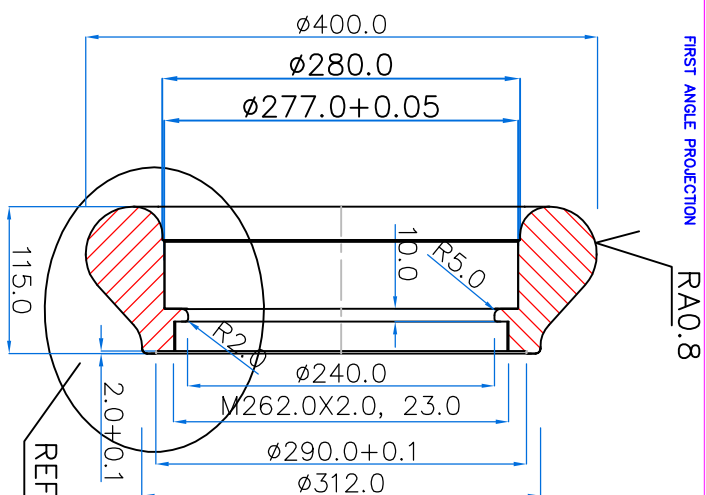
REFER DETAIL 'A'



DETAIL 'A'

GSM-400

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM-400	
DEPT.		GRADE OF TOL. DIM.		SCALE	
CODE		C/M/F		N.T.S.	
TITLE		WEIGHT(KG)		S.D.	
INSULATOR					
CARD CODE		APPD		DIN	
		CND		NAME	
		MNRAD		KSRAD	
		MNRAD		SIGN.	
REF. TO		DATE		NO. OF	
RD DG 4 35 0617 0250		10.11.12		VAC.	
DRAWING NO.		10.11.12		ITEM	
SHEET NO. 1		NO. OF SHEETS		NO. OF	
NO. OF SHEETS		REV.		ITEMS	
REV.					



REFER DETAIL 'A'

DETAIL-'A'

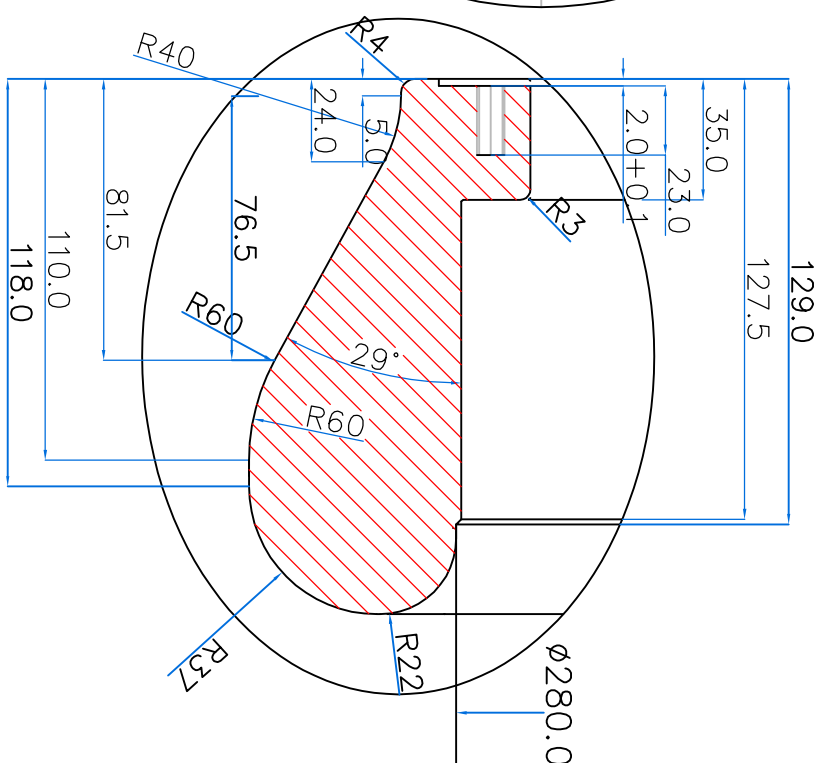
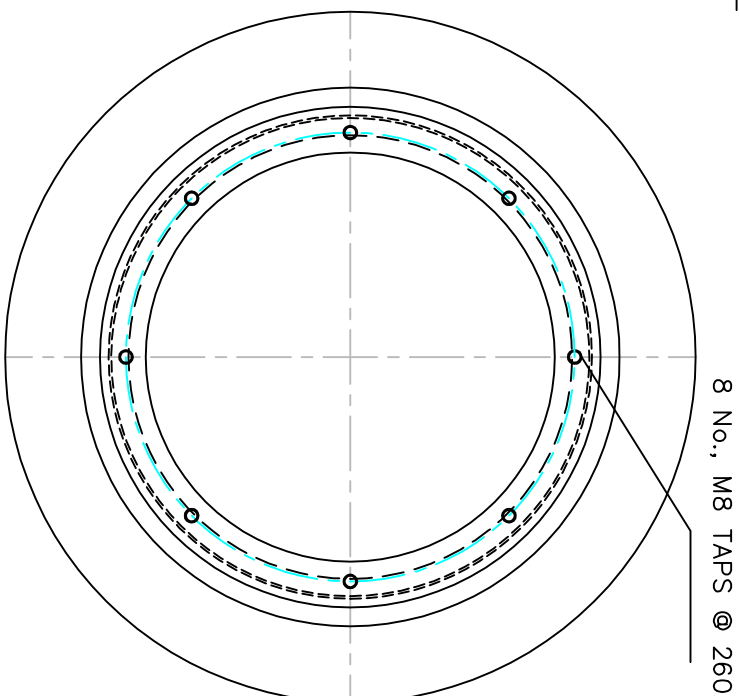
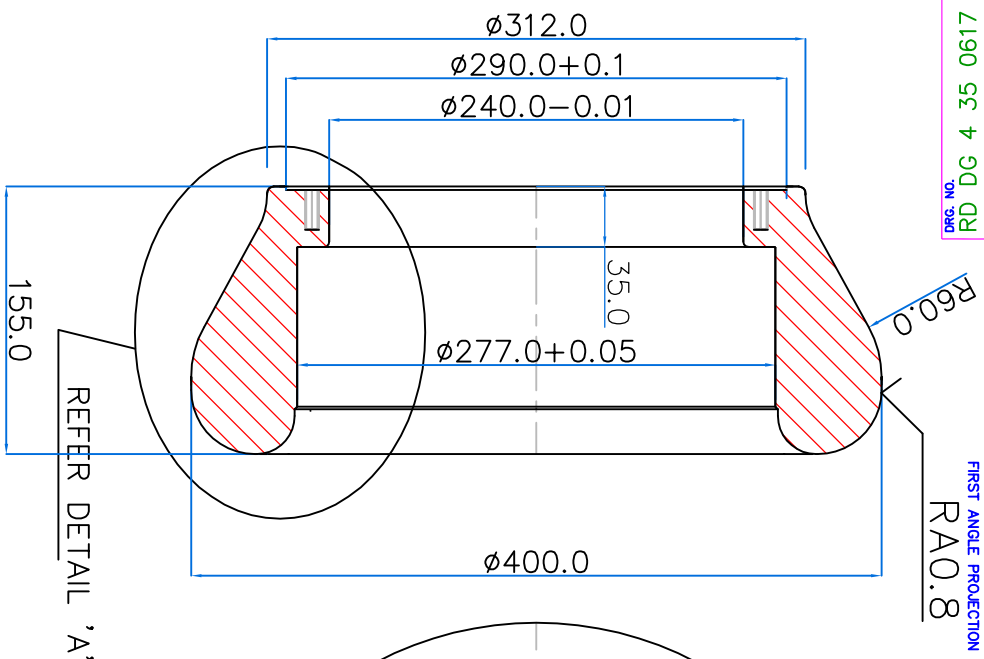
ALL SHARP EDGES SHALL BE MACHINED TO 0.5X45°
 PROFILED SURFACE SHALL BE FINE FINISHED TO RA0.8

		01		FLANGE		ø410.0xø200.0x120.0		Al. Alloy				01															
VAR 00		REMARKS		VAR ITEM NO.		DESCRIPTION		STD		DRAWING NO.		ITN NO.		MATE. CODE		A		UNIT		UNIT WGT.		QTY.		SS		ZONE	
												VAR		MATE. SPECN		C											

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO. OF ITEMS	NO. OF SHEETS
		CHECKED			CHECKED	CODE	TRADE OF TOL. DIM. C/M/P	NTS	PD DG 4 35 0617 0252	1		
ZONE			ZONE			TITLE			FLANGE-I			
						CARD CODE			PD DG 4 35 0617 0252			
						SHEET NO.			NO. OF SHEETS			

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INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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DETAIL-'A'

ALL SHARP EDGES SHALL BE MACHINED TO 0.5X45°
 PROFILED SURFACE SHALL BE FINE FINISHED TO RA0.8

FINAL ON 12/6/14

VAR.00	REMARKS	VAR ITEM NO.	DESCRIPTION	STD	DRAWING NO.	A1. Alloy		43.0 kg	
						IT.NO.	MATL. CODE	UNIT WT.	
						MATL. SPECN.	A UNIT	QTY.	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	REF. TO	ITEM
		CHECKED			CHECKED	CODE	TOL. DIM.	NTS	20.0	DRAWING NO.	NO.
ZONE			ZONE				0/M/P			RD Dg 4 35 0617 0253	NO. OF SHEETS
						FLANGE-II					