



INVENTORY NO.

12.5/
3-Ø18
(FOR DRAIN)

46

REV.	DATE	ALTERED	
		CHECKED	APPD.
REV.	DATE	ALTERED	
		CHECKED	APPD.

 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			NAME	SIGN.	DATE	NO.OF VAR.	
		DRN.	SUDHEER	SUDHEER	14.11.19		
		CHD.	MSRAM	MSRAM	14.11.19		N.A
		APPD.	K.H.R.K	K.H.R.K	14.11.19		
DEPT.	PUMPS		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
CODE	410		N.T.S	29.6		N.A	N.A
TITLE GLAND: CV-CWP					DRAWING NO.		REV.
					3 182 65 1 0029		
					SHEET NO. 01	NO OF SHEETS 01	

1. DIMENSIONAL CHECK ON CASTING.
2. MECHANICAL PROPERTIES.
3. CHEMICAL ANALYSIS.
4. STRESS RELIEVING.

					FP9712583040	29.6	
					ASTM A890 Gr.4A	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	