



# BHARAT HEAVY ELECTRICALS LIMITED

RAMACHANDRAPURAM: HYDERABAD-502 032, INDIA

GAS TURBINES DIVISION: SUB CONTRACT DEPARTMENT

Ref: HY/HPEP/GT-SC/EOI/GT-BLADES/2019/0001

DT 28.05.2019

## Expression of Interest (EOI) for Manufacturing (JOB WORK) Gas Turbine blades with BHEL Supplied Material as per BHEL Drawings & Specifications

EOI Due date: 15.06.2019

BHEL R.C Puram Hyderabad intended to increase its vendor base for Manufacturing (JOB WORK) Gas Turbine blades with BHEL Supplied Material as per BHEL Drawings & Specifications. Approximate annual requirement will be 10 to 15 sets (15000 Nos Blades) Seeking the Expression of Interest (EOI) for this Job Work Reputed Vendors

	Item description	Manufacturing (JOB WORK) Gas Turbine blades with BHEL Supplied Material as per BHEL Drawings & Specifications		
Sl no	Pre-qualification criteria	Documentary evidence	Vendor confirmation (Yes/NO)	Remarks
1	<b>Scope of work</b> includes bar cutting to finish machining and CMM inspection of blades and vanes as per BHEL drawings and specifications excluding the post machining works like Vibro thumbing, FMPI and shot peening.	Confirmation		
2	Supplier shall submit turn over details for last 3 years which shall be used for assessing supplier's current financial status.	Auditors Report of Balance sheet, Profit & Loss for last 3 years		
3	List of facilities a).Band saw (Circular or reciprocating) b). HMC with form cutters or wire cutting machine c). VMC or 4th axis for smaller blades & vanes d).5-Axis machining center for bigger blades. e)3D CMM. f) Engraving machine (vibro pencil is not acceptable as per BHEL's standard) g) PMI in house or rental is acceptable.	List of facilities ( self- certified)		
4	Technically qualified vendors will be shortlisted for sending detailed enquiry with NIT terms and conditions along with detailed specifications and drawings after entering into Non-disclosure agreement (NDA) with BHEL.	Confirmation		
5	Documents to be submitted I. Brief profile of the organization II. Product profile III. Experience list IV. Technical documentation V. Manpower resources VI. Quality system VII. Vendor should enclose ISO / any quality certifications in their offer if any.	Self-certified documentation		
6	If any information given by the bidder is found to be incorrect at later stage, BHEL reserves the right to reject the bid submitted by bidder / cancel the award of order. The vendors shortlisted, will be considered for registration with BHEL at <a href="http://www.bhel.com/vender_registration/vender.php">www.bhel.com/vender_registration/vender.php</a>			
Company Seal:		Authorised Signatory		
		Name:		
		Designation		

**EOI Ref No : HY/HPEP/GT/EOI/GT-BLADES/2019/0001,DT 28.05.2019, Manufacturing ( JOB WORK) Gas Turbine blades with BHEL Supplied Material as per BHEL Drawings & Specifications**

**EOI Due Date 15.06.2019,10.00 Hrs**

**Your EOI must contain Duly signed and stamped following documents**

- I. Brief profile of the organization
- II. Product/ Company profile
- III. Experience list
- IV. Technical documentations
- V. Manpower resources
- VI. Quality system
- VII. ISO / any quality certifications

and submit your EOI **before 10Hrs on 15.06.2019** to following address:

DGM ,Purchase co-ordination,  
Vendor Complex  
Admn. Bldg  
BHEL-RC PURAM,  
HYDERABAD-502 032.

OR

**You may send your EOI to following Email Id also :**

**[bkrajender@bhel.in](mailto:bkrajender@bhel.in)**

**[yadeeshwar@bhel.in](mailto:yadeeshwar@bhel.in)**

In case of any query kindly contact the undersigned.

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Regards,  
B.Rajender  
Dy.Manager/GT-Subcontract  
BHEL RC Puram,Hyderabad  
040 2318 2175 / 5063

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