

C-16
BHEL

PURCHASE SPECIFICATION
INSULATOR PLANT
JAGDISHPUR-227817

JP-TP-13/GEN

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ACCEPTANCE NORM FOR ZINC SLEEVE PINS

ACCEPTANCE

- 1.0 Pins should be free from any visual galvanising defects and should conform to all relevant gauges.
- 2.0 Pins to be tested for adhesion of sleeve, the sleeve ring may be striked lightly from the cone side with a light mallet and the ring should not become free or cracks observed at the junction.

QUALIFICATION TEST

- 3.0 Four pins to be selected at random out of every 10,000 lot supplied by each supplier and 2 each to be cut in transverse & axial direction. The adhesion of the zinc sleeve should be observe visually and should not be less than 80% approximate. A magnifying glass may be used in case of any doubt.
- 4.0 In the event of any test/observation proving defective shall be rejected and supplier shall make immediate arrangement to replace the same.

REVISIONS:00

PREPARED BY

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