

**Price Bid of the project "Replacement of Gear set in load gearbox, alignment, bearing inspection of generator of GT Fr-6FA at KRIBHCO, Surat"**

Document Ref.: ES/K/2018/WC/05/PART-C

SI No.	Activity Discription	Amount (in INR)
1	Check the Alignment Reading between LGB & Generator	
2	Decouple of Coupling between LGB & Generator.	
3	Removal of Load Gear Box top Cover.	
4	Removal of Load Gear assembly & Pinion Shaft.	
5	Installation of New Load Gear Assembly & Pinion Shaft.	
6	Internal alignment of Load Gear with Pinion / check the clearances.	
7	LGB Top Cover Box up.& Tightening.	
8	Removal of Generator Both DE/NDE Bearing covers.	
9	Removal of Bearing DE/NDE top half and Bottom half	
10	Carry out DP Test on Both Bearings	
11	Measure the Bearing SOC & TOC	
12	Box up the Bearings and Bearing Covers	
13	Check and correct alignment between LGB & Generator.	
14	Couple the LGB & Generator Rotors.	
15	Measure the coupled Run Out and Coupling Tightening.	
16	Opening the End Covers Generator Both DE/NDE	
17	Measure of Generator Rotor Fan Blade Clearances.	
18	box up of Generator End Covers Both DE/NDE	
<b>Total</b>		

The above rates are exclusive of GST, which is to be paid extra as applicable

Note: The activities mentioned in list above are indicative in nature and may not include every minute details. Other activities that may be necessary for Replacement of Gear set in load gearbox, alignment, bearing inspection of generator of GT Fr-6FA at KRIBHCO, Surat may be treated as part of the scope