

 Component Fabrication Plant(CFP) ,Rudrapur.		GENERAL QUALITY ASSURANCE PLAN(QAP)				QAP NO: BHE/RU/QP/PLYWOOD/REV.00					
		PLYWOOD BOARDS				DATED: 28.09.2019 CUSTOMER: M/s BHEL PROJECT: VARIOUS					
SL. NO.	COMPONENT	CHARACTERISTICS	CATEGORY	METHOD OF CHECK	EXTENT of CHECK	ACCEPTANCE NORMS/ STANDARD	FORMAT OF RECORDS	AGENCY			REMARKS
								P	R	W	
1.	Plywood Board (Plywood Grade-MR(Moisture Resistant))	a) Visual Check	Major	Visual	As per IS 7638 : 1975	IS - 303:1989 (Reaffirmed 2003)	IR	2		1	Trader/ Vendor to provide TC of 1 sample tested at external lab or of original manufacturer*
		b) Dimensions	Major	Measurement	As per IS 7638 : 1975	BHEL Dwg/Specification/IS 12049 : 1987	IR	2		1	
		c) Glue Shear Strength in Dry State	Major	Review of TC	1 sample	IS - 303:1989 (Reaffirmed 2003)	TC	2	1		
		d) Mycological Test	Major	Review of TC	1 sample		TC	2	1		
		e) Water Resistance Test	Major	Review of TC	1 sample		TC	2	1		
		f) Moisture Content	Major	Review of TC	1 sample		TC	2	1		
NOTE 1 : * In case the TC is of original manufacturer,then manufacturer will have to give the Calibration TC of instruments used in Testing(inhouse). NOTE 2: QAP jointly prepared by Design,Indentor & Quality.Engineering has provided their acceptance on QAP vide mail dated :28.09.19.											

ABBREVIATIONS:

P= PERFORMED BY
 R= REVIEWED BY
 W= WITNESSED BY

INSPECTION AGENCY

1: BHEL/BHEL TPIA
 2: MANUFACTURER/SUPPLIER

Dwg.: Drawing
 IR: INSPECTION REPORT
 TC: TEST CERTIFICATE
 TPI: BHEL Inspection Agency


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