



ORGANISATION & METHODS INSTRUCTIONS

PROCEDURE FOR COLOUR CODING OF PATTERN MAKING

Ref.: OMI-013	Date: 30-01-2017
Revision: 01	Page No.: 1 of 3
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Nature of Revisions:

Revision: 01

- a) Revised in line with requirements of ISO 9001:2008 standard
- b) Revised in line with present QMS practices
- c) Revised in line with Unit SAP implementation

Note: Obsolete versions shall be destroyed by the users

ISSUED BY:

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1.0 OBJECTIVE:

The objective of the procedure is to define colour coding to be followed for various parts of Pattern Equipment. This enables in proper storage and in preventing mixing up of different patterns and provides information on location of gating, risering etc. for moulding operations.

2.0 SCOPE:

The procedure covers patterns to be made for the following Castings.

- Grey Iron
- Melt able Cast Iron and SG Iron
- Nihard
- Steel
- Copper and its alloys
- Alluminium and its alloys
- Magnesium and its alloys

3.0 COLOUR CODIFICATION SCHEME:

The complete details of the colour codification scheme that shall be followed in the Unit are shown at Annexure-I.

