



## DETAIL'S-'E'

IN THE PERIPHERY EQUALLY SPACED SPLINES  
50 NUMBER WIDTH 4mm SHOULD BE CUT AT ANGLE 15°.

NOTES :-

- 1-RUBBER MATERIAL HARDNESS  $58 \pm 2^{\circ}$  SHORE.
- 2-RUBBER SHOULD BE OIL RESISTANCE.
- 3-SHARP EDGES TO BE ROUNDED OFF.
- 4-RUBBER BUSH IS TO BE MOULDED ALONG WITH PART NO.1.

		2.	RUBBER BUSH				A.B.RUBBER				
		1.	ROLLER BODY				ALUMINIUM				
VAR.00	REMARKS	ITEM No.	DESCRIPTION	STD	DRAWING No.		MATERIAL CODE	A	UNIT	UNIT WEIGHT	GS
						VAR.	MATERIAL SPECN.	C		QTY.	

				GMS No./GR.SP.No.		STATUS OF DRG.		TYPE OF PRODUCT		COMP. DRG. No.		M/C TOOL TRANS No.		REF. DRG. No.									
				AGREED DEPT.		NAME		SIGN.		DATE		DESIGN ORDER No.		M/C MODEL No.									
GRADE OF UNTOL. DIM.:—				<div><div><div>भारत भार. व. व.</div><div>BHEL</div></div><div>BHARAT HEAVY ELECTRICALS LTD. HARDWAR</div></div>								NAME		SIGN.		DATE		No. OF VAR.					
M/CG— <del>4</del> / <del>11</del> / <del>1</del> AA0230208										DRN		B.D.CHAWLA		—Sd—		08-03-96							
WELDING—A/B/C/D AA0621104										CHD		B.UNIYAL		—Sd—		09-03-96							
GAS CUTTING—'T3' AA0621101										APD		H.P.CHOUDHURY		—Sd—		09-03-96							
REV.		DATE		ALTERED		REV.		DATE		ALTERED		DEPT.		SCALE		WEIGHT(Kg)		REF.TO ASSY. DRG.		ITEM No.		No. OF ITEMS	
				CHECKED						CHECKED		CODE				1:2		----					
												TITLE						REV.					
												POLISHING ROLLER											
												DRAWING No. STB-90-04											
												SHEET No.						No. OF SHEETS					