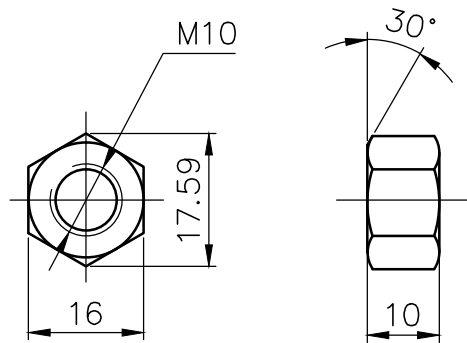


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CAUTION:

REV	DATE	ALTERED : A.R.J
01	22.04.04	CHD & APPD : C.G.S
NOTE NO.03 INCLUDED DIMENSION CORRECTED AND CONVERTED AS SOFT COPY		

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD. NO TP 023 0299



NOTE: —

01. DIMENSIONS TOLEREANCE AS PER IS:1363.
02. THREAD PITCH 1.5.
03. MATERIAL SHOULD BE SOLUTION ANNEALED.


VARIANT NUMBER	ROD DIA. 20	STD		A/C/P	UNIT	0.012
			SA479 TY304			
			MATERIAL CODE			UNIT WEIGHT
			MATERIAL SPECN			QUANTITY



355-056

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI — 620014

DRN	NAME A.R.J	SIGNATURE	DATE 22.04.04
CHD	C.G.S		
APPD	C.G.S		

DEPT L&I	ALL DIMENSIONS ARE IN MM		SCALE 1:1	WEIGHT (Kg)	REF TO ASSY / OLD DWG		
CODE 123							
TITLE NUT M10					DRAWING NO : 4-30-103-02678		REV 02